

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/9/2019	



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	1/9/2019	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	1/9/2019	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		901007	
						PROJECT		BENTHIC ECOLOGY	
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO.		REV.
						1001999DWG			
						SCALE 1:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1