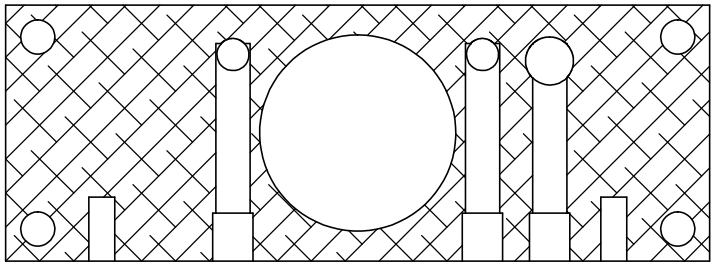
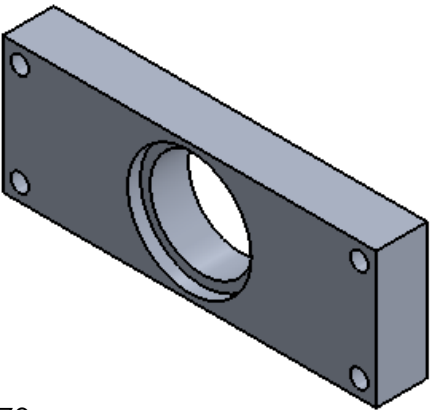
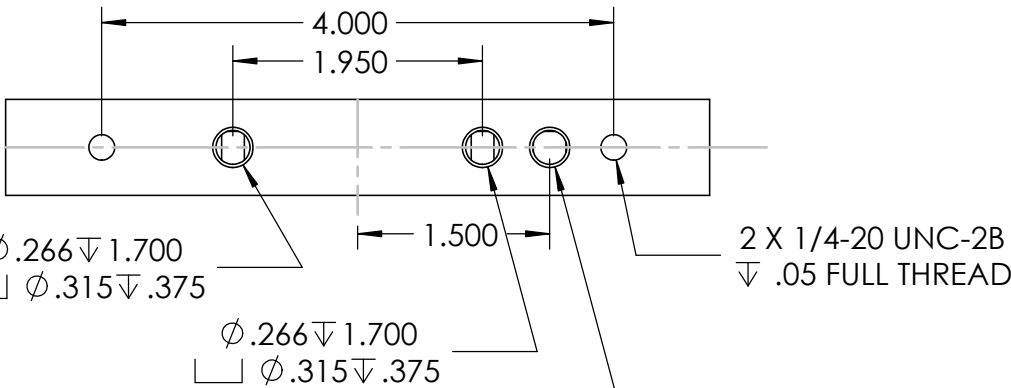
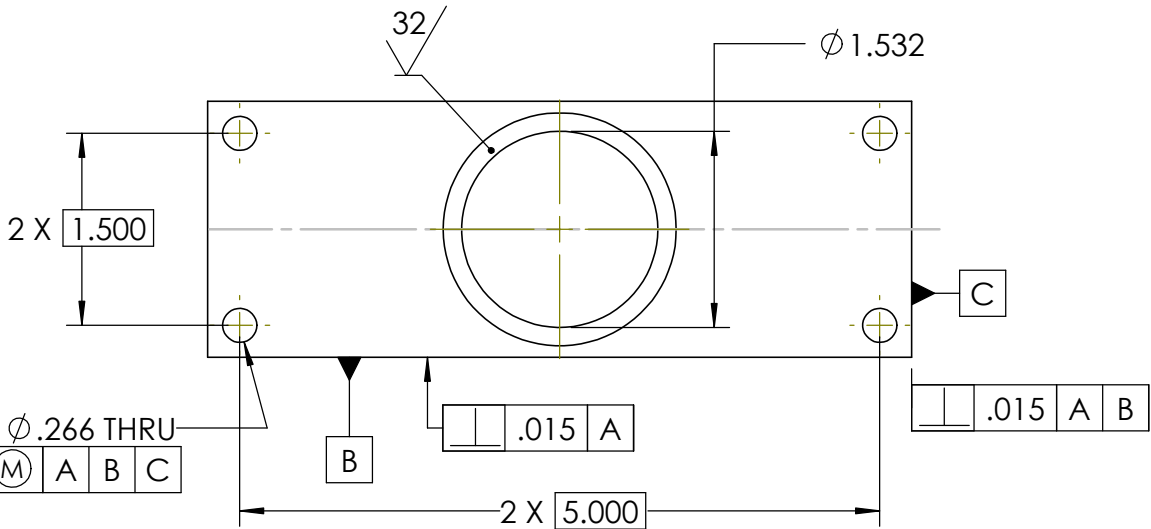
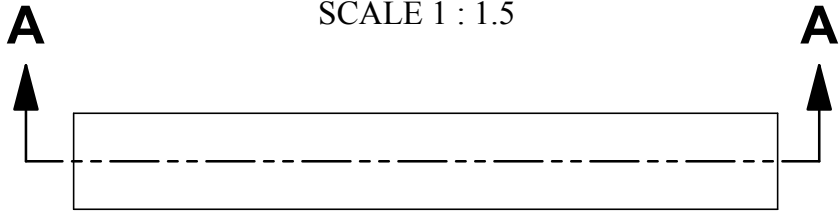


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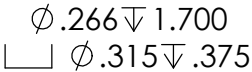
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/1/2014	



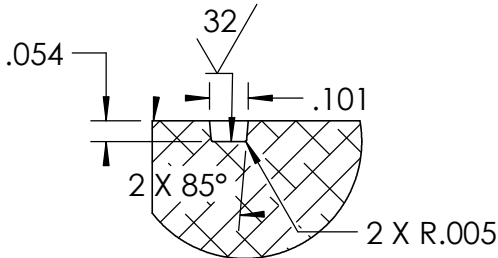
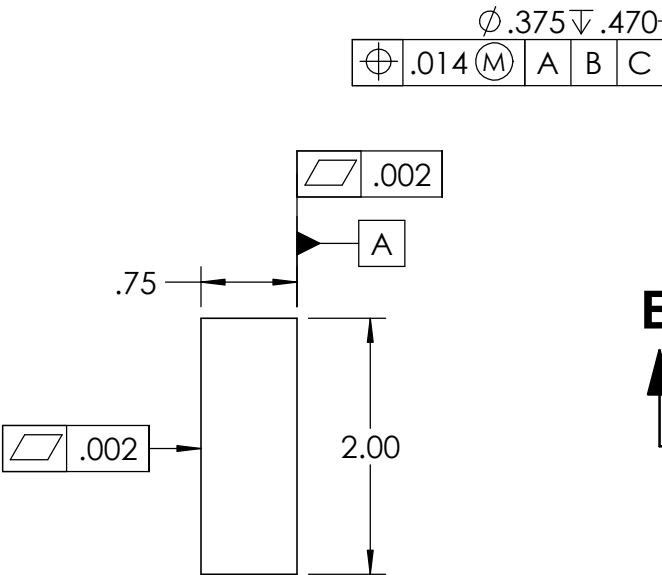
SECTION A-A
SCALE 1 : 1.5



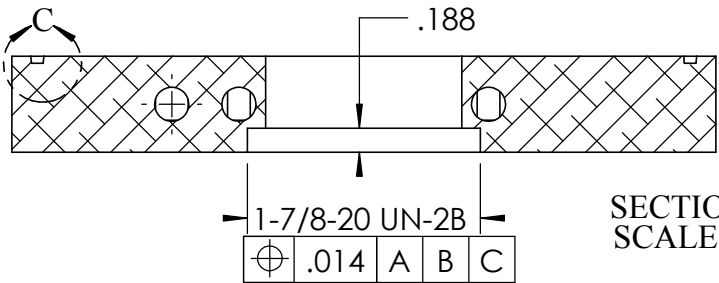
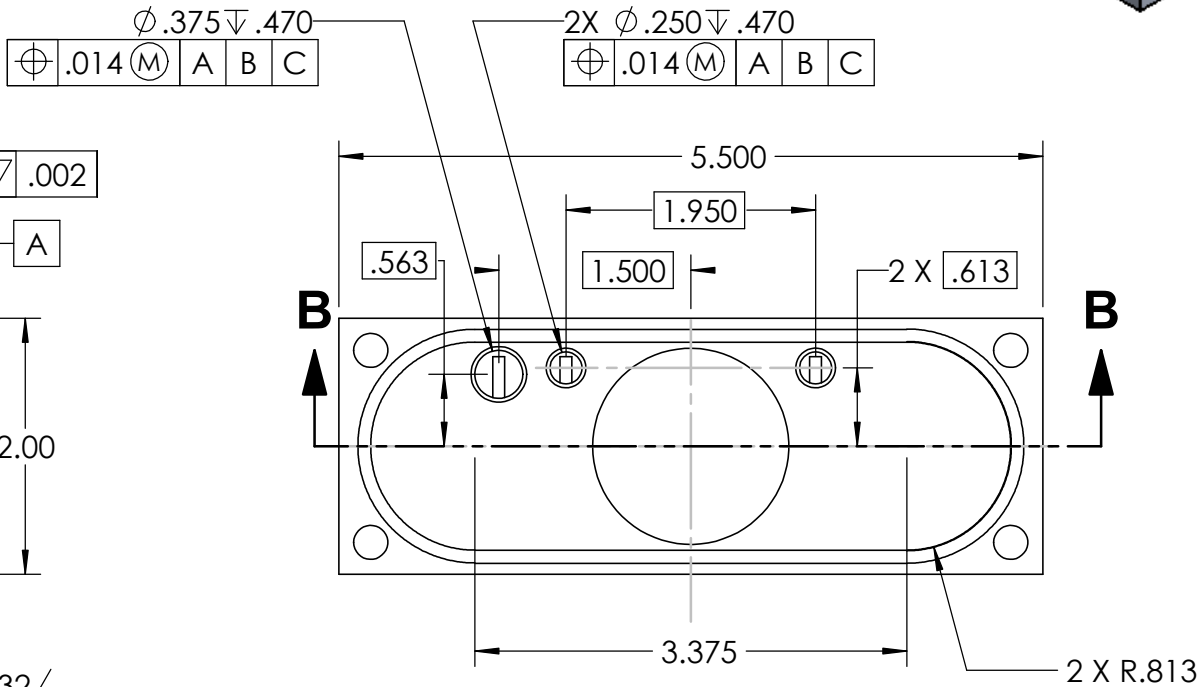
ALL BOTTOM FEATURES



ANODIZE PER MIL-9625F TYPE-III CLASS-1
BREAK EDGES ALL AROUND .01



DETAIL C
SCALE 2 : 1



SECTION B-B
SCALE 1 : 1.5

9 EACH 6061 t-6

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN C OKUDA 4/1/2014
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER C OKUDA 4/1/2014
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. ocean acidification
		4. MACHINED FILLET RADII .0150-.030.	PROJECT 901202
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
Application		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	WEIGHT
		DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute			
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
			
BRS SENSOR MOUNT BLOCK			
SIZE B	DWG. NO.	10021092 DWG	REV. -
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1