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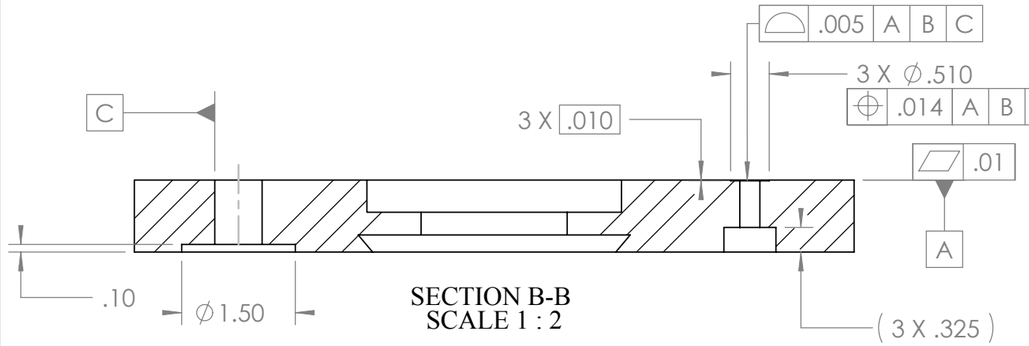
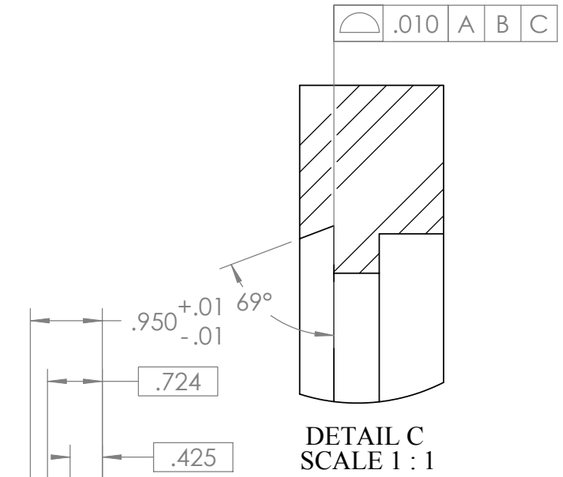
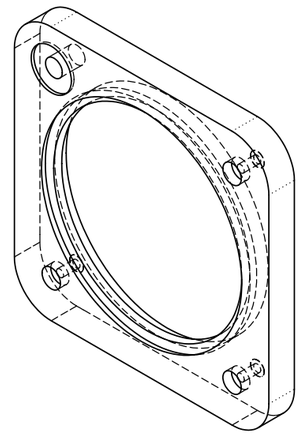
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/27/10	

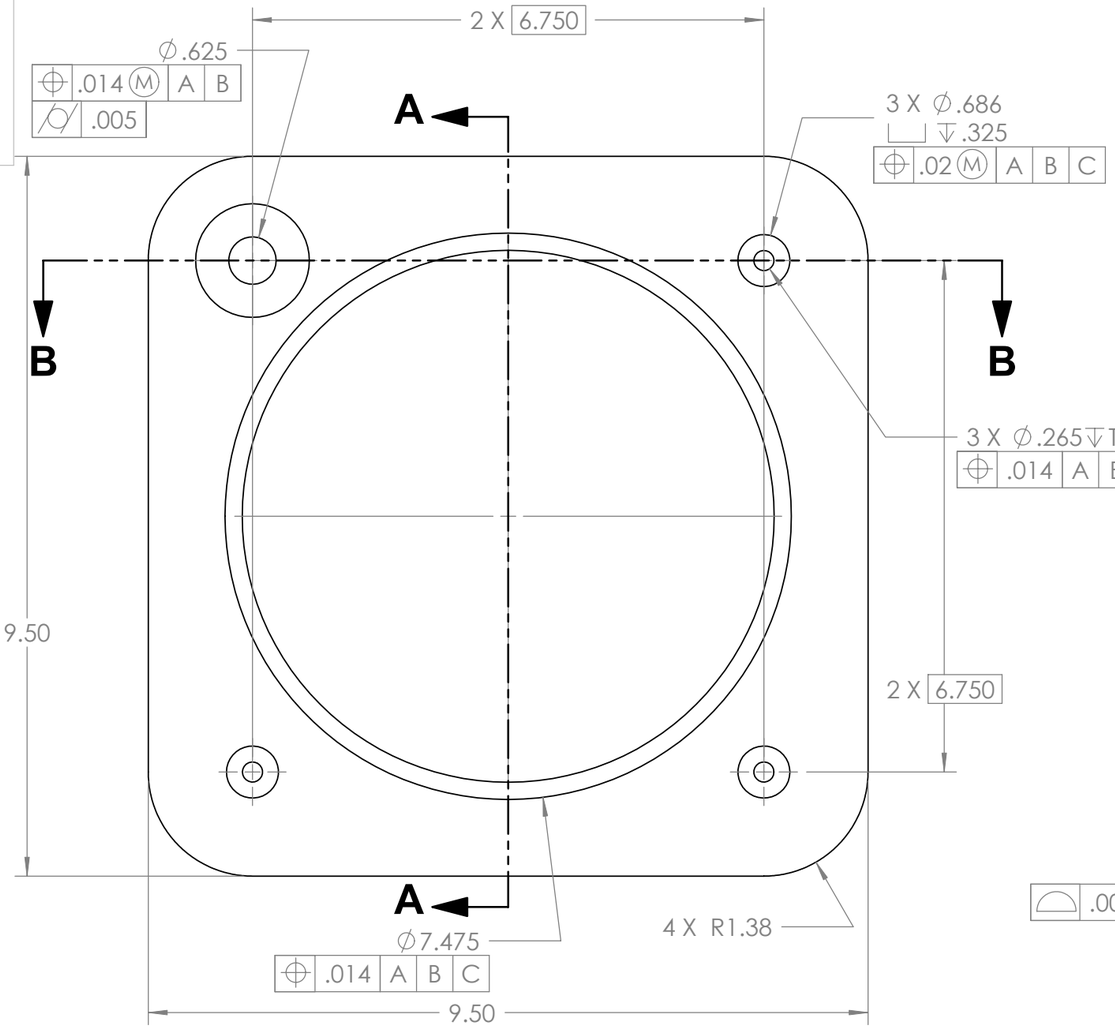


SECTION B-B
SCALE 1 : 2

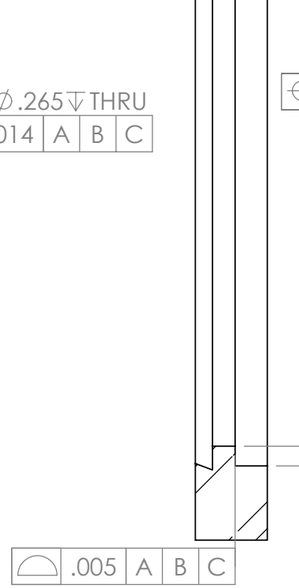


DETAIL C
SCALE 1 : 1





SECTION A-A
SCALE 1 : 2



16 EACH ACRYLIC, CLEAR

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	1/27/10
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER C OKUDA	1/27/10
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900827	
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT ocean acidification	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING				WEIGHT	

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Moss Landing, CA 95039
PH: (831) 775-1700

GLASS D-SAMPLER BOTTOM TOP PLATE

SIZE	DWG. NO.	REV.
B	10020440DWG	

SCALE	CAD FILE:	SHEET
1:4	MECH ENG ON TORNADO	1 OF 1