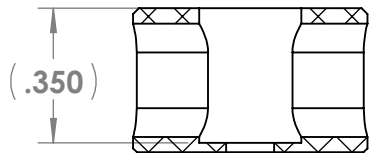
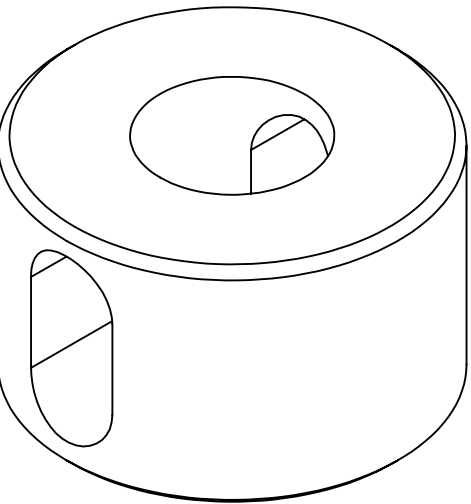


REVISIONS		
REV.	DESCRIPTION	DATE
	INITIAL RELEASE	2/5/2021
A	change diameter and internal clearance	3/9/2021
B	change slot diameter	4/1/2021



2EACH, WATERSHED XC11122

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 						
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/5/2021	ENGINEER	C OKUDA	2/5/2021	CHECKED							
Shop Foreman		1. DIMENSIONS ARE IN INCHES				PROJECT NO.				Benthic Ecology									
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT				901007									
NEXT ASSY Description		NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				TOP FLUSH VALVE PLUNGER				SIZE B		DWG. NO.		XXXXXXDWG		REV. B	
				4. MACHINED FILET RADII .0150-.030.								SCALE		4:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005																	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.																	
Application		DO NOT SCALE DRAWING				WEIGHT													