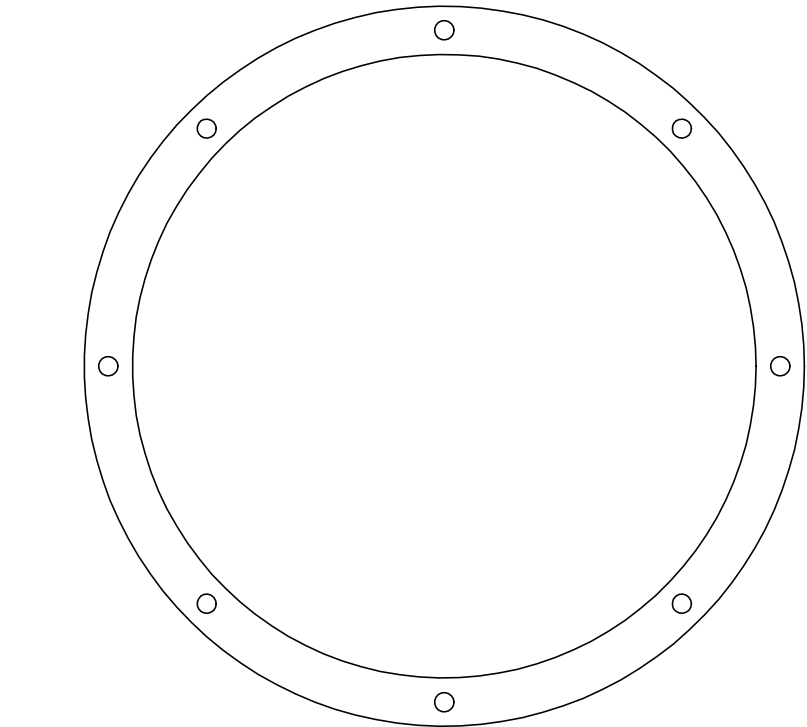
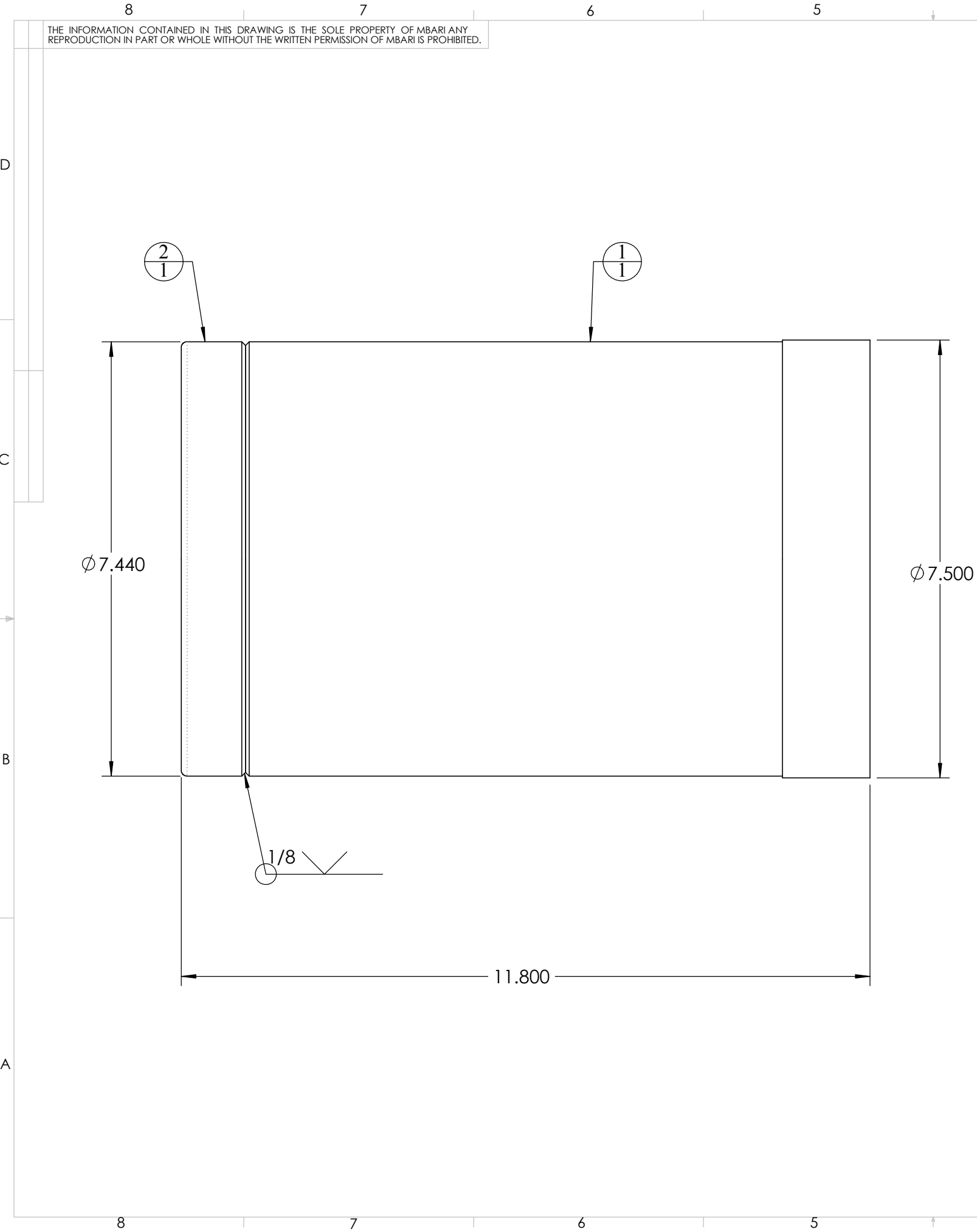




2 EACH 6AL-4V Ti

ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	4KM Ti Birns Housing cut		1
2	4 KM Ti weld end cap		1

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	6/10/2014	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	6/10/2014	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	ocean acidification		
						PROJECT	901202		
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO.	10021105DWG	REV. -
						SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/10/2014	

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MRS BRS HOUSING WELD END