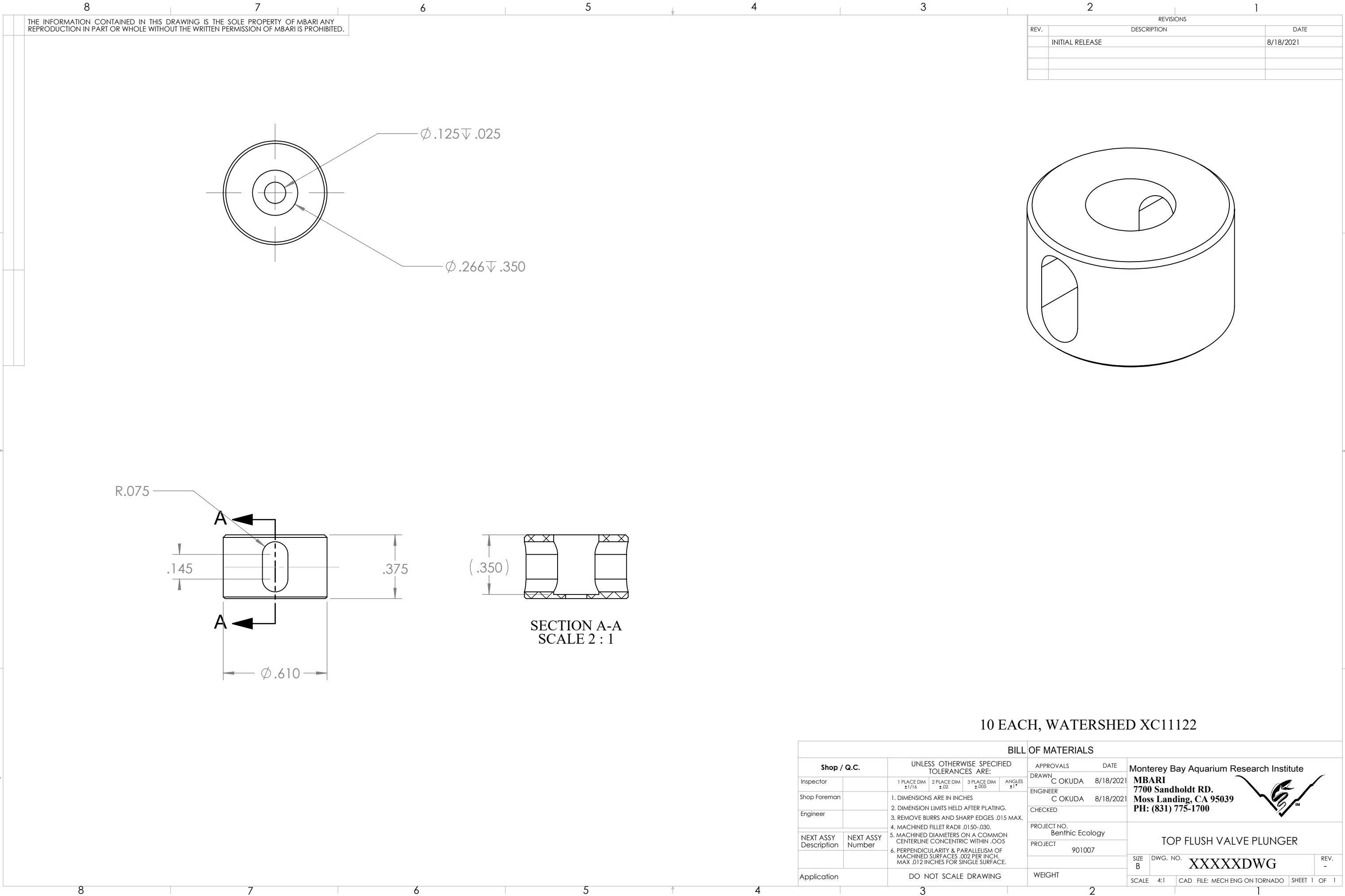
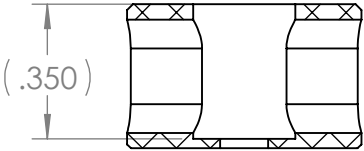
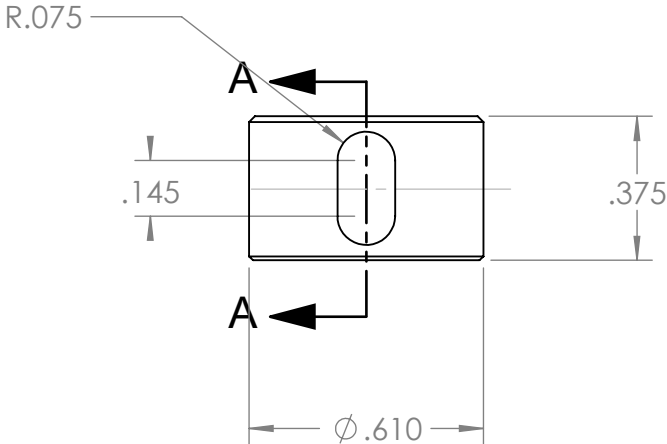
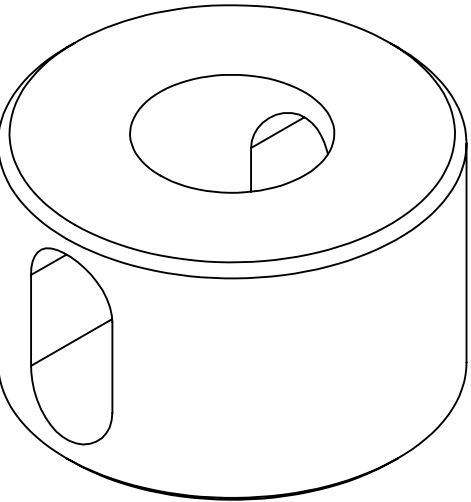




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REVISIONS		
REV.	DESCRIPTION	DATE
	INITIAL RELEASE	8/18/2021



SECTION A-A
SCALE 2 : 1

10 EACH, WATERSHED XC11122

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/18/2021			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/18/2021			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. Benthic Ecology					
						PROJECT	901007			TOP FLUSH VALVE PLUNGER	
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. XXXXXXDWG	REV. -
								SCALE 4:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1