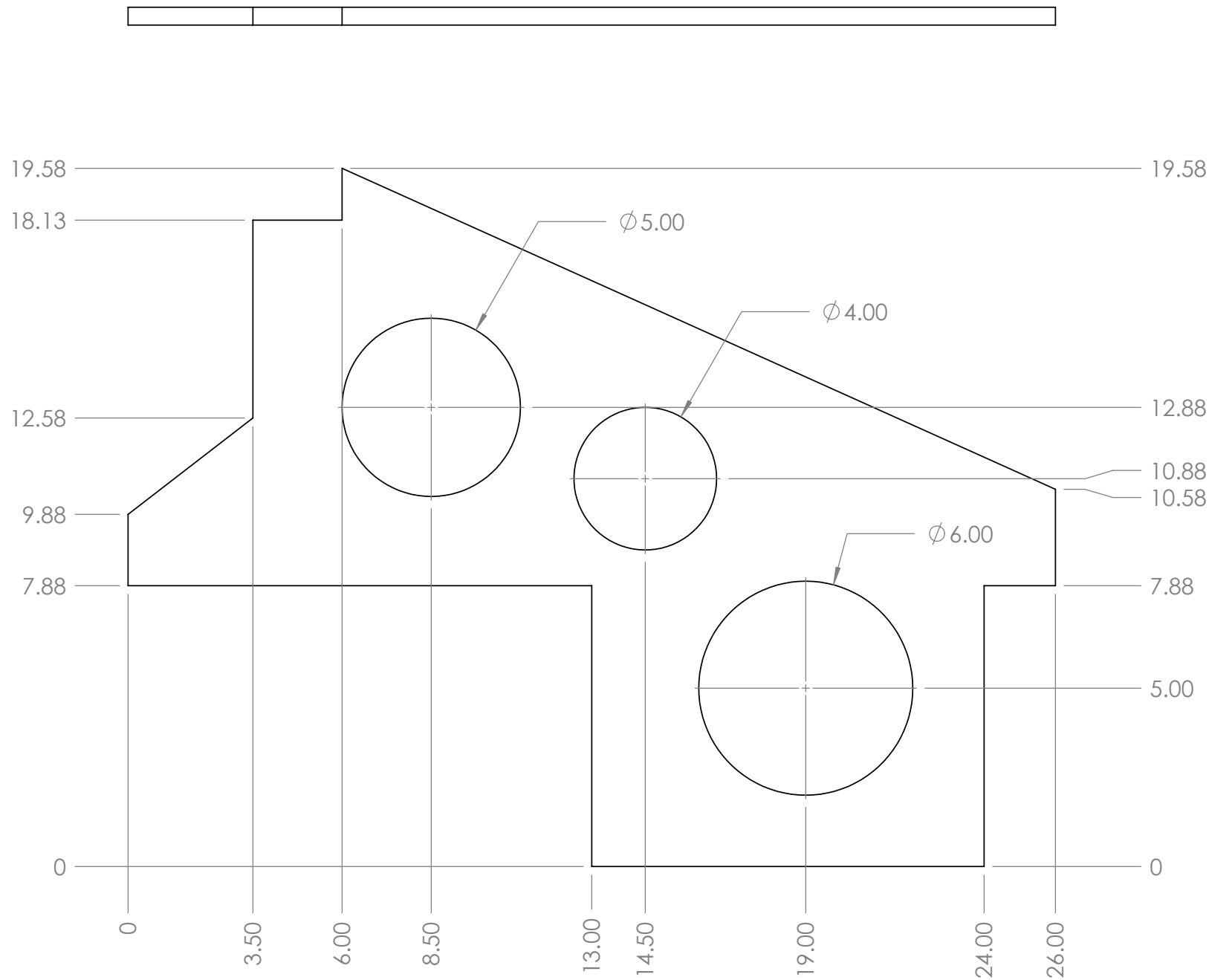
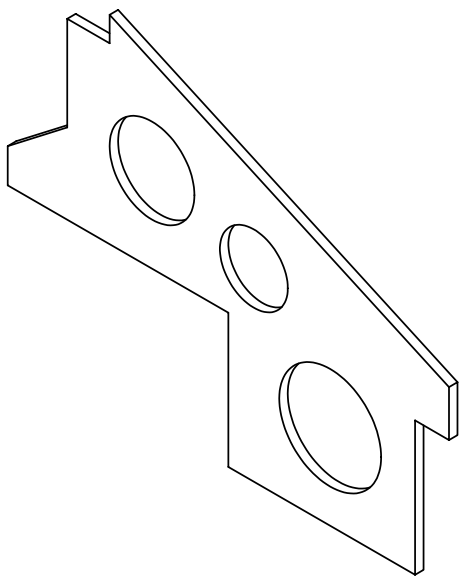


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/24/10	



.500 (STOCK)



2 EACH 1/2 CLEAR POLYCARBONATE SHEET

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				DRAWN C OKUDA 2/2/24
Engineer						ENGINEER C OKUDA 2/24/10
						CHECKED
						PROJECT NO. 900827
NEXT ASSY Description	NEXT ASSY Number					PROJECT ocean acidification
Application		DO NOT SCALE DRAWING				WEIGHT

Monterey Bay Aquarium Research Institute

MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



DOCKING CONE GUSSET

SIZE B	DWG. NO.	10020470DWG	REV.
SCALE 1:8	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

BREAK ALL EDGES .02 @45°