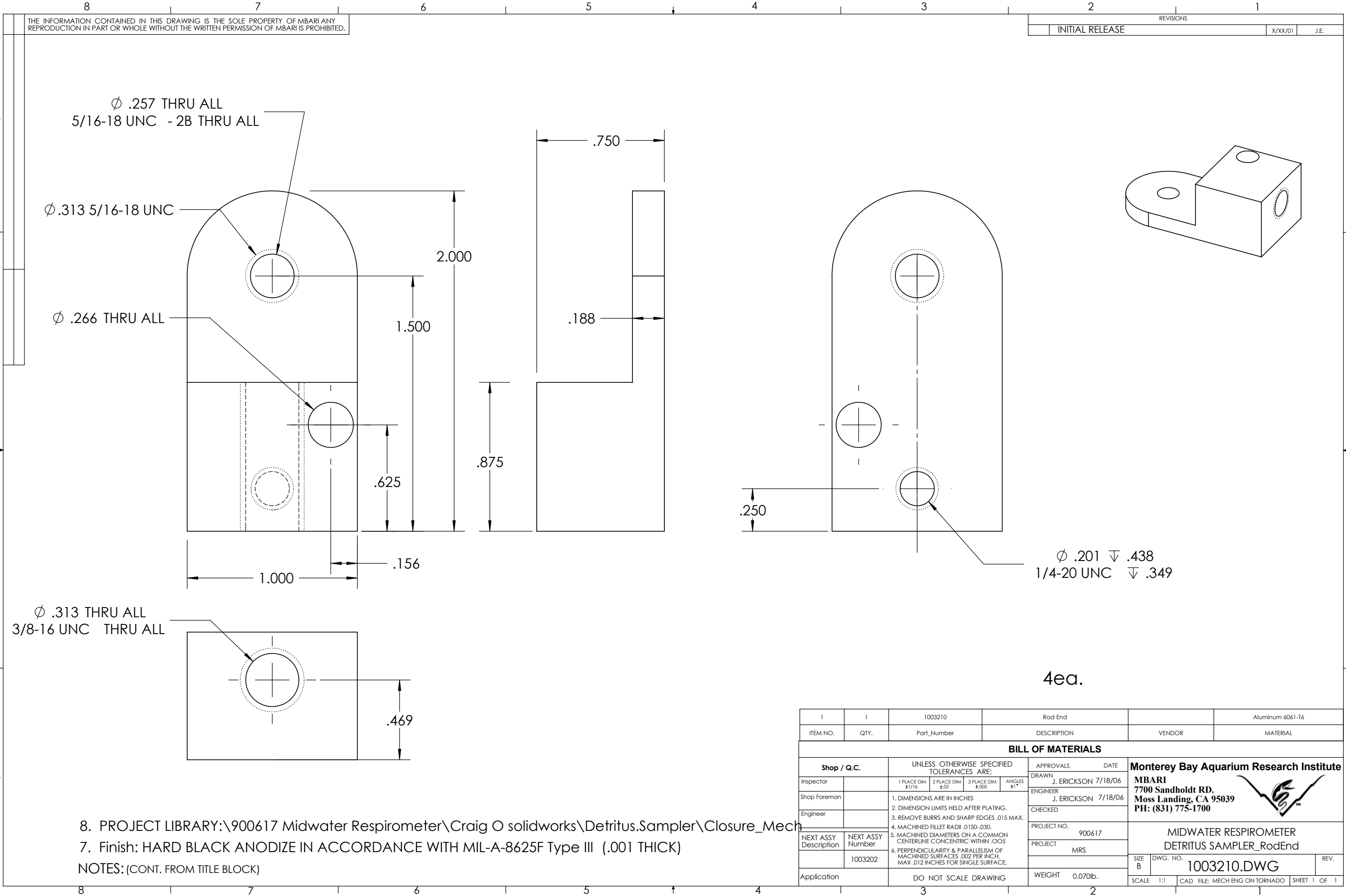




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

8. PROJECT LIBRARY:\900617 Midwater Respirometer\Craig O solidworks\Detritus.Sampler\Closure_Mech
7. Finish: HARD BLACK ANODIZE IN ACCORDANCE WITH MIL-A-8625F Type III (.001 THICK)
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003210	Rod End		Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/18/06	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/18/06	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900617	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MRS	
	1003202	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.070lb.	
Application		DO NOT SCALE DRAWING		SIZE B	
				DWG. NO. 1003210.DWG	
				SCALE 1:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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MIDWATER RESPIROMETER
DETritus SAMPLER_RodEnd