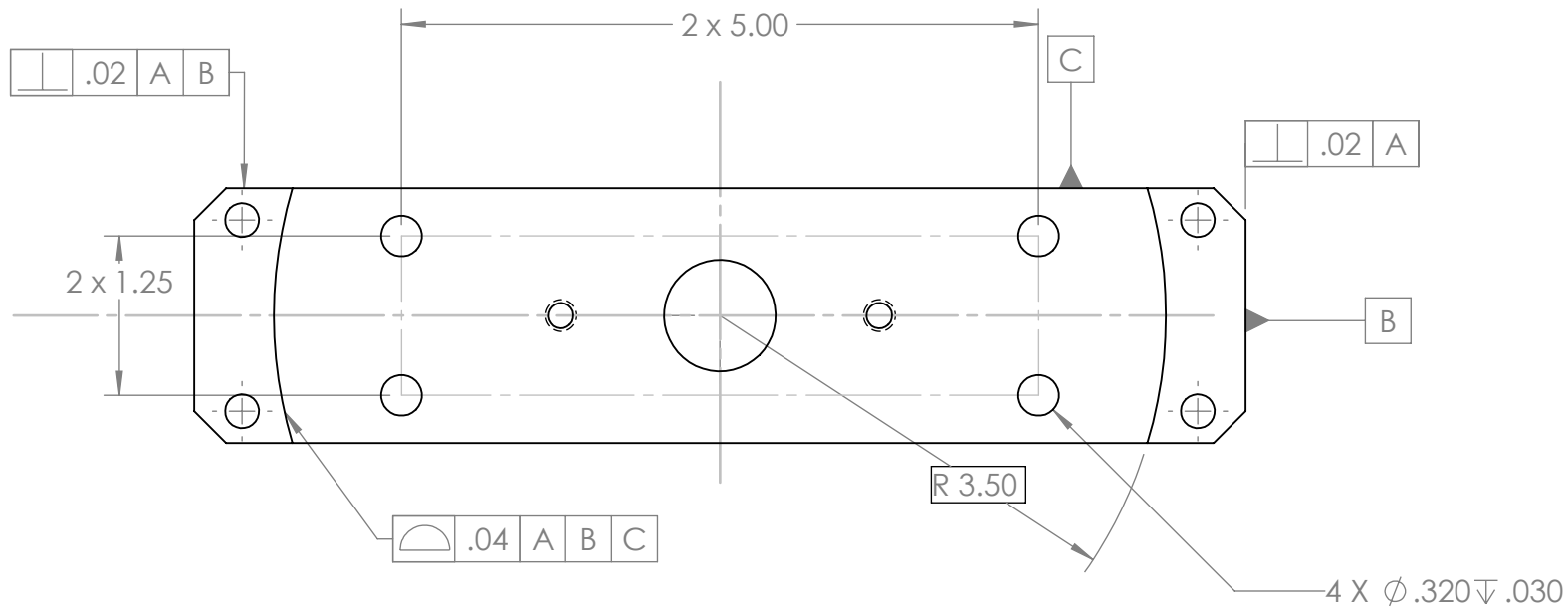
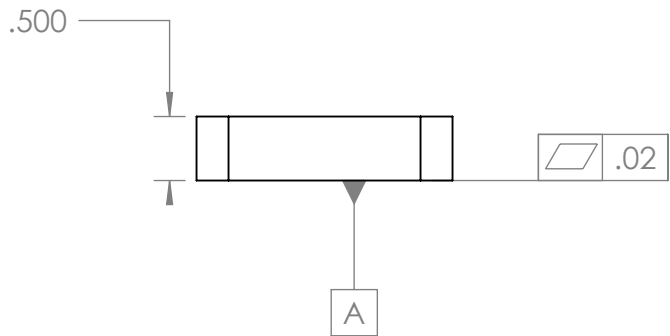
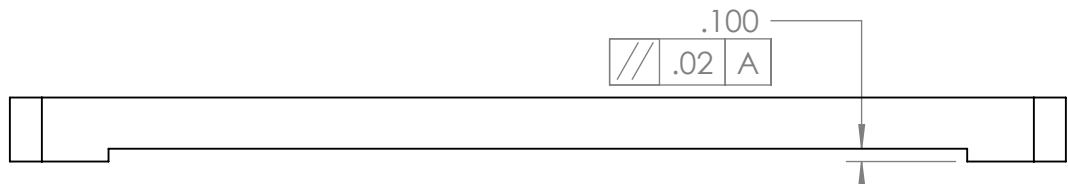
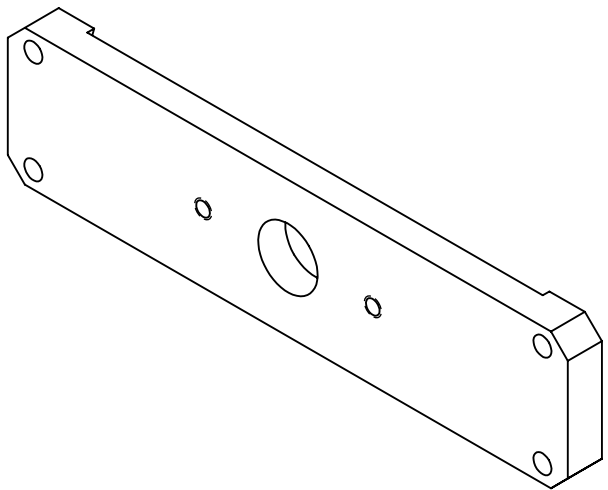
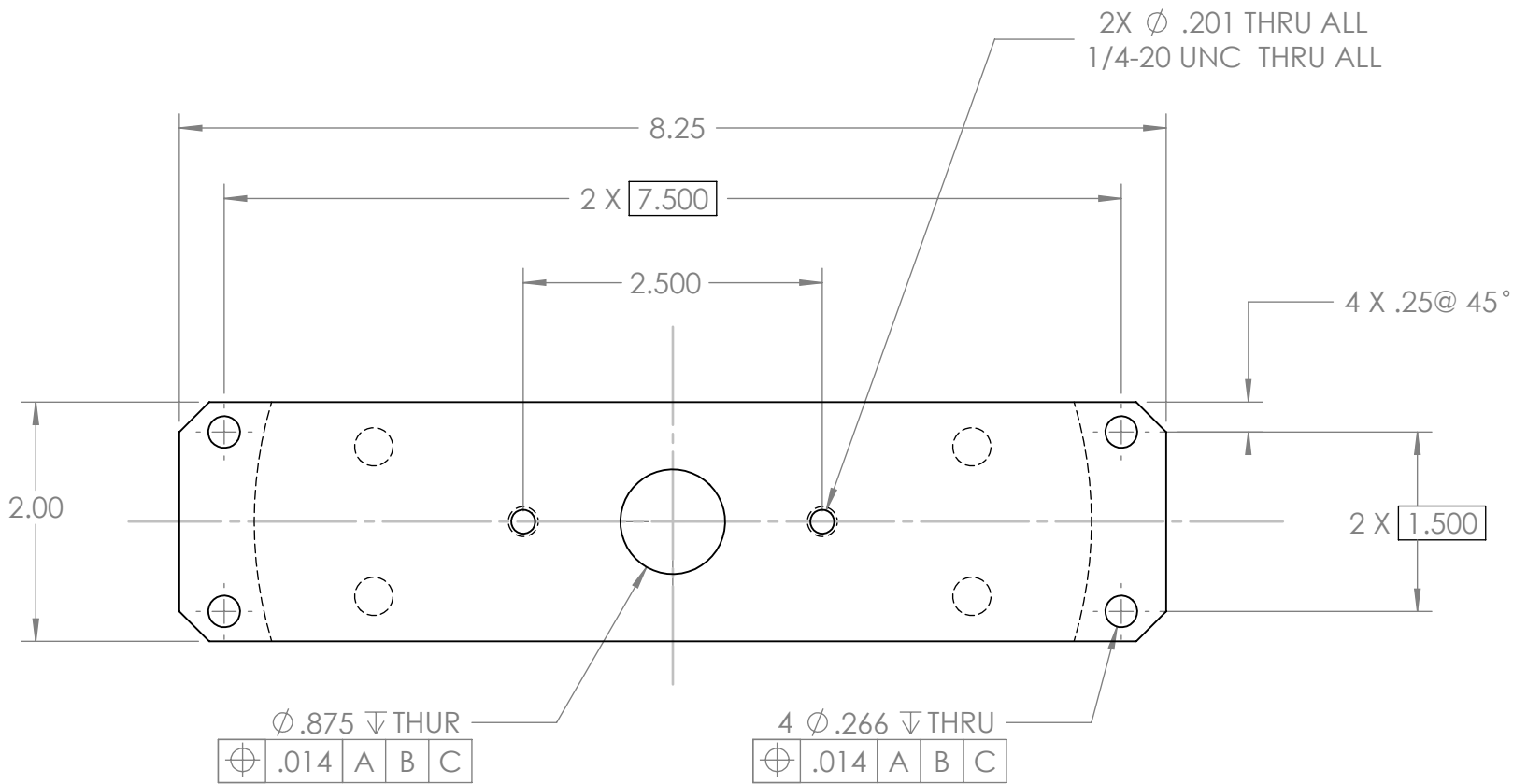


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REVISIONS		
REV.	DESCRIPTION	DATE
	INITIAL RELEASE	9/1/09
A	add spring cbore and valve holes	11/03/2021



4 EACH WHITE DELRIN

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	9/1/09	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	9/1/09	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	ocean acidification		
		PROJECT	900827						
Application		DO NOT SCALE DRAWING				WEIGHT			
		SIZE B	DWG. NO.			10020400DWG			REV. A
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO			SHEET 1 OF 1			