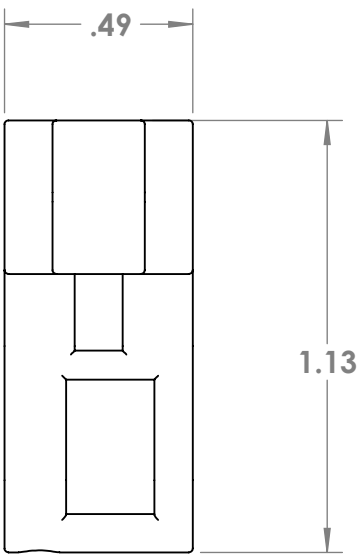
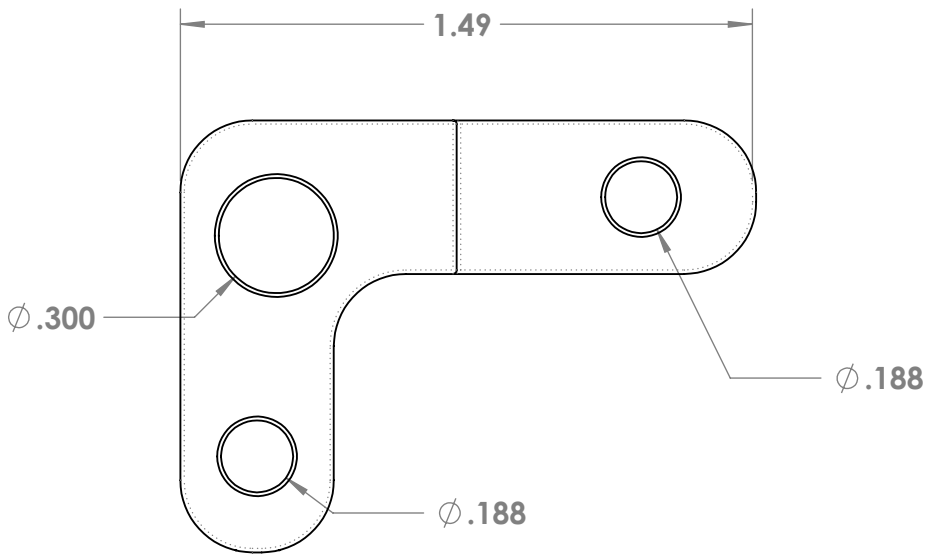
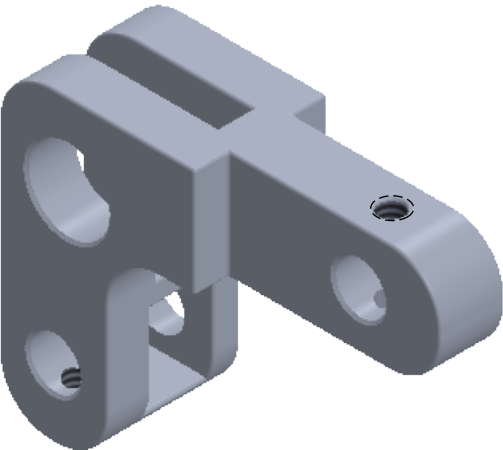
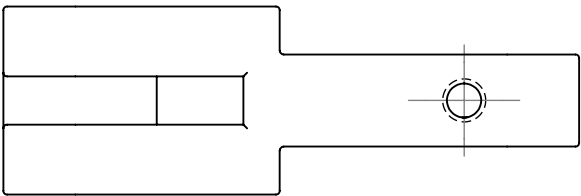


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	7/9/2020	



2 EACH, WATERSHED XC11122

BILL OF MATERIALS													
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	7/9/2020					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	7/9/2020					
Engineer						CHECKED							
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		Benthic Ecology		BRS TOP FLUSH VALVE PIVOTING ARM			
						PROJECT							
						901007							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. XXXXXDWG		REV. -	
		3						SCALE 2:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	
		2										1	