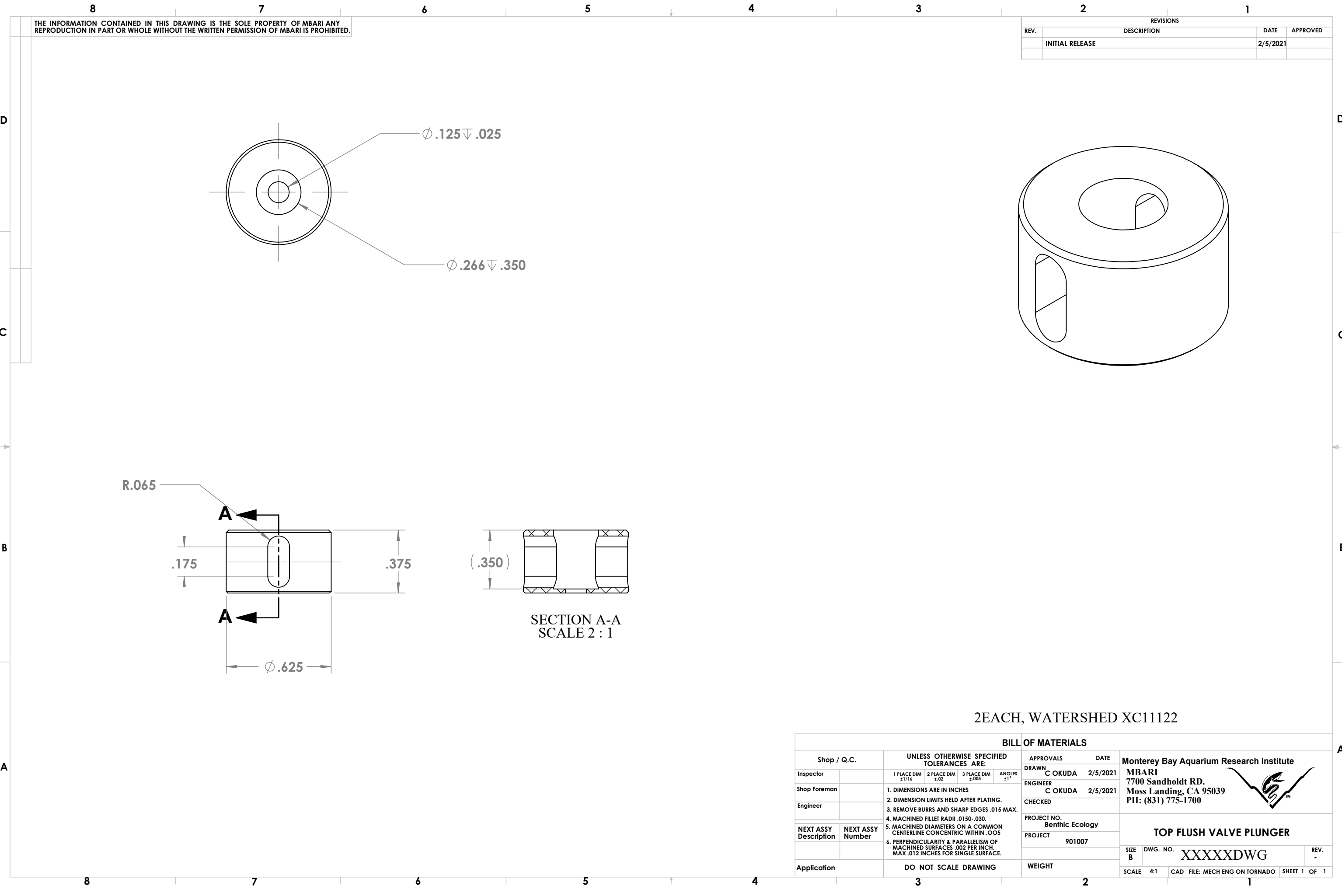
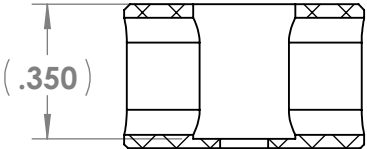
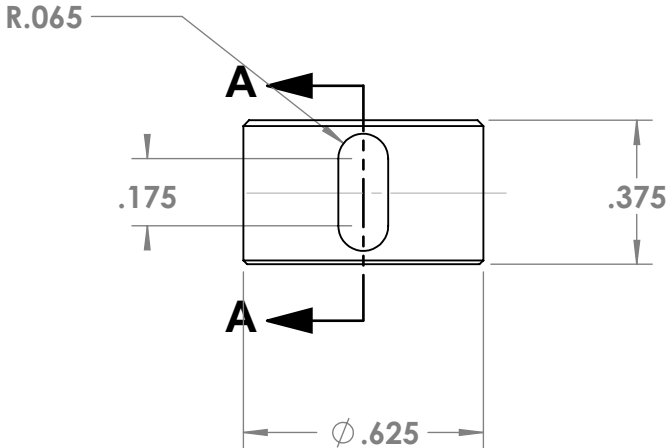
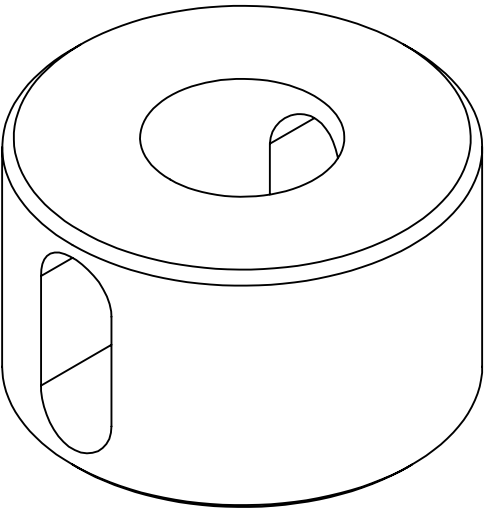




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/5/2021	



SECTION A-A
SCALE 2 : 1

2EACH, WATERSHED XC11122

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  TOP FLUSH VALVE PLUNGER	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	2/5/2021		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER C OKUDA	2/5/2021		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. Benthic Ecology		SIZE B DWG. NO. XXXXXDWG REV. -	
						PROJECT 901007			
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 4:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1