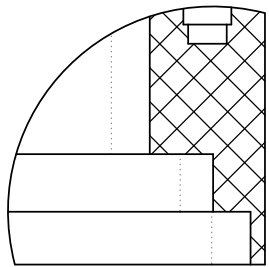
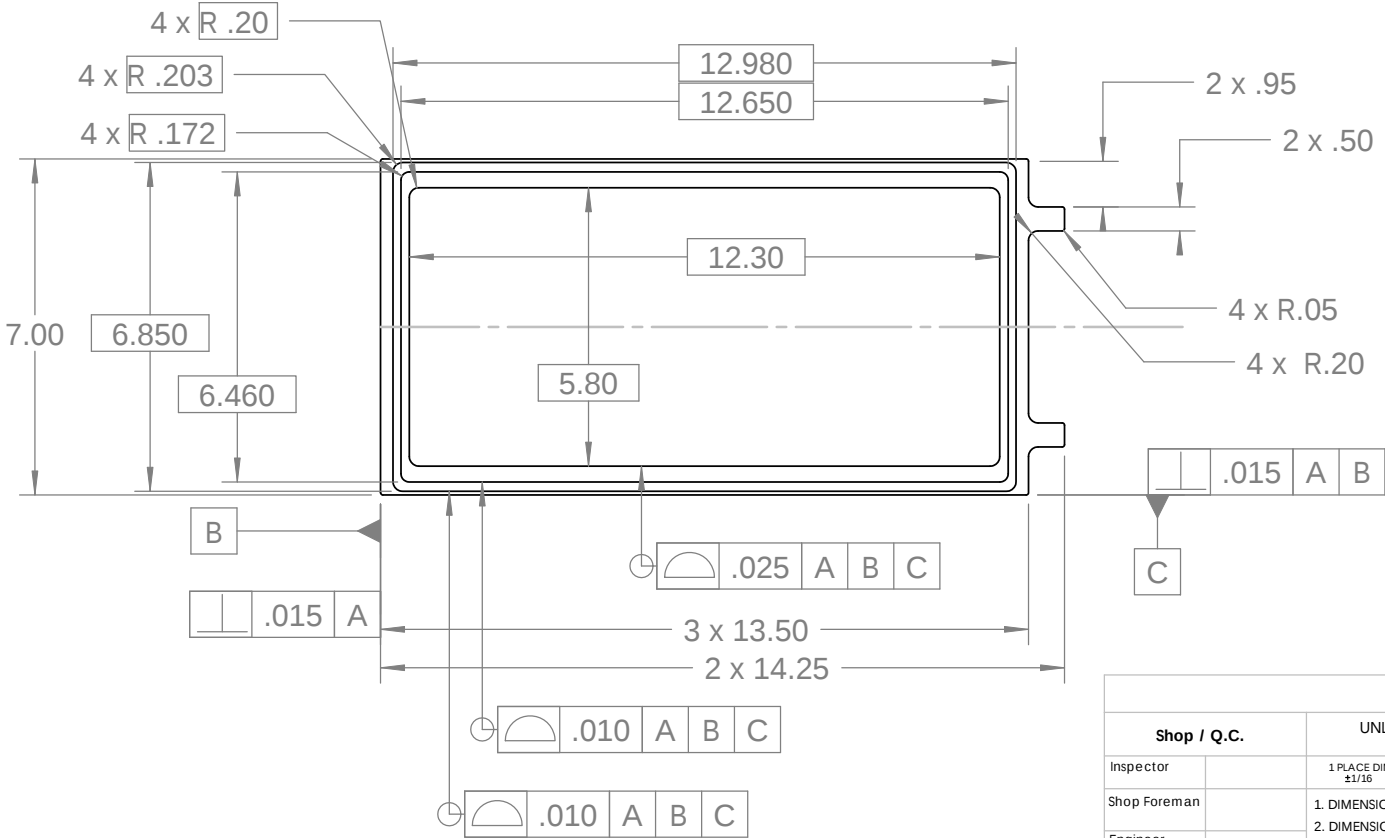
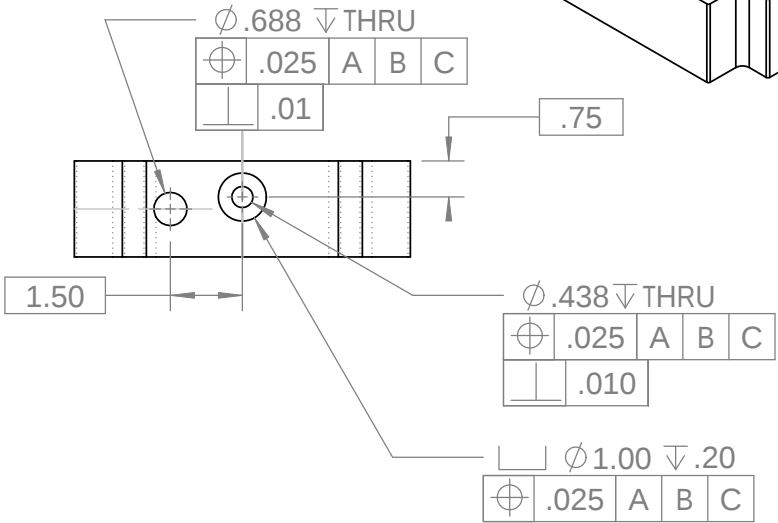
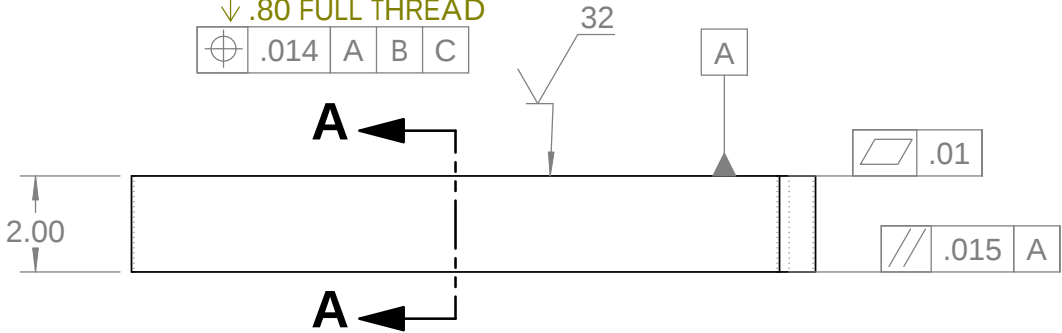
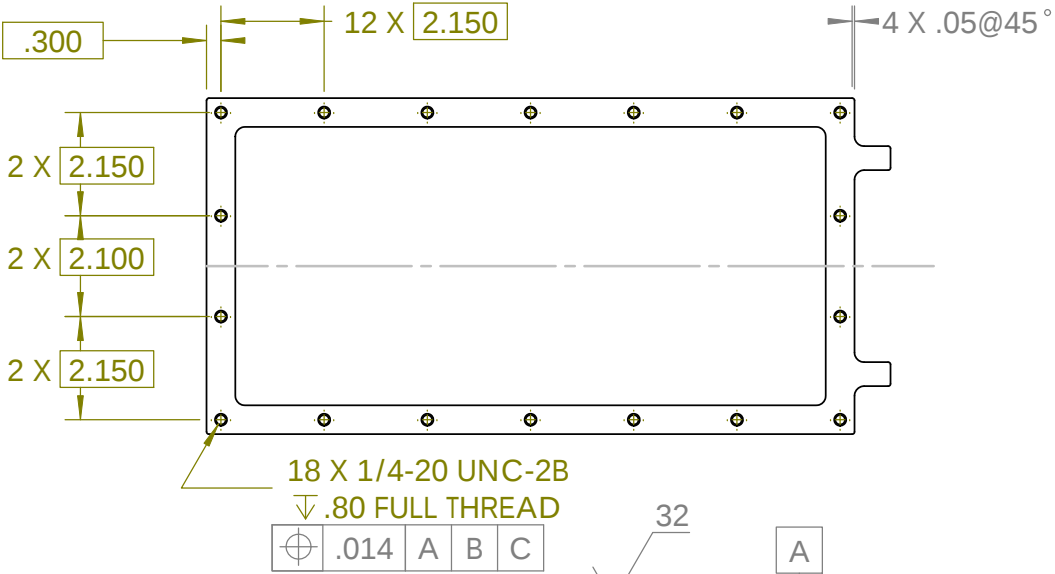
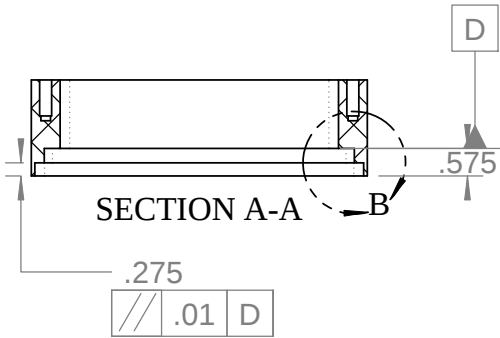


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/7/2010	
A	ADD QD HOLE	2/4/2011	



DETAIL B
SCALE 1 : 1



4 EACH, ABS

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN C OKUDA 6/7/2010
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER C OKUDA 6/7/2010
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. 900827
		4. MACHINED FILLET RADII .015-.030.	PROJECT OCEAN ACIDIFICATION
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	WEIGHT
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application	DO NOT SCALE DRAWING		

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BATTERY COMP ADAPTER

SIZE B	DWG. NO. 10020549DWG	REV. A
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1