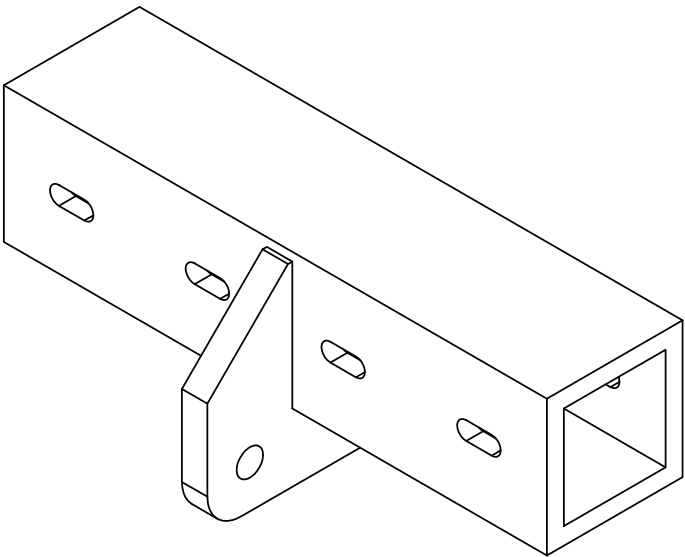


BILL OF MATERIALS

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	4/27/2011			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	4/27/2011			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		UPPER TIE ROD MOUNT WELDMENT SIZE B DWG. NO. 10020699DWG REV.			
						900827					
						PROJECT					
						ocean acidification					
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:2		CAD FILE: MECH ENG ON TORNADO	
								SHEET 1		OF 1	