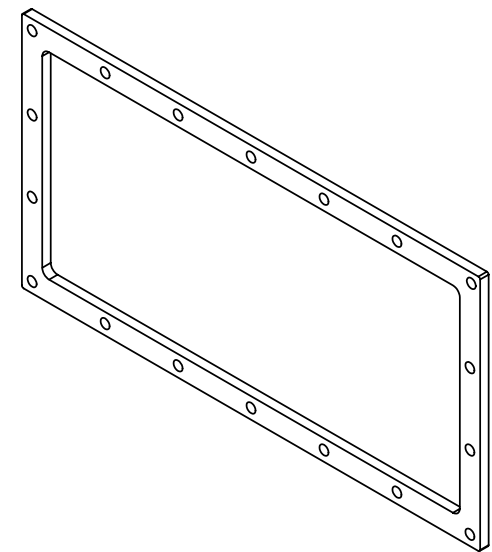
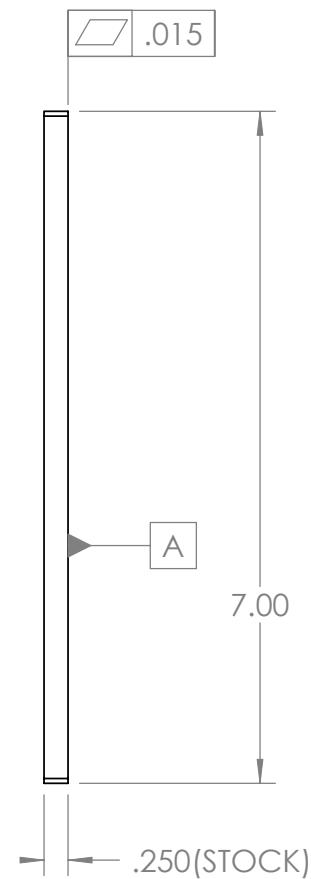


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/7/2010	



BILL OF MATERIALS													
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	6/7/2010					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER	C OKUDA	6/7/2010					
Engineer						5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					CHECKED		
NEXT ASSY Description	NEXT ASSY Number										PROJECT NO.		
						PROJECT		OCEAN ACIDIFICATION					
Application		DO NOT SCALE DRAWING				WEIGHT							
						SIZE B		DWG. NO.		REV.			
								10020550DWG					
						SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1			

ANODIZE PER MIL 8625F TYPE-III CLASS 1 (HARD NO COLOR)