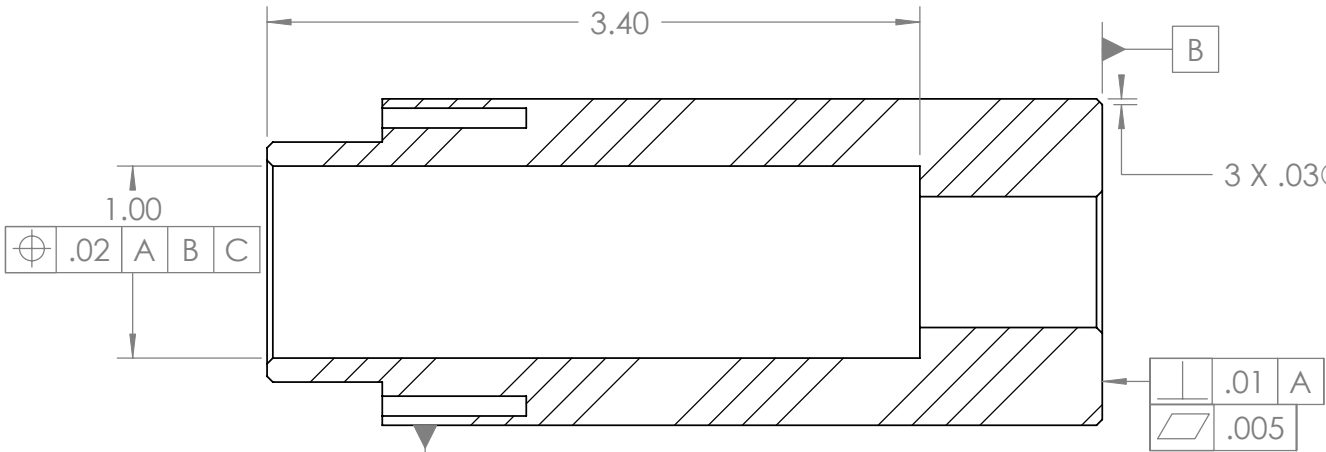
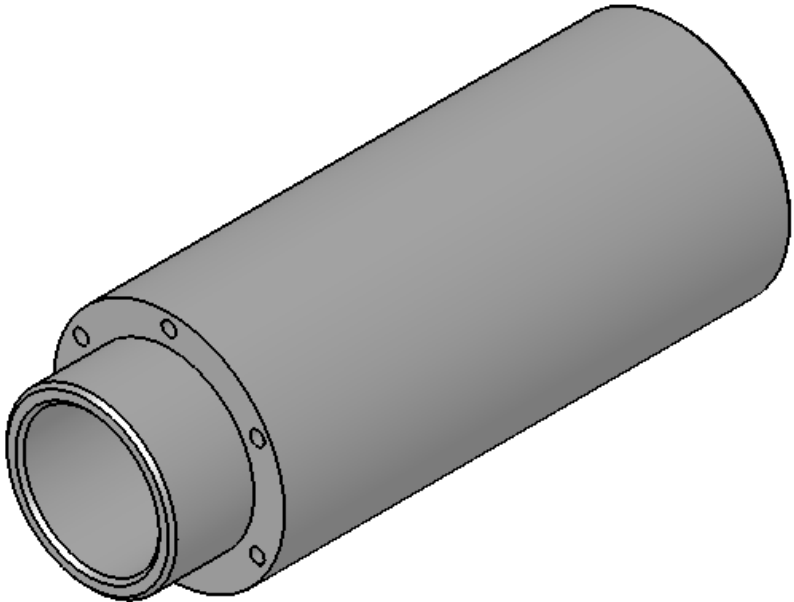
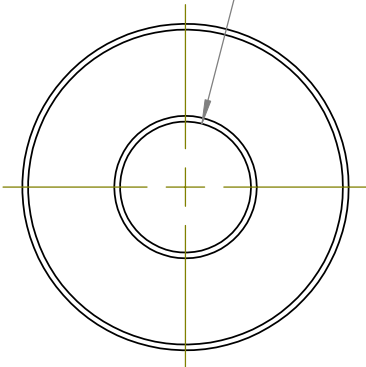


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/21/06	
A	MOD FOR 8 PORT, CHANGE PROJ NUMB	2/5/10	



3/4-16 UNF-2B
 ▽ 1.0 FULL THREAD
 Ø .682 ▽ THRU

	.02	A	B
	.01	A	



2 EACH DELRIN

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/21/06	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/21/06	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827		
		PROJECT	MRS						
Application		DO NOT SCALE DRAWING				WEIGHT			
		SIZE B	DWG. NO.			1003063DWG			REV. A
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO			SHEET 1			OF 1

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QD ACTUATOR PLATE GUIDE

SIZE B	DWG. NO. 1003063DWG		REV. A
SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	