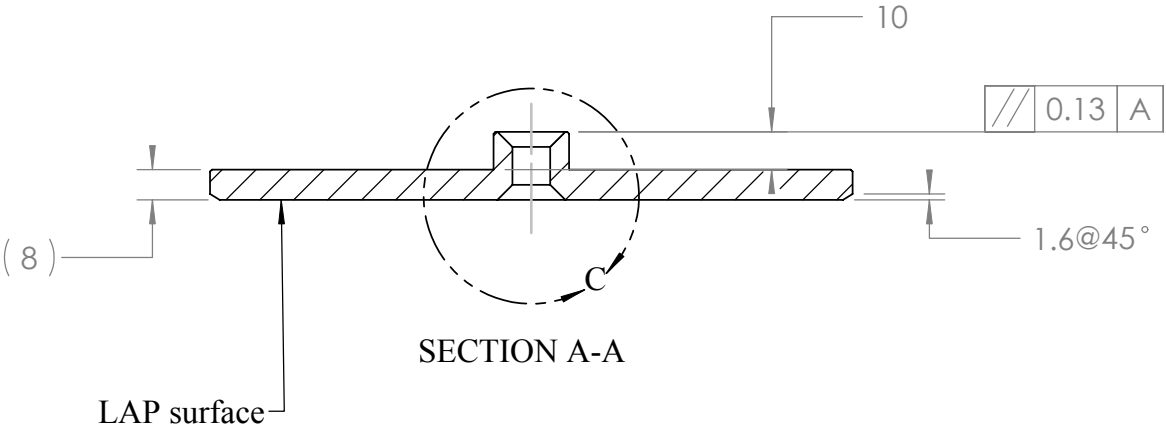
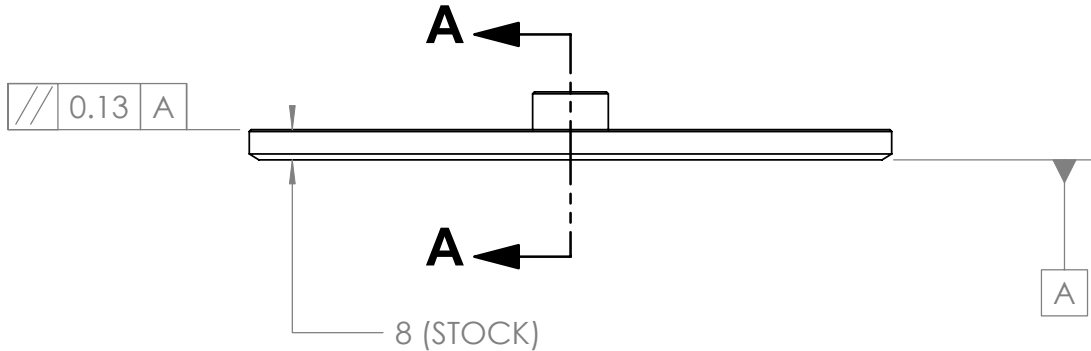
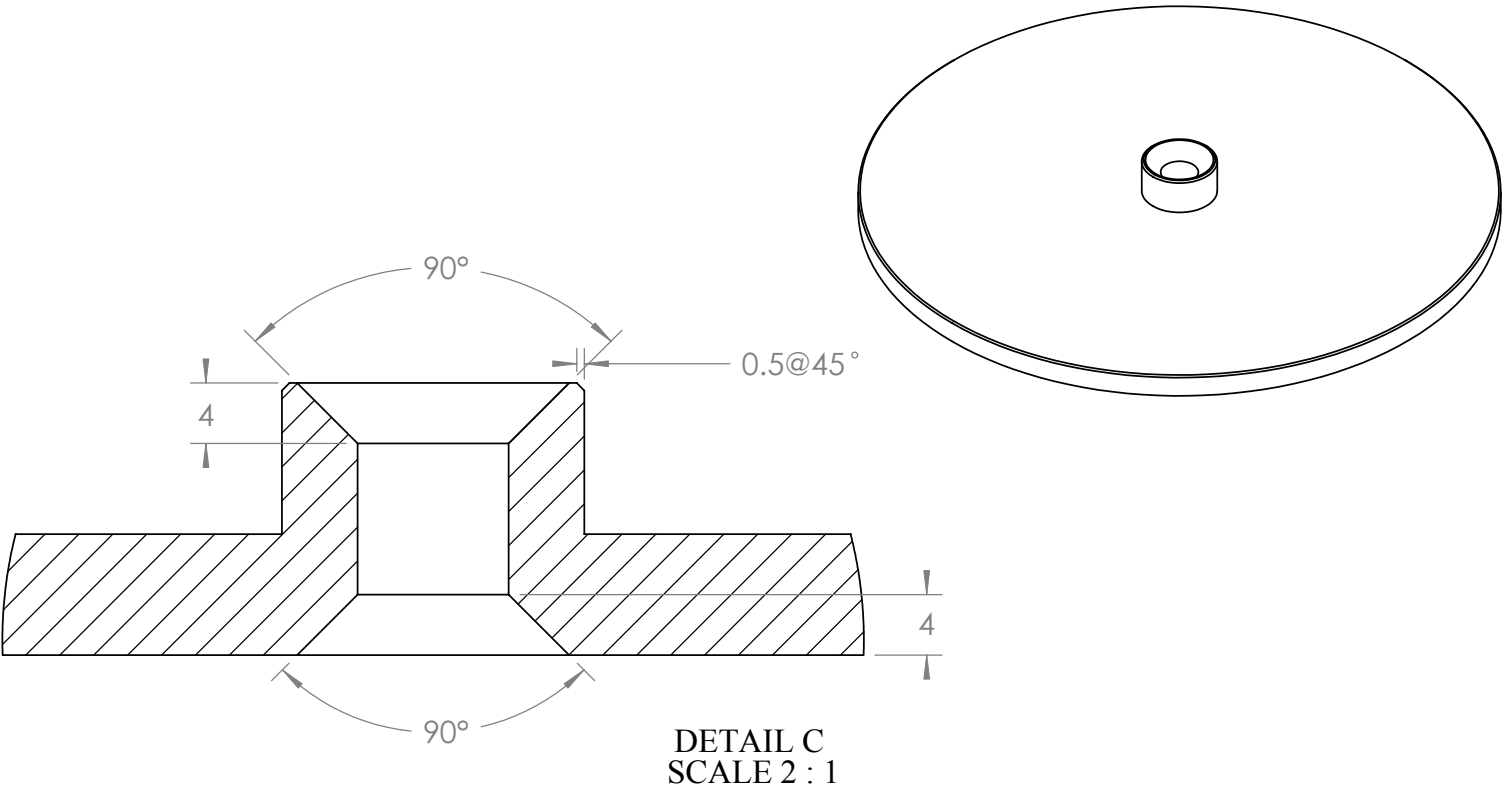
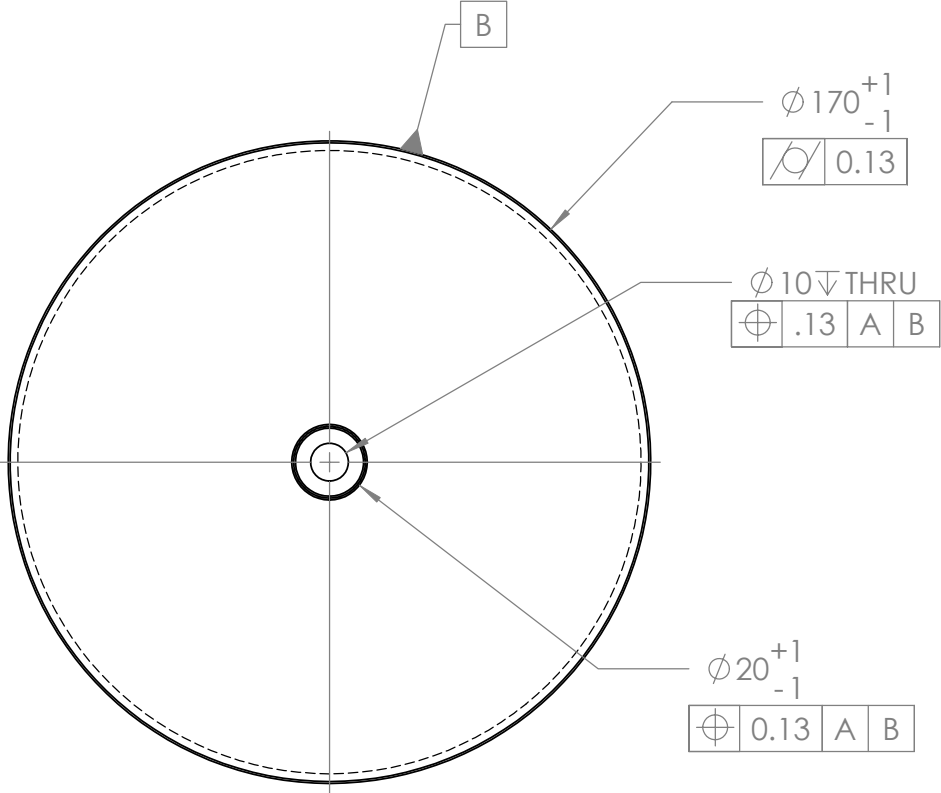


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/18/09	
A	add npt, add bottom counter bore	11/23/09	
B	change NPT to thru hole, remove c bore	12/02/09	



FUSED QUARTZ

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/18/09	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/18/09	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. ocean acidification			
						PROJECT	900827		
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO. 10020396DWG	REV. B	
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1				

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BRS CHAMBER LID