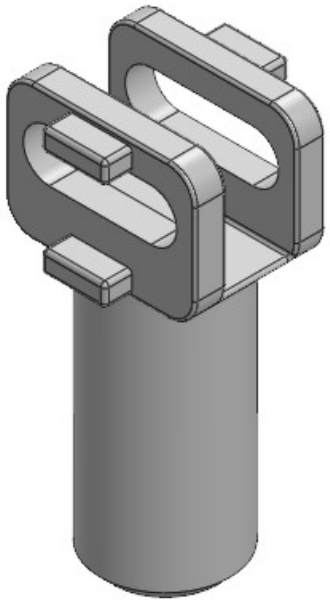
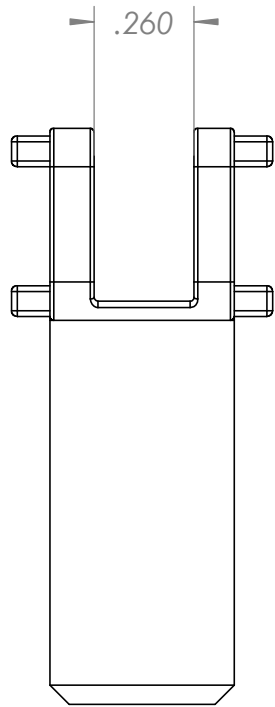


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	7/9/2020	



BILL OF MATERIALS

B L L O F M A T E R A L S											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monte Rey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	7/9/2020			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	7/9/2020			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		Benthic Ecology			
		PROJECT		901007		BRS TOP FLUSH VALVE PLUNGER					
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	XXXXXDWG	REV. A
								SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		