



ALIGN HOLES TO PERF PATTERN IF POSSIBLE
BREAK SHARP EDGE ALL AROUND

9 EACH STAINLESS STEEL PERF SHEET

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	5/6/2010	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	ocean acidification		
		PROJECT	900827			BRS CHAMBER BOTTOM PLATE			
Application		DO NOT SCALE DRAWING				WEIGHT			
		SIZE B		DWG. NO.		10020525DWG		REV.	
		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1		OF 1	