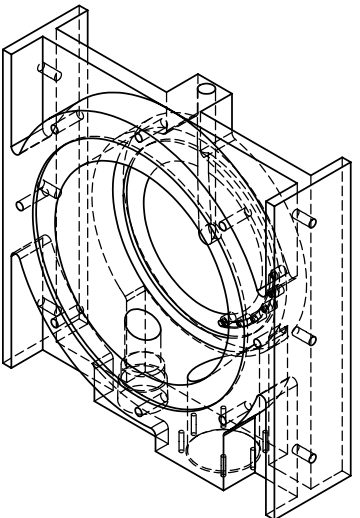
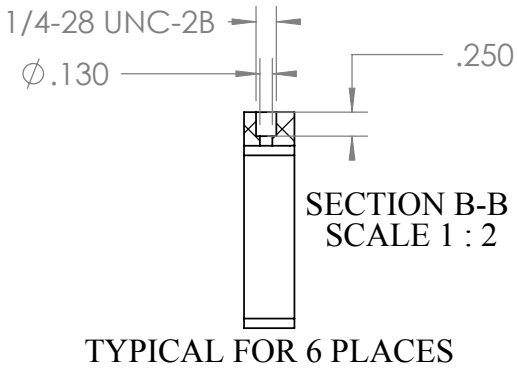
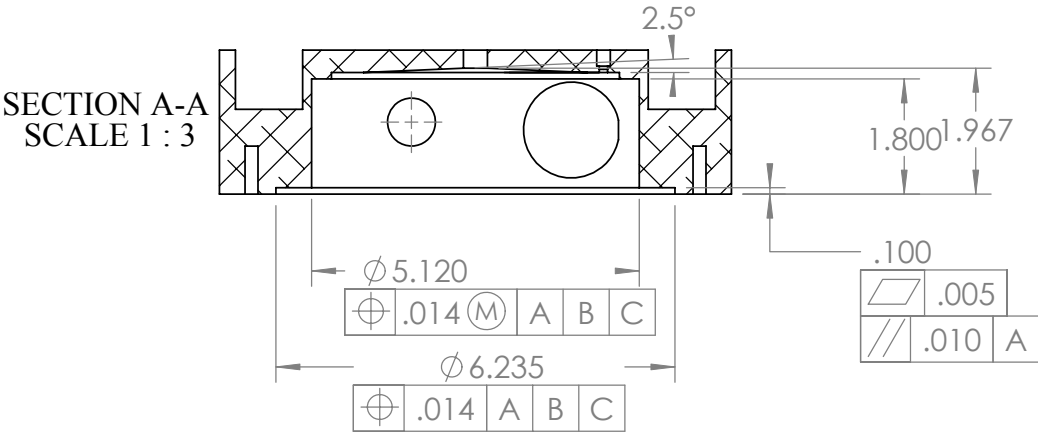
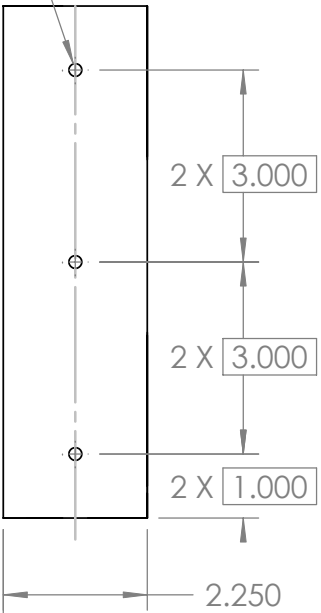


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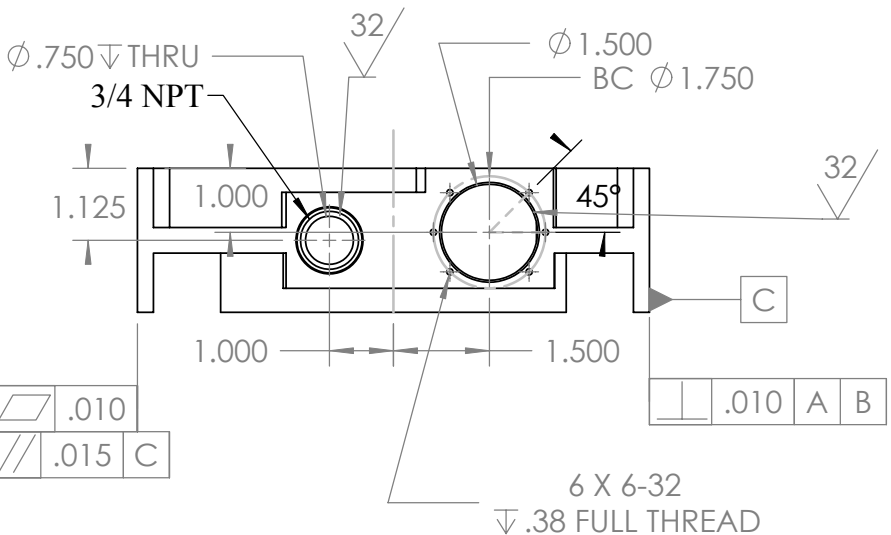
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	11/16/09	



6 X 1/4-20 UNC-2B
▽.75 FULL THREAD
 $\phi .014$ A B C



HOLES BOTH SIDES OF PART



NO FINISH

1 EACH 6061 T-6

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE DRAWN C OKUDA 11/16/09 ENGINEER C OKUDA 11/16/09 CHECKED PROJECT NO. ocean acidification PROJECT 900827 WEIGHT	
Application	DO NOT SCALE DRAWING	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 BRS CHAMBER BASE 2 SIZE B DWG. NO. 10020424DWG SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	