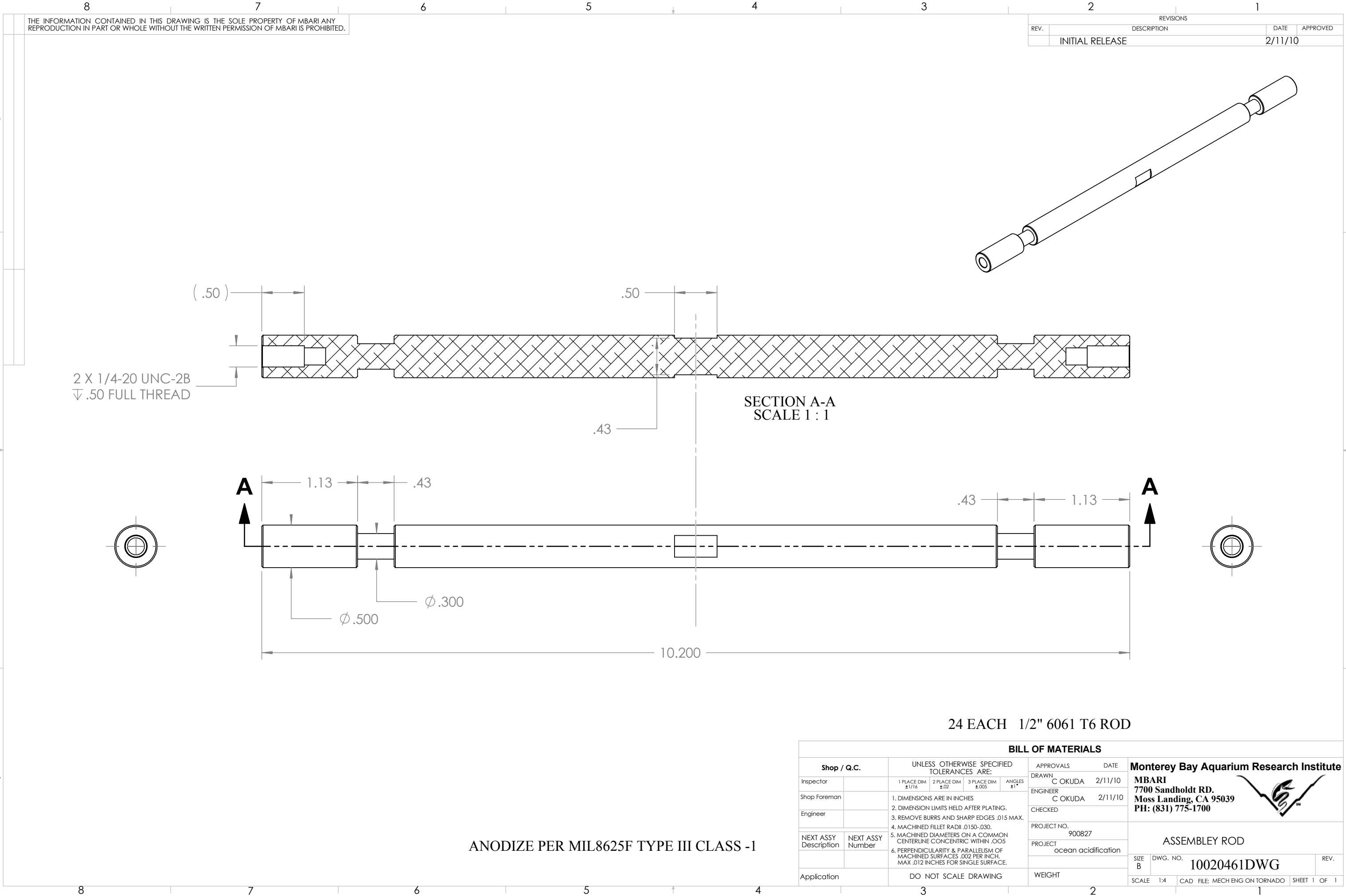




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/11/10	

SECTION A-A
SCALE 1 : 1

24 EACH 1/2" 6061 T6 ROD

ANODIZE PER MIL8625F TYPE III CLASS -1

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/11/10				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/11/10				
Engineer						CHECKED						
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		900827		ASSEMBLY ROD		
						PROJECT		ocean acidification				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 10020461DWG		REV.
								SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1