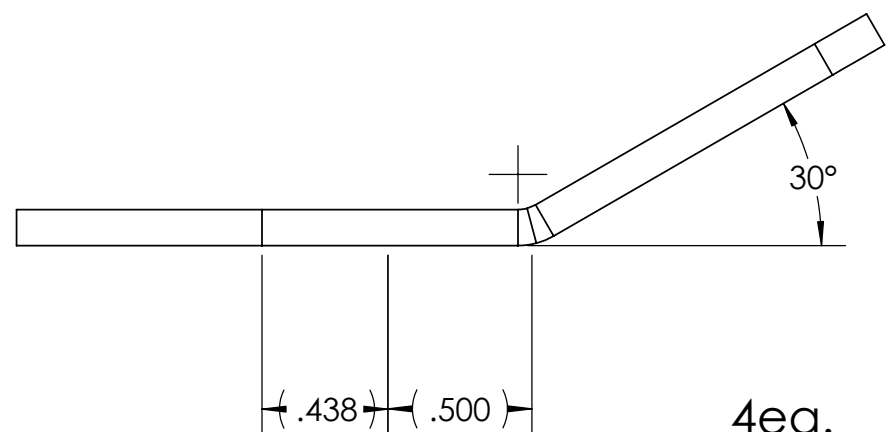
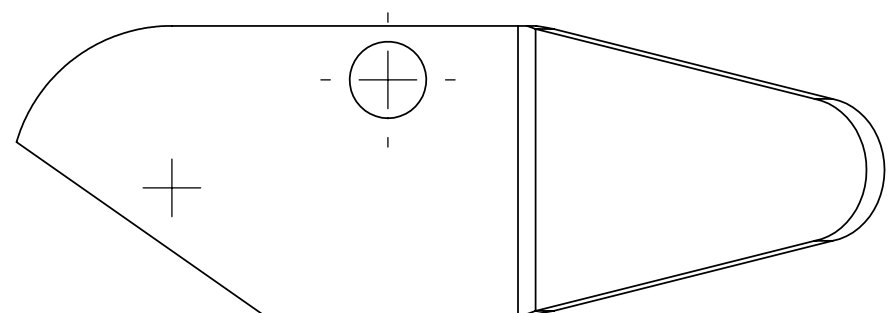
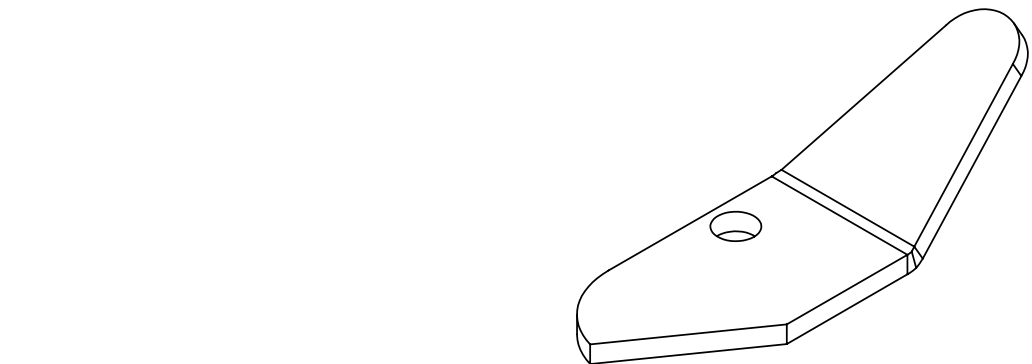




4ea.

FLAT LAY-OUT

	1	1003211.DWG	RodEnd_Latch		PVC (Grey)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 7/18/06
Engineer				ENGINEER	J. ERICKSON 7/18/06
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	900617
	1003202			PROJECT	MRS
Application		DO NOT SCALE DRAWING		WEIGHT	0.014lb.
				SIZE B	DWG. NO. 1003211.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

7. PROJECT LIBRARY:\900617 Midwater Respirometer\Craig O solidworks\Detritus.Sampler\Closure_Mech

NOTES: (CONT. FROM TITLE BLOCK)