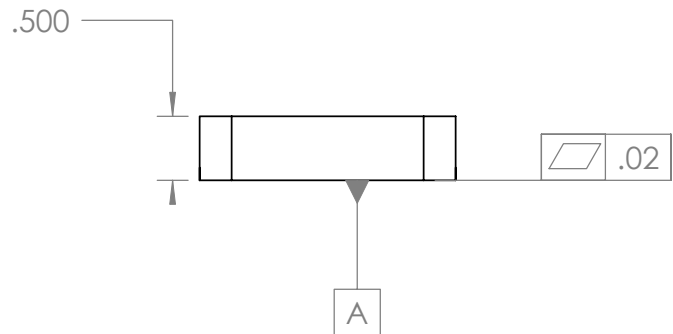
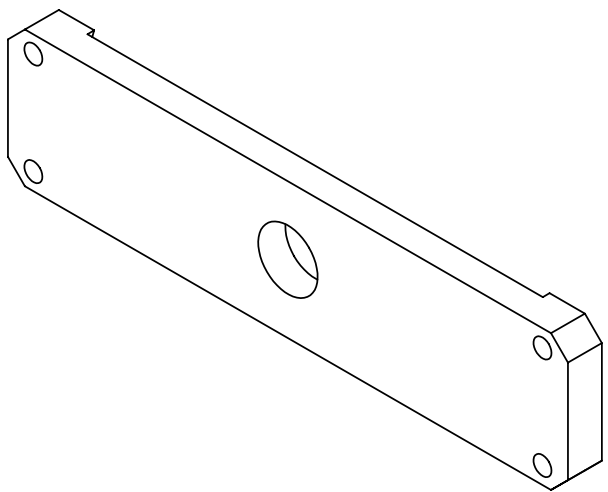


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	9/1/09	



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	9/1/09	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	C OKUDA	9/1/09	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	ocean acidification		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	900827		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				BRS CHAMBER TOP RETAINER			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B DWG. NO. 10020400DWG REV.			
Application		DO NOT SCALE DRAWING				WEIGHT			
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1