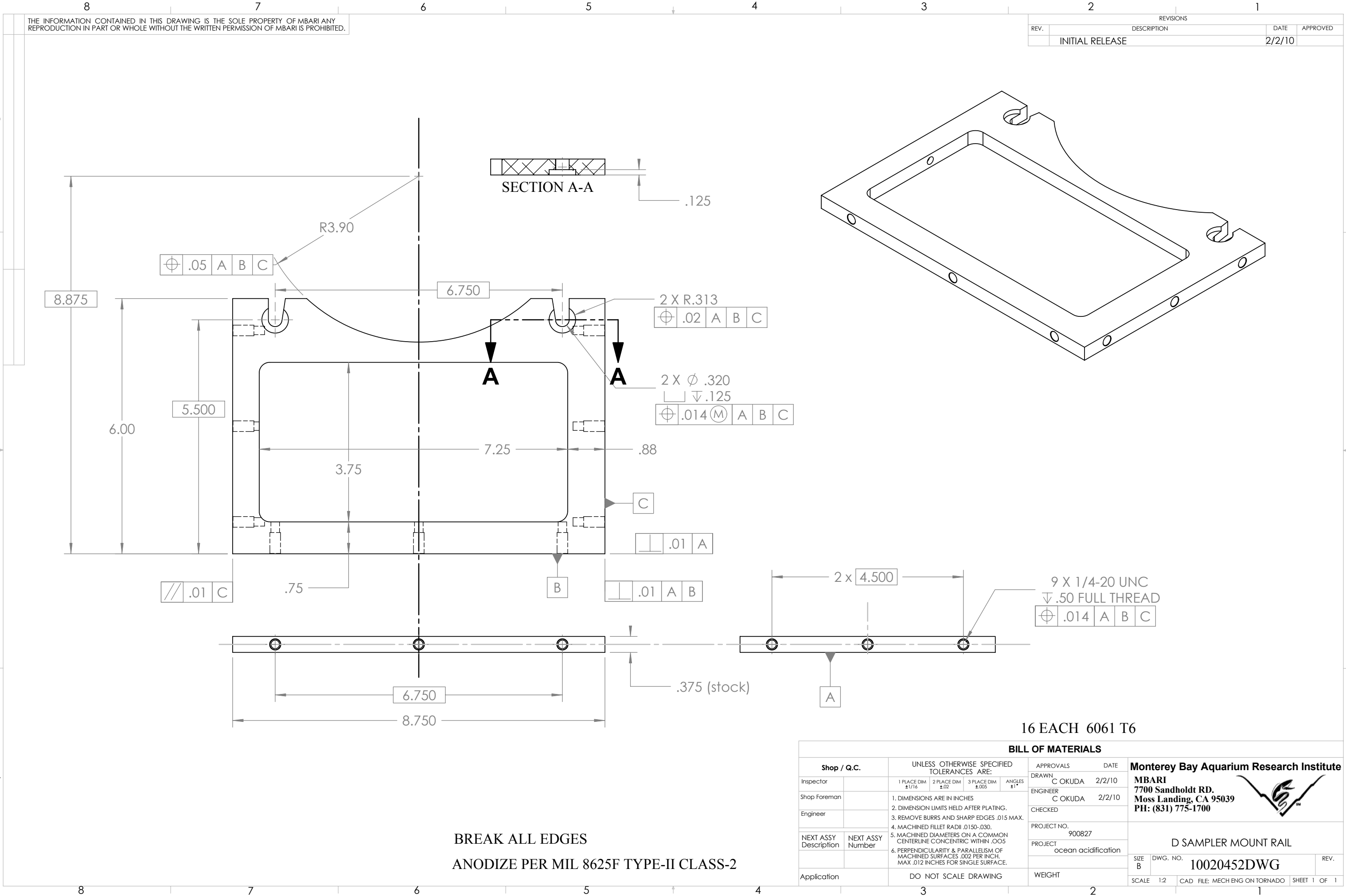




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/2/10	

SECTION A-A

BREAK ALL EDGES
ANODIZE PER MIL 8625F TYPE-II CLASS-2

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	2/2/10		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER C OKUDA	2/2/10		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900827			
Application		DO NOT SCALE DRAWING				PROJECT ocean acidification		D SAMPLER MOUNT RAIL	
						WEIGHT		SIZE B	DWG. NO. 10020452DWG
								SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
								SHEET 1	OF 1