



BILL OF MATERIALS													
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE					
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/8/10	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/8/10					
Engineer						CHECKED							
						PROJECT NO.	900872						
NEXT ASSY Description	NEXT ASSY Number					PROJECT	ocean acidification						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO.	1003064DWG	REV. A	
								SCALE 1:2		CAD FILE: MECH ENG ON TORNADO			SHEET 1 OF 1