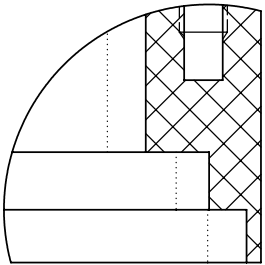
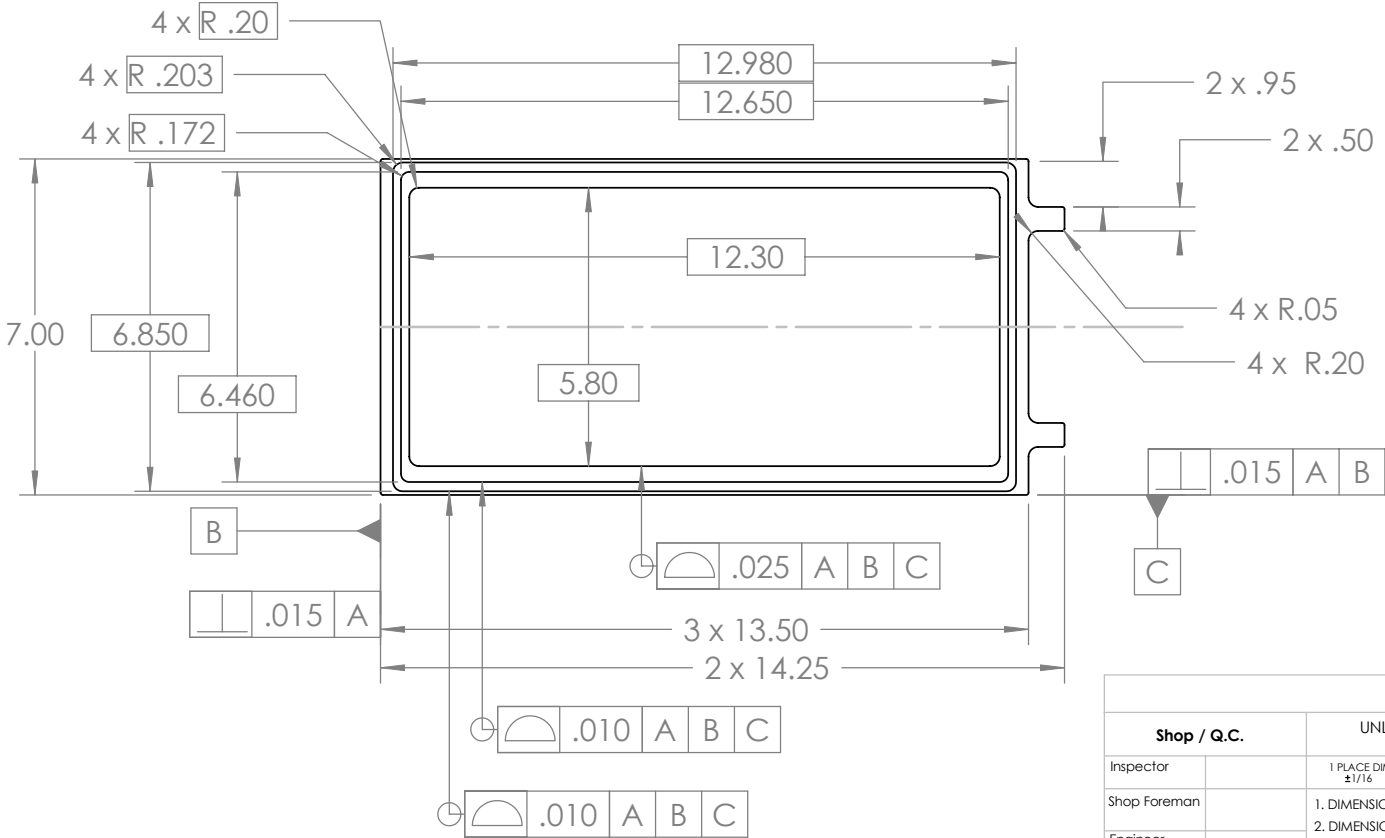
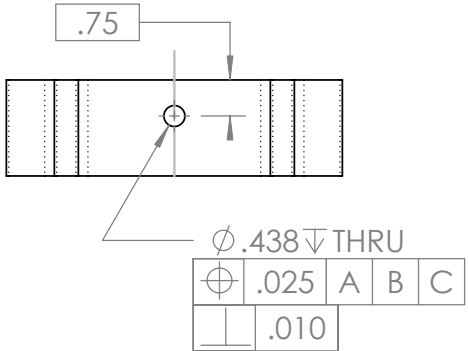
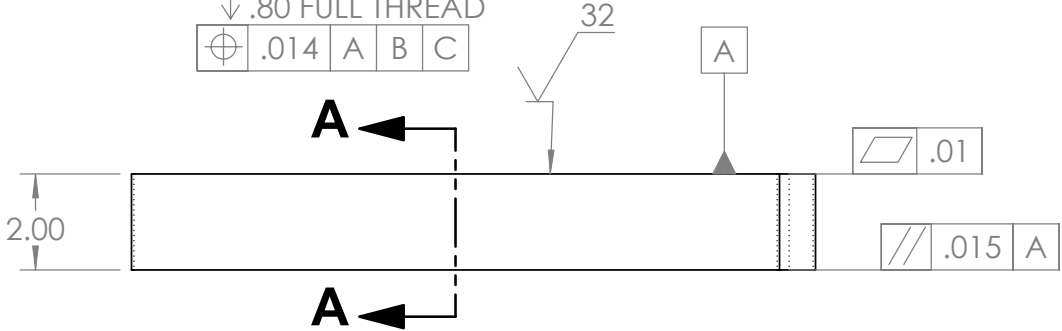
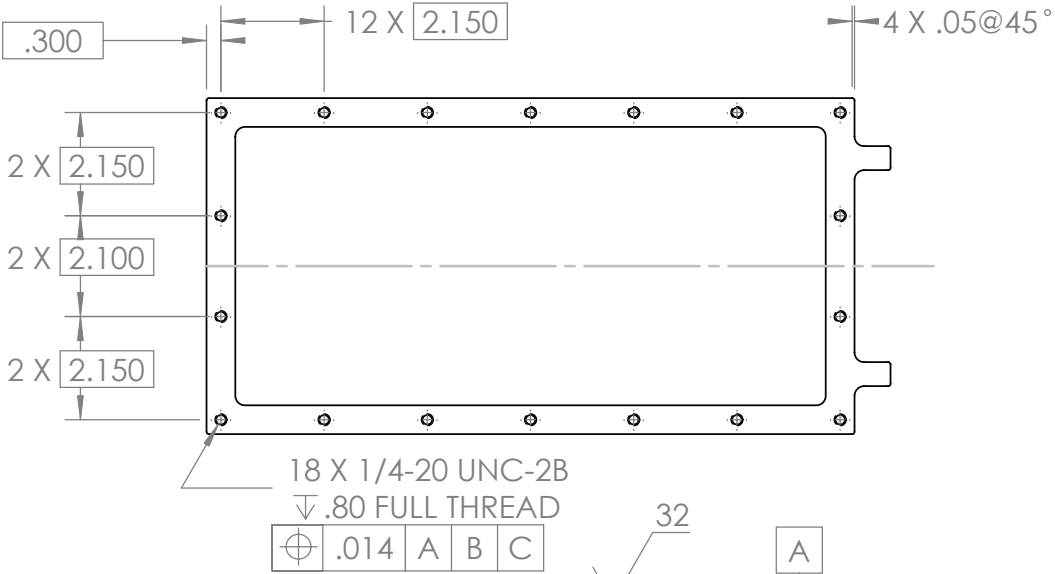
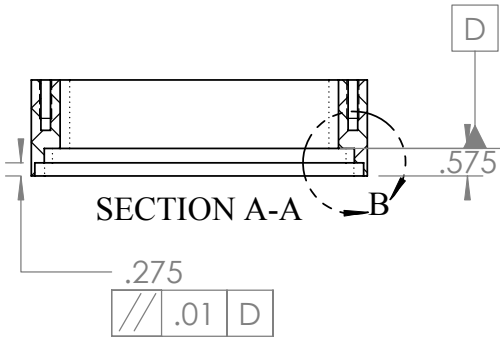


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/7/2010	



DETAIL B
SCALE 1 : 1



4 EACH, ABS

BILL OF MATERIALS

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
Inspector				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	6/7/2010			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Shop Foreman				1. DIMENSIONS ARE IN INCHES				ENGINEER	C OKUDA	6/7/2010						
Engineer				2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED								
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.												
				4. MACHINED FILLET RADII .015-.030.				PROJECT NO.	900827							
NEXT ASSY Description	NEXT ASSY Number			5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT	OCEAN ACIDIFICATION							
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.												
Application				DO NOT SCALE DRAWING				WEIGHT				SIZE B		DWG. NO. 10020549DWG		REV.
										SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1		