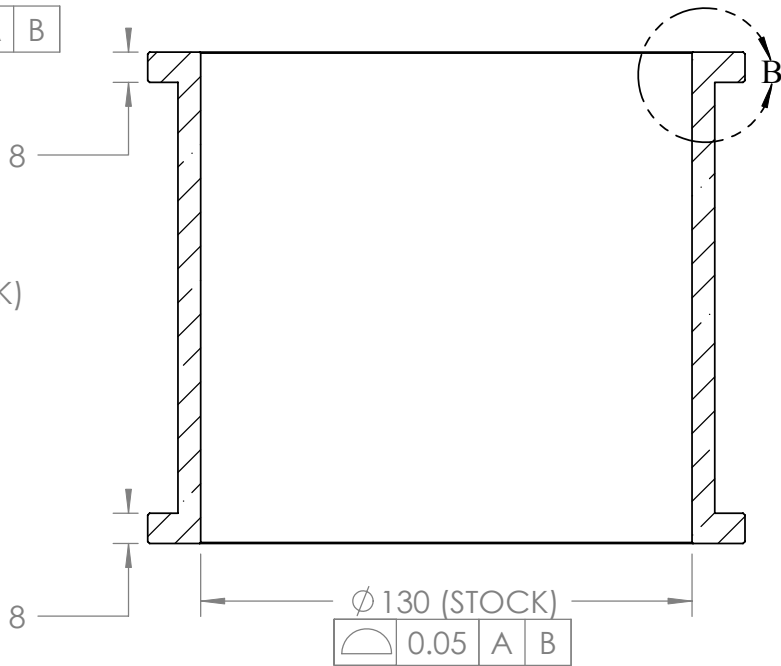
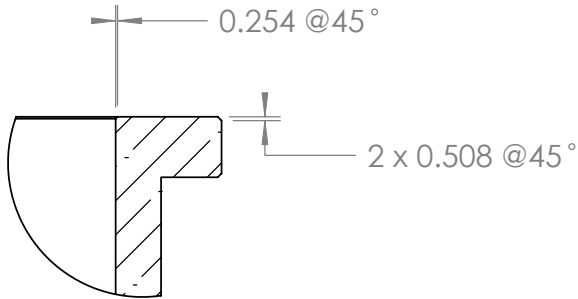
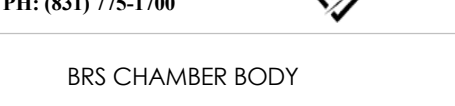


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/18/09	
A	ADD FINISH CALL OUTS	12/02/09	



FUSED QUARTZ

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/18/09	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/18/09		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827			BRS CHAMBER BODY 
						PROJECT	OCEAN ACIDIFICATION			
Application		DO NOT SCALE DRAWING				WEIGHT				
						SIZE B	DWG. NO.	10020395DWG		REV. A
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO			SHEET 1 OF 1

