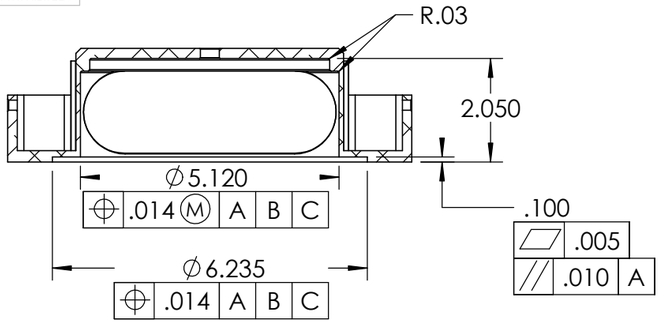
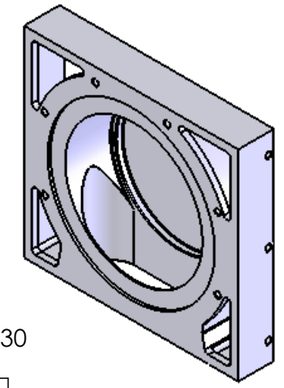
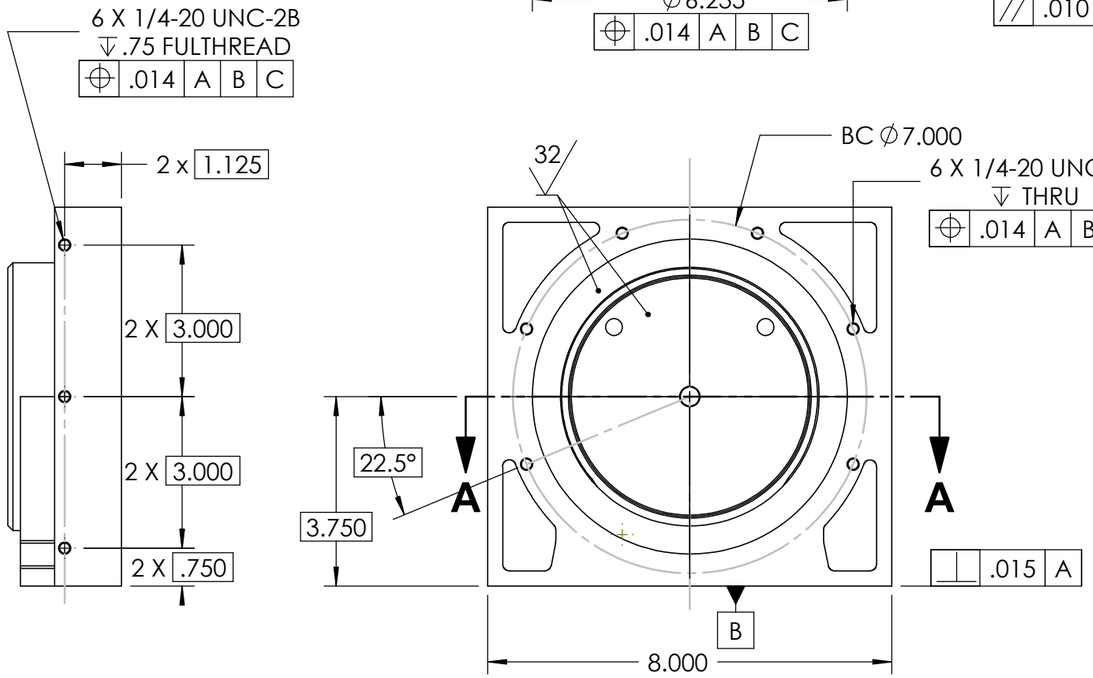
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/1/2014	

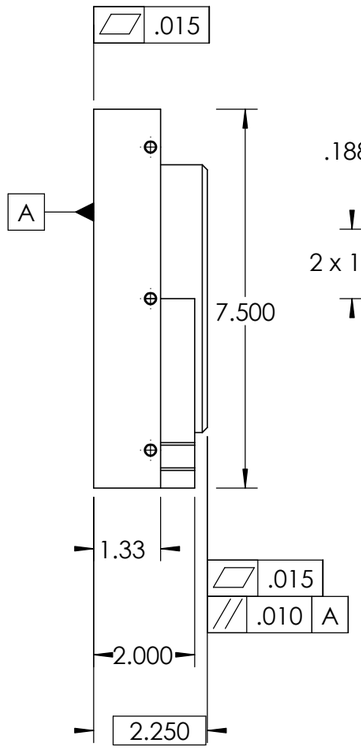
SECTION A-A
SCALE 1 : 3

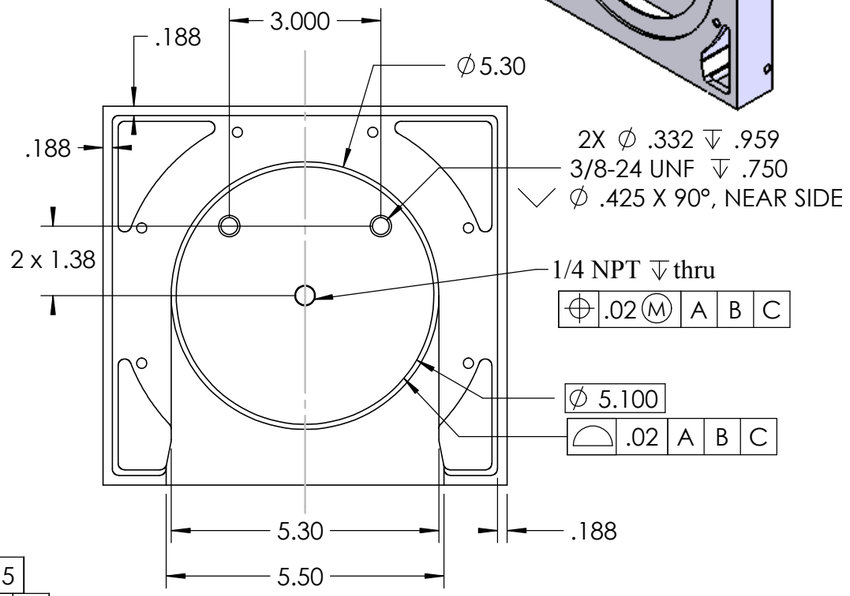


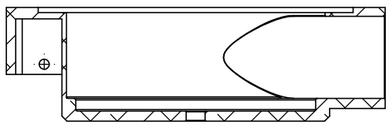


HOLES BOTH SIDES OF PART

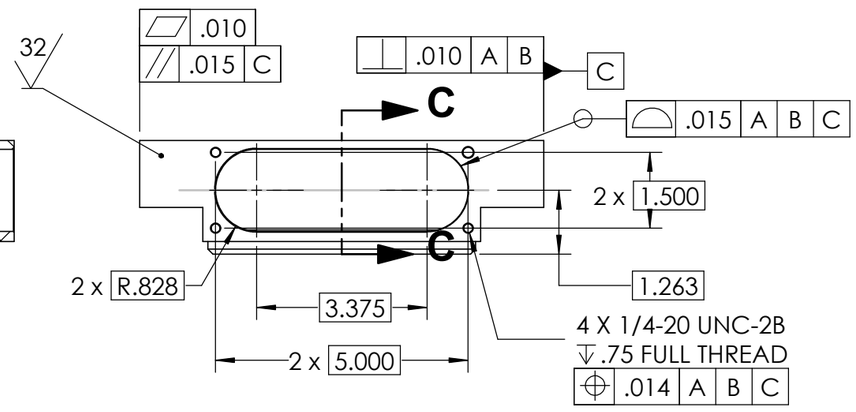








SECTION C-C
SCALE 1 : 3



ANODIZE PER MIL-9625F TYPE-III CLASS-1
DO NOT APPLY SEALER TO ANODIZE COATING
Chamfers and countersink details are not noted on this sheet for clarity

8 EACH 6061 T-6

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16 · 2 PLACE DIM ±.02 · 3 PLACE DIM ±.005 · ANGLES ±1°	DRAWN C OKUDA 4/1/2014
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER C OKUDA 4/1/2014
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. ocean acidification
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.	PROJECT 901202
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	WEIGHT

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

BRS CHAMBER BASE 3

SIZE	DWG. NO.	REV.
B	10020424DWG	-
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1