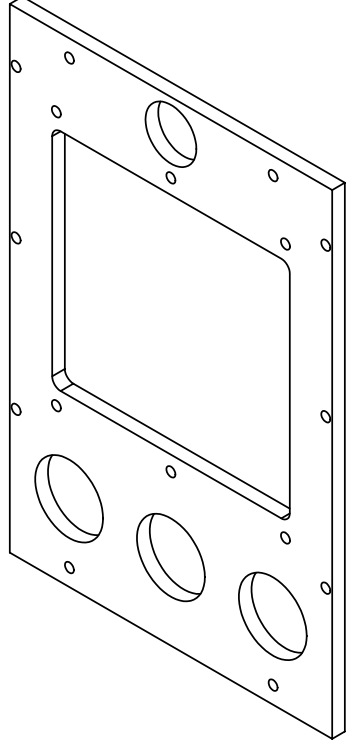


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/2/10	



Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/2/10	 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/2/10			
Engineer						CHECKED					
						PROJECT NO.	900827				
						PROJECT	ocean acidification				
NEXT ASSY Description	NEXT ASSY Number					PROJECT		ocean acidification		D SAMPLER MOUNT BACK PLATE SIZE B DWG. NO. 10020454DWG REV.	
Application		DO NOT SCALE DRAWING				WEIGHT					
						SCALE		1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1

WATER JET OK FOR PERIMETER AND CUT OUT EDGES
BREAK ALL EDGES