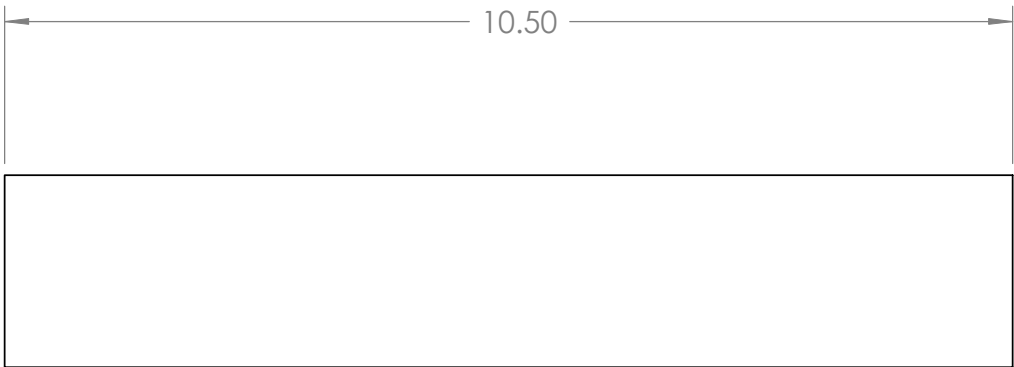
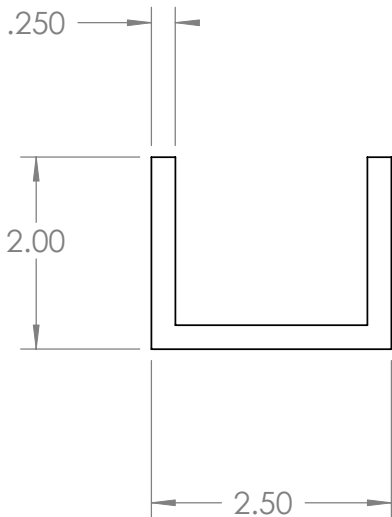
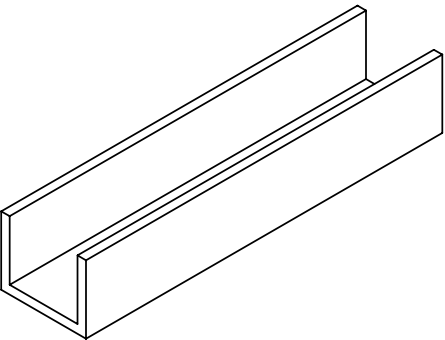


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/8/10	



NO FINISH

2 EACH 6061 t6

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/8/10	ENGINEER	C OKUDA	2/8/10					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				CHECKED										
Engineer						PROJECT NO.	900827									
NEXT ASSY Description	NEXT ASSY Number					PROJECT	ocean acidification									
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 10020459DWG		REV.				
								SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1				