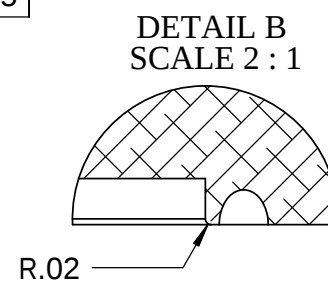
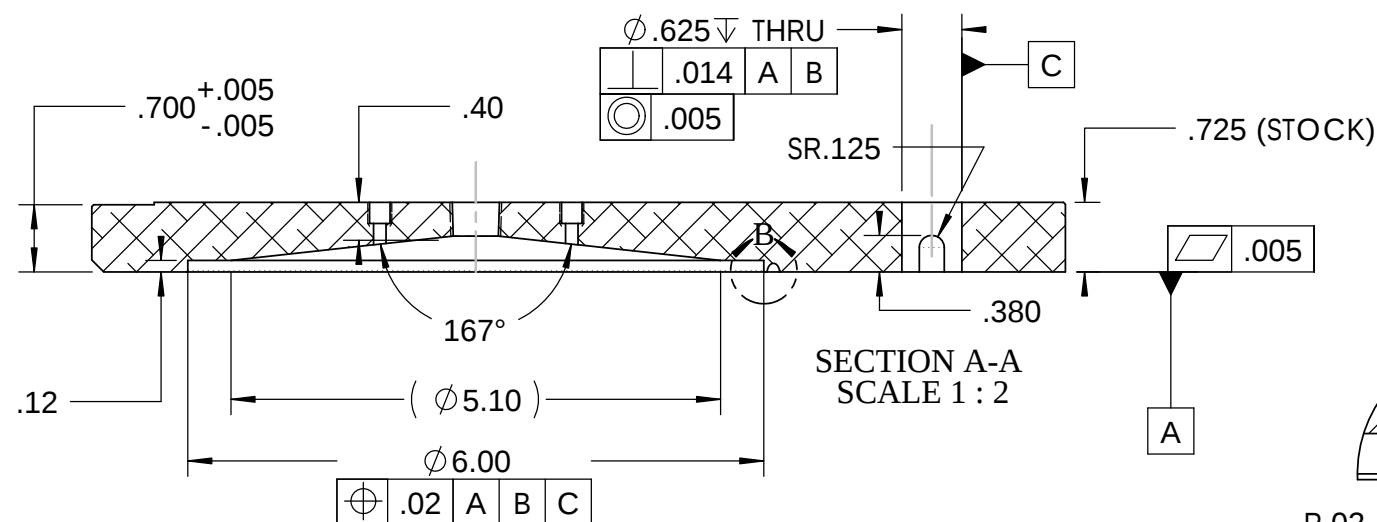
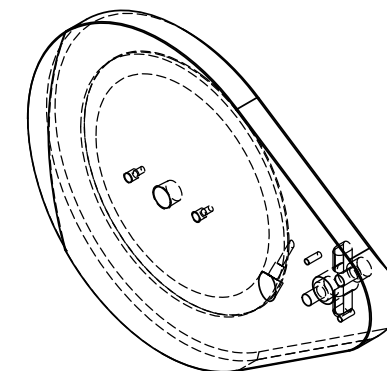
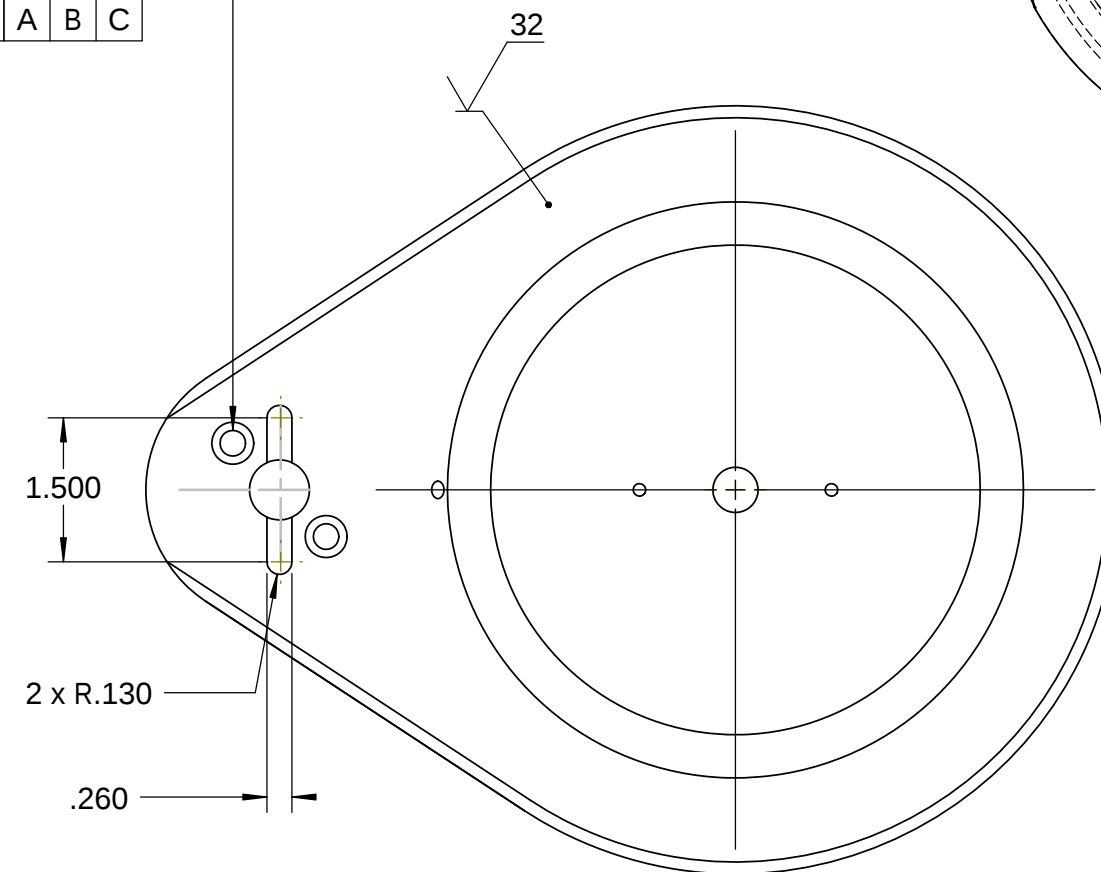
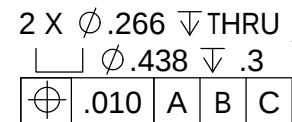
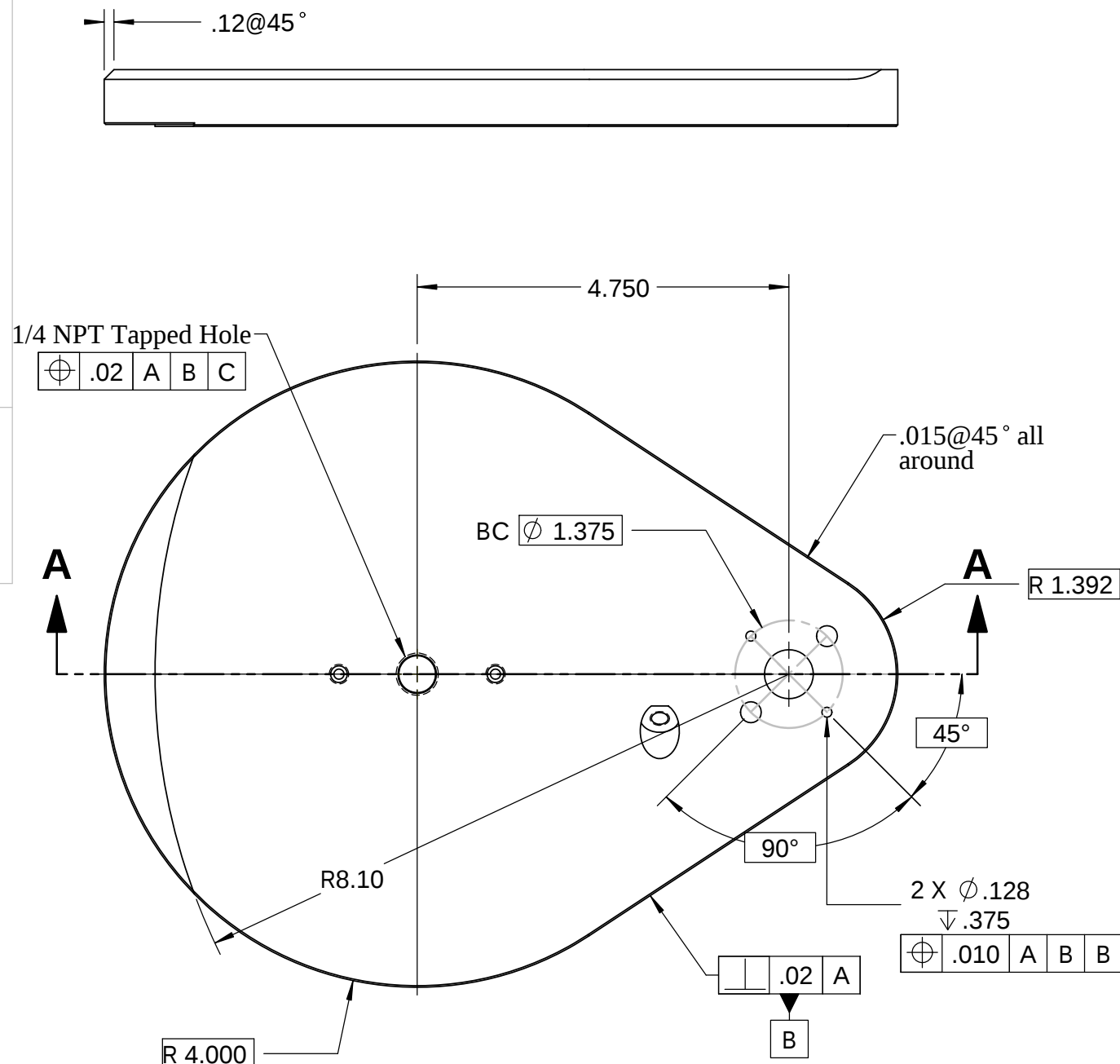


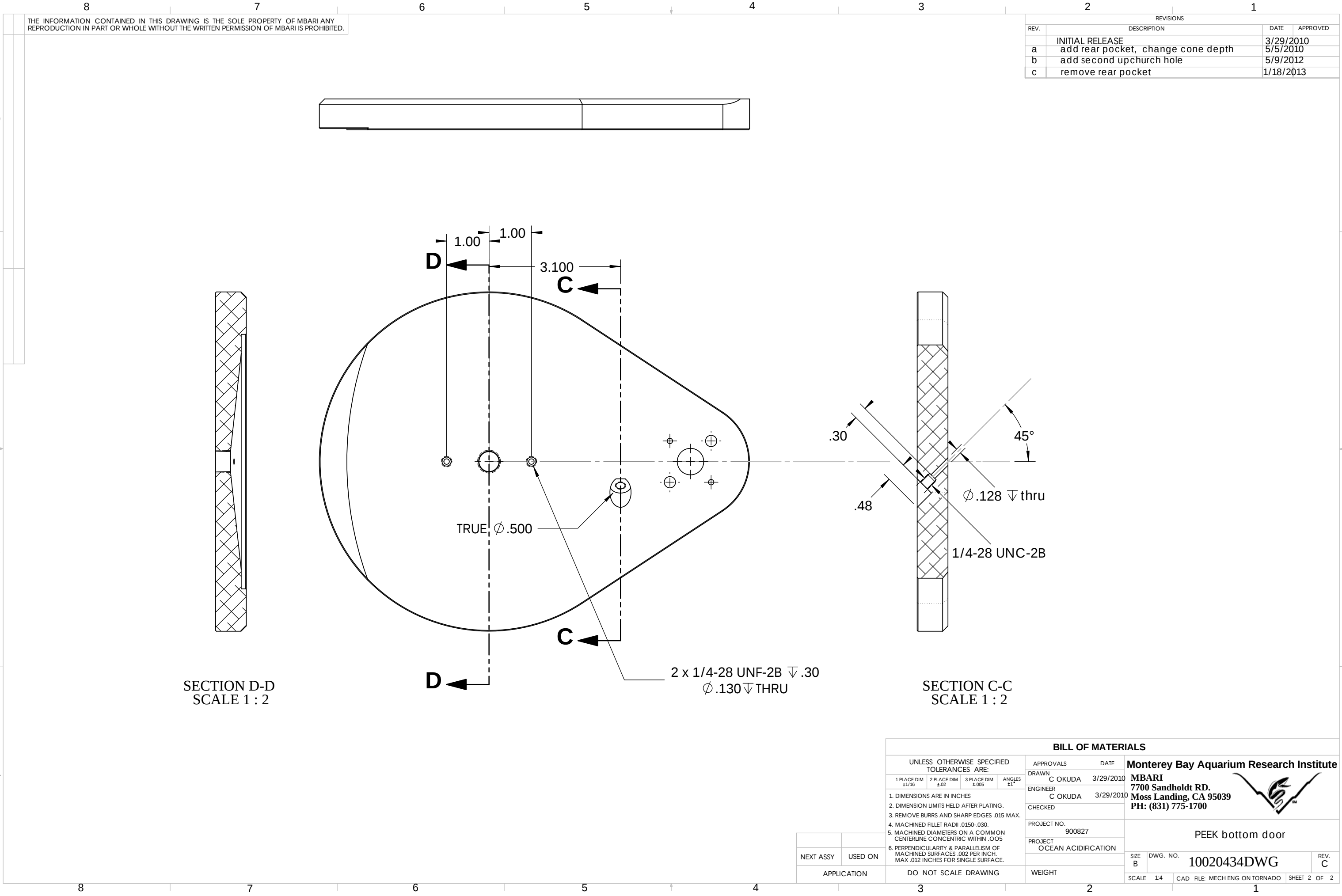
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/27/10	
A	add rear pocket, change cone depth	5/5/2010	
b	add second upchurch hole	5/9/2012	
c	remove rear pocket	1/18/2013	



2 EACH PEEK

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/32	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	1/27/10			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER	C OKUDA	1/27/10			
Engineer											
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		PROJECT NO.		900827		PEEK D-SAMPLER BOTTOM DOOR SIZE B DWG. NO. 10020434DWG REV. C	
						PROJECT		ocean acidification			
Application		DO NOT SCALE DRAWING				WEIGHT					



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	3/29/2010	
a	add rear pocket, change cone depth	5/5/2010	
b	add second upchurch hole	5/9/2012	
c	remove rear pocket	1/18/2013	

SECTION D-D
SCALE 1 : 2

SECTION C-C
SCALE 1 : 2

BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 3/29/2010				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 3/29/2010				
				CHECKED					
				PROJECT NO.	900827	PEEK bottom door			
				PROJECT	OCEAN ACIDIFICATION				
NEXT ASSY		USED ON		WEIGHT		SIZE B	DWG. NO. 10020434DWG	REV. C	
APPLICATION		DO NOT SCALE DRAWING				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 2	