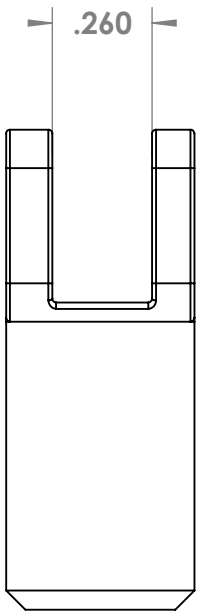
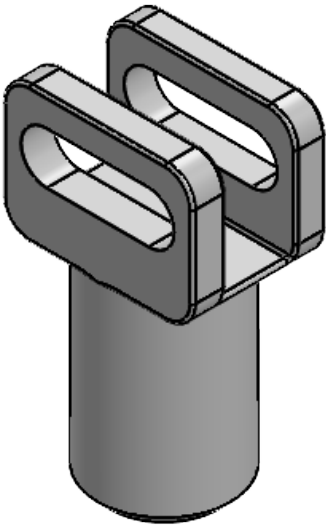


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	7/9/2020	



Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	7/9/2020	 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	C OKUDA	7/9/2020						
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED								
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	Benthic Ecology							
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT	901007		BRS TOP FLUSH VALVE PLUNGER					
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005												
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.								SIZE B	DWG. NO.	XXXXXXDWG		REV. -
Application		DO NOT SCALE DRAWING				WEIGHT				SCALE	2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1