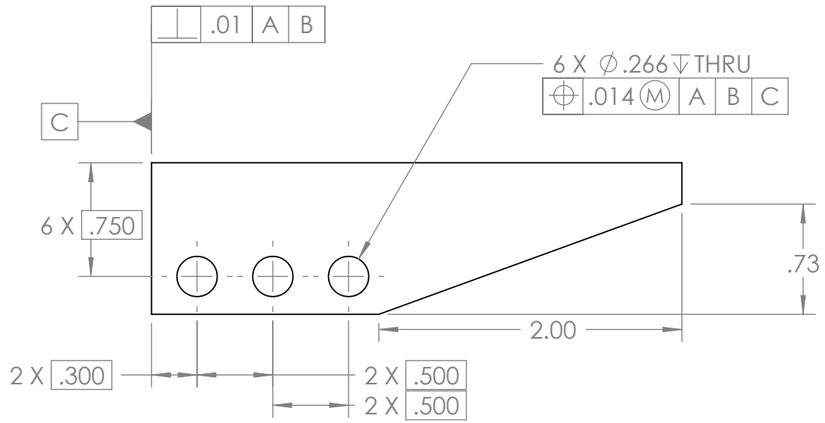
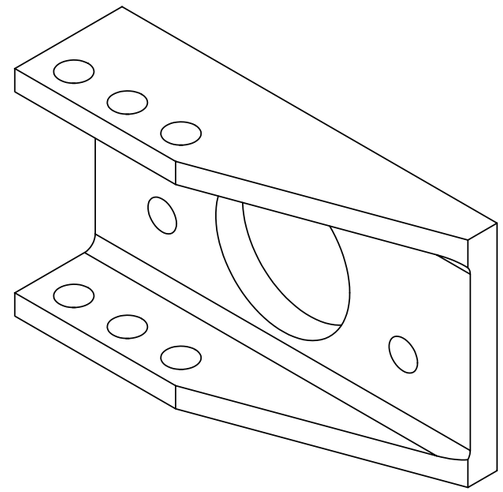
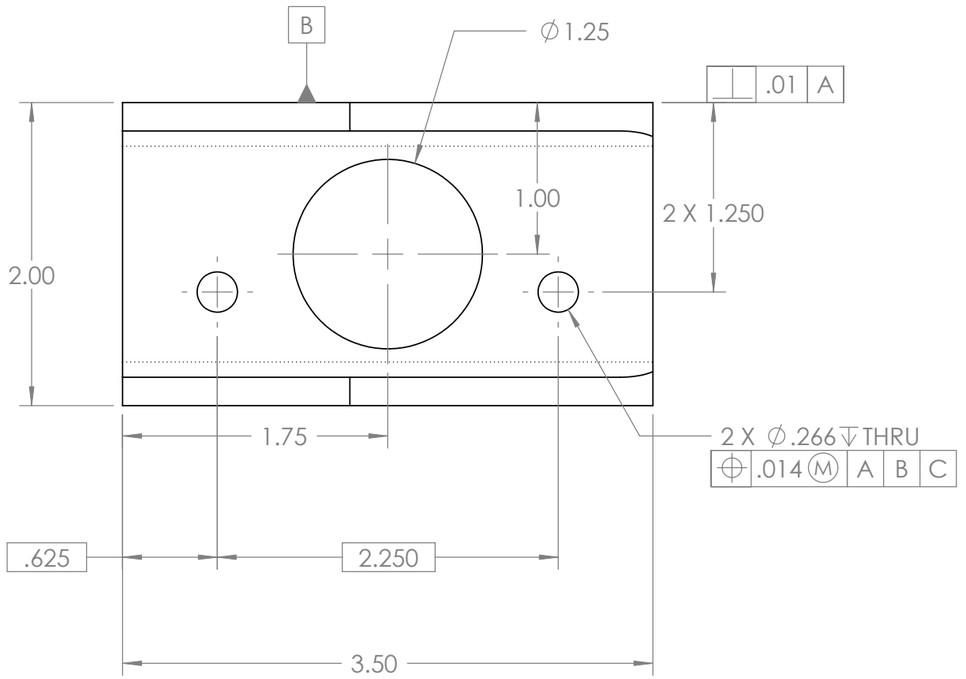
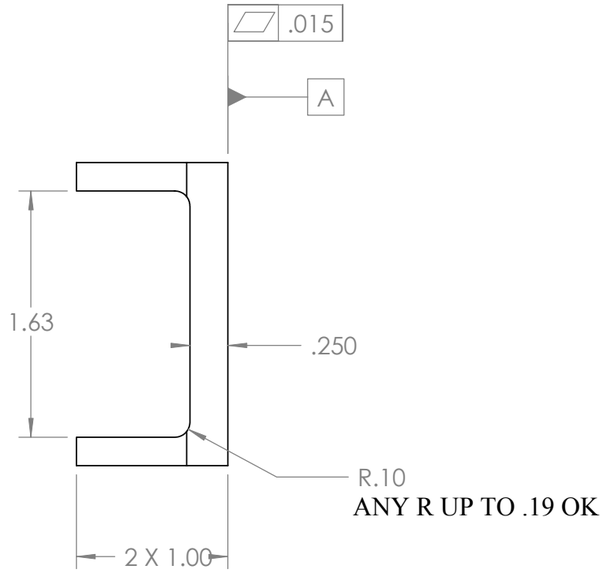
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/2/10	









ANY R UP TO .19 OK

BREAK ALL EDGES

ANODIZE PER MIL 8625F TYPE-II CLASS-2

8 EACH 6061 T6

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	2/2/10	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Inspector		1. DIMENSIONS ARE IN INCHES				ENGINEER C OKUDA	2/2/10	
Shop Foreman		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED		
Engineer		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900827		HYD RAM TRUNNION MOUNT
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT ocean acidification		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B / DWG. NO. 10020451DWG / REV.
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:1 / CAD FILE: MECH ENG ON TORNADO / SHEET 1 OF 1