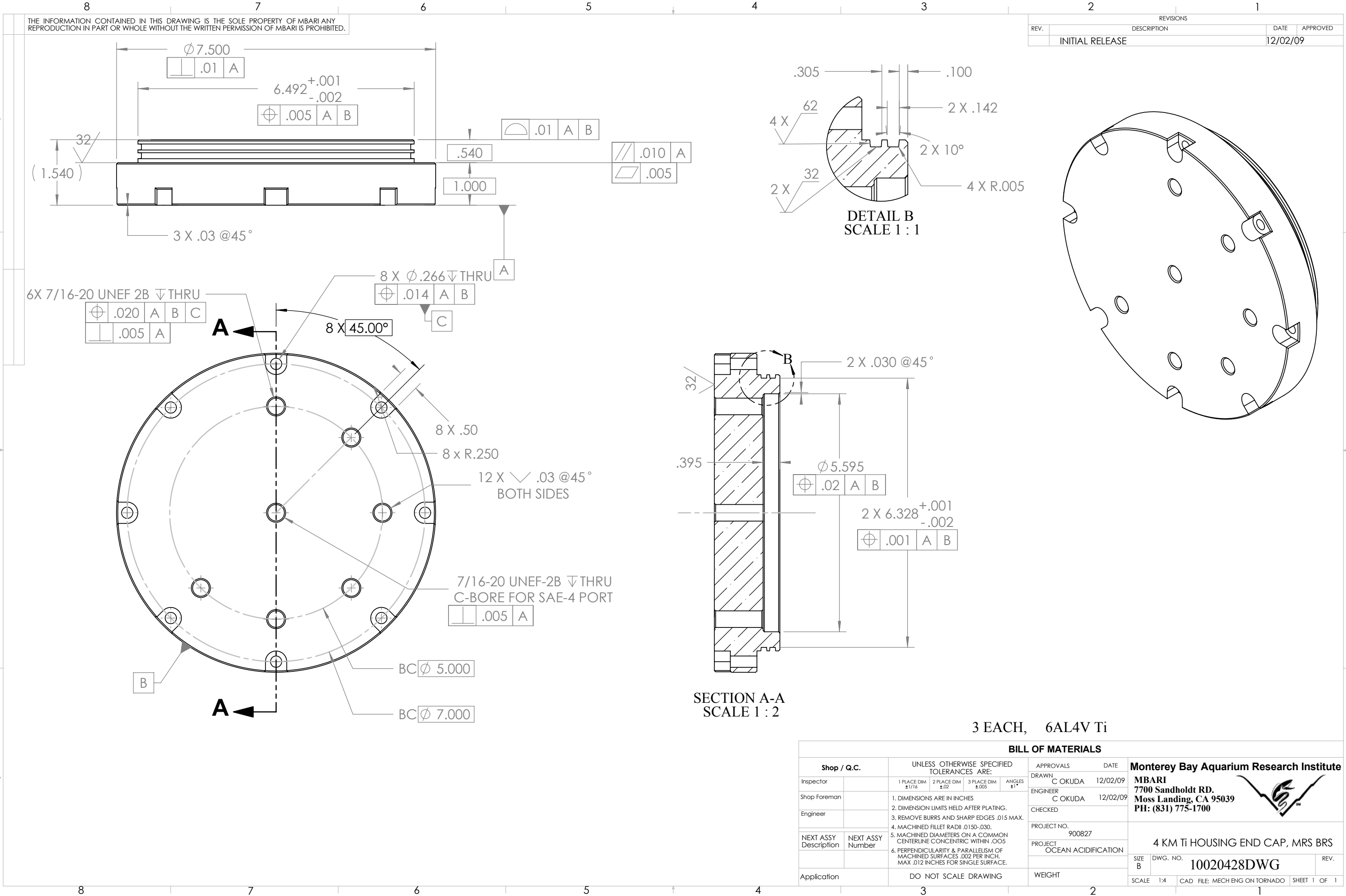




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	12/02/09	

SECTION A-A
SCALE 1 : 2

3 EACH, 6AL4V Ti

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	12/02/09	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	12/02/09	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827		
						PROJECT	OCEAN ACIDIFICATION		
Application		DO NOT SCALE DRAWING				WEIGHT		4 KM Ti HOUSING END CAP, MRS BRS	
						SIZE B	DWG. NO. 10020428DWG		REV.
						SCALE 1:4	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
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4 KM Ti HOUSING END CAP, MRS BRS