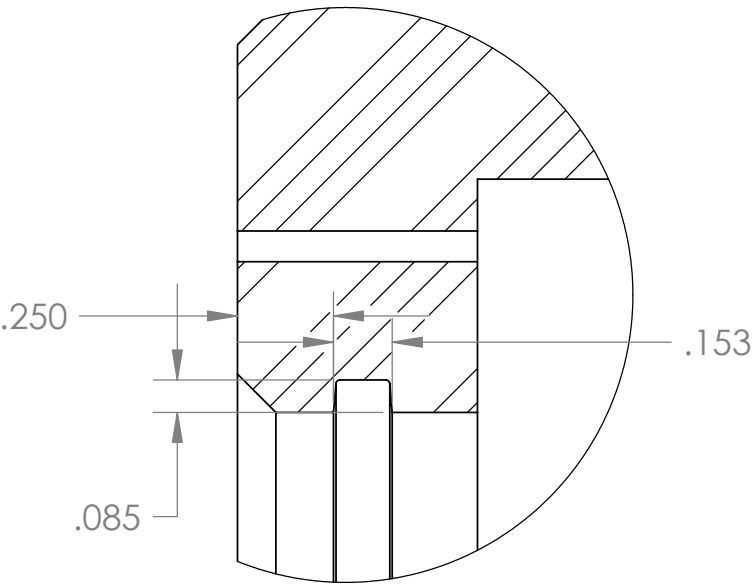
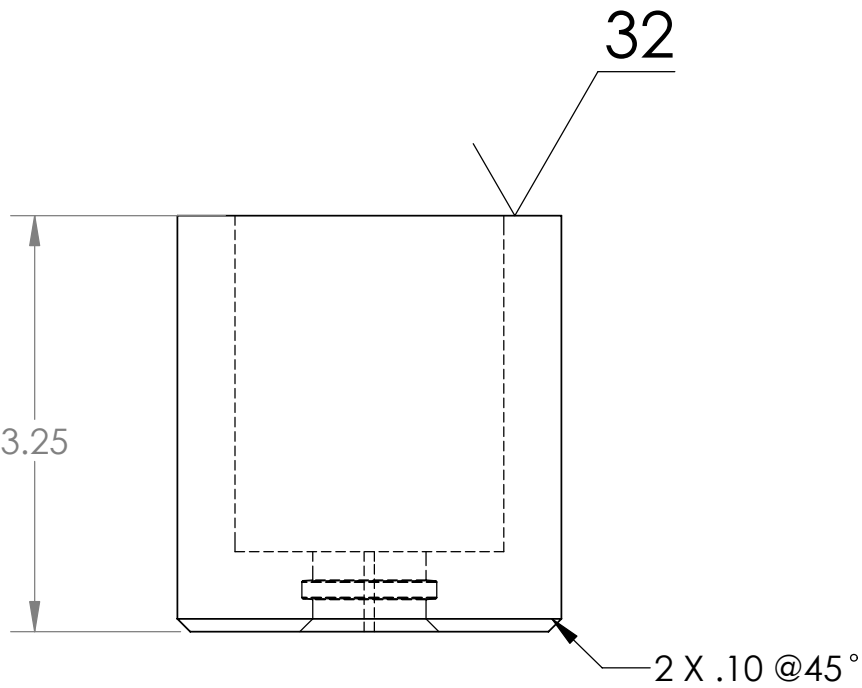
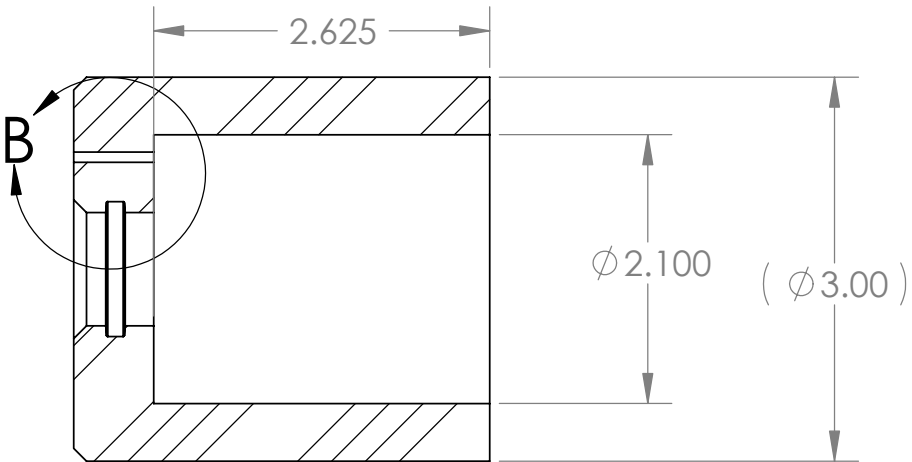
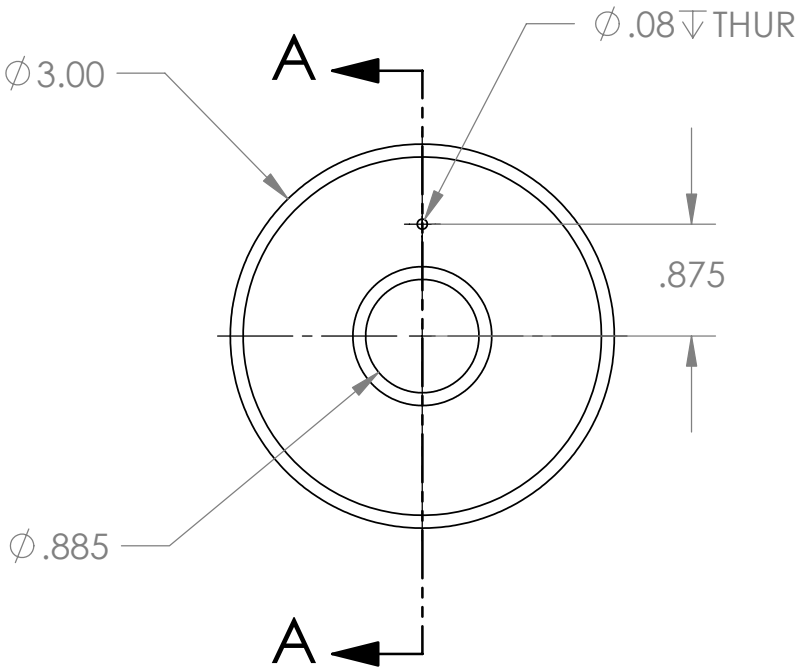
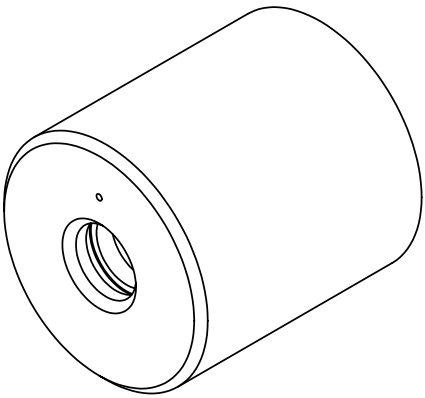


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	9/29/06	by CO



DETAIL B
SCALE 2 : 1



SECTION A-A
SCALE 1 : 1.5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Optode thermal sleeve	CLEAR ACRYLIC	4

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 9/29/06	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 9/29/06			
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900617	OPTODE THERMAL SLEEVE		
						PROJECT	MRS			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 1003281	REV. -
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1

\\Tornado\projectlibrary\900617 Midwater Respirometer\Craig O solidworks\Detritus.Sampler