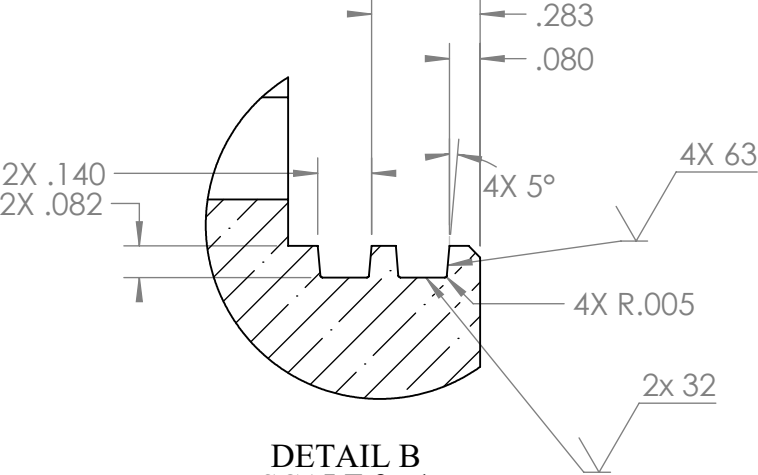
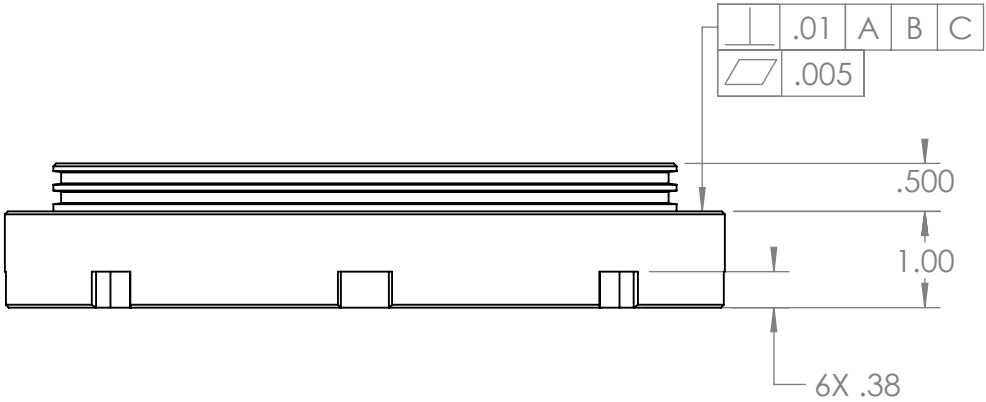


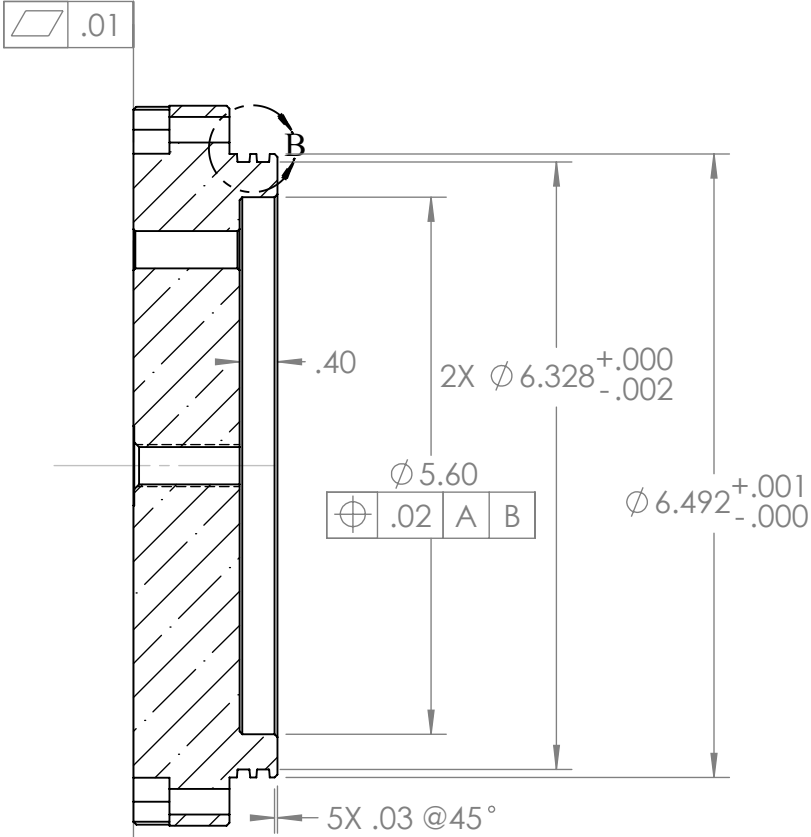
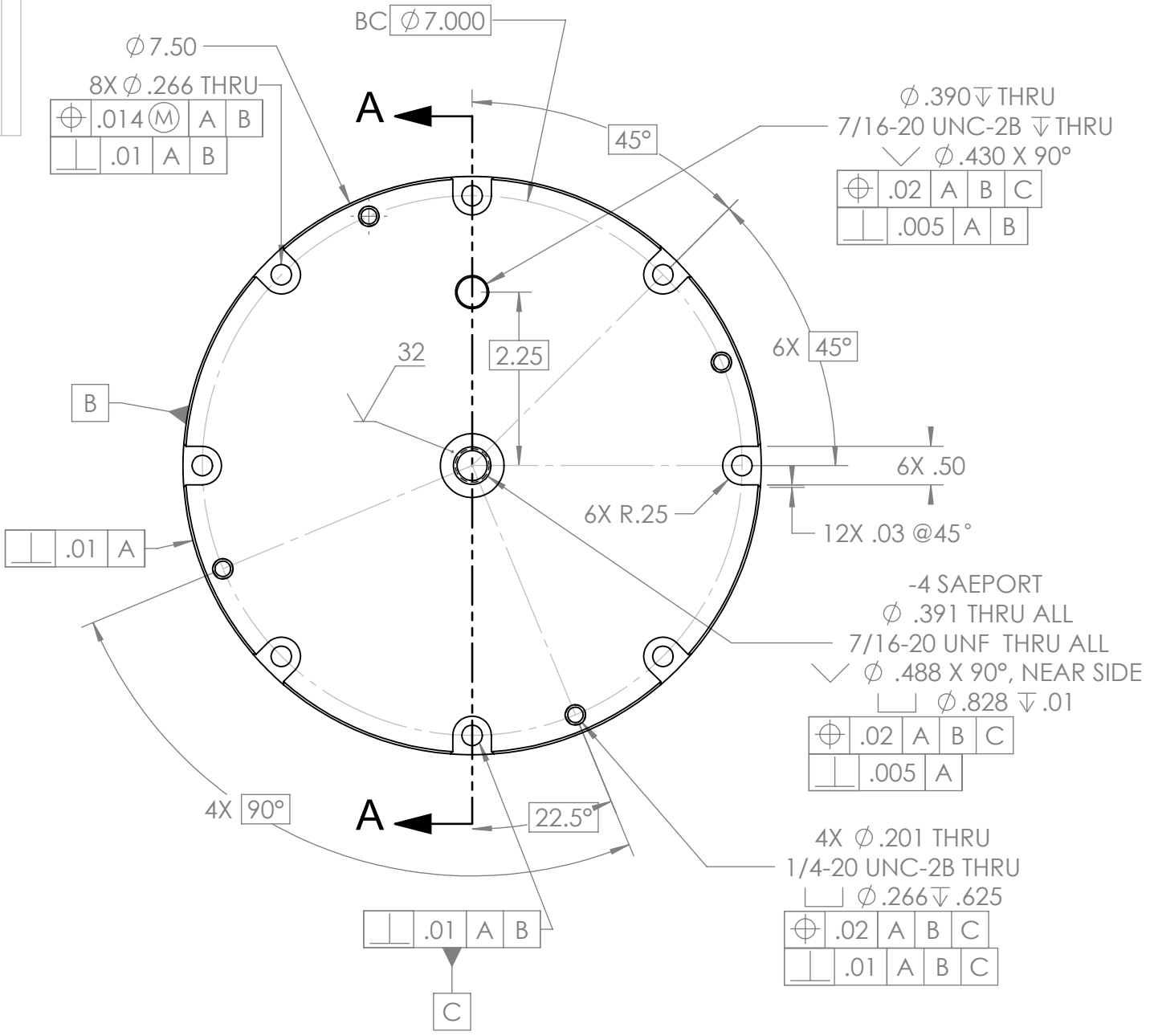
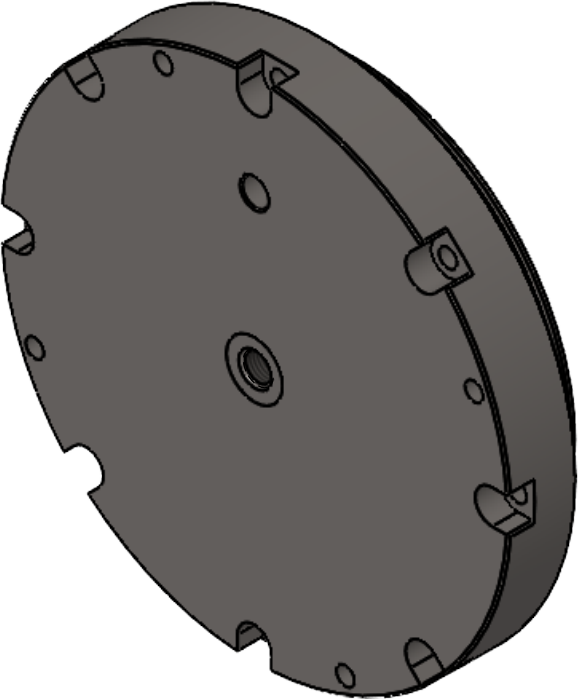
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	initial release	7/16/2021	



DETAIL B
SCALE 2 : 1

-164 O-RING



SECTION A-A
SCALE 1 : 2

1 EACH 6AL-4V Ti

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
		DRAWN C OKUDA 7/16/2021	DATE 7/16/2021
		ENGINEER C OKUDA 7/16/2021	
		CHECKED	
		PROJECT NO. BENTHIC ECOLOGY	
		PROJECT 901007	
		WEIGHT	
		DO NOT SCALE DRAWING	
		Monterey Bay Aquarium Research Institute	
		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
		4 KM Ti END CAP BRS SMALL BATTERY	
		SIZE B DWG. NO. -DWG	REV. -
		SCALE 1:4 CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1