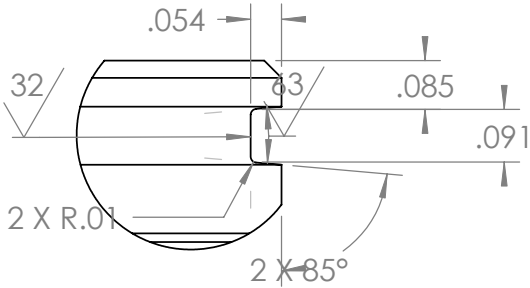
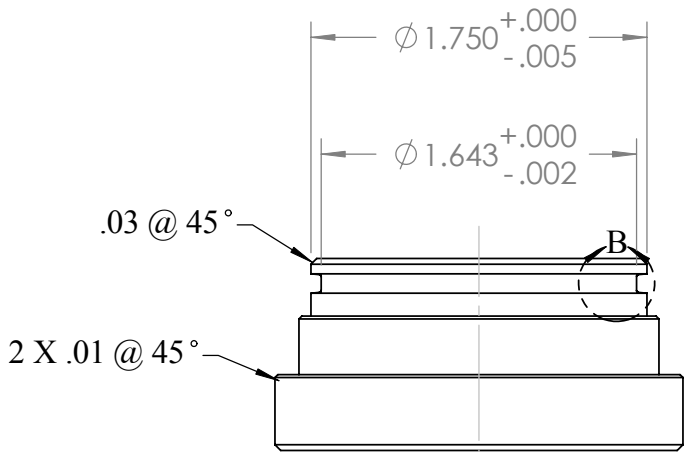
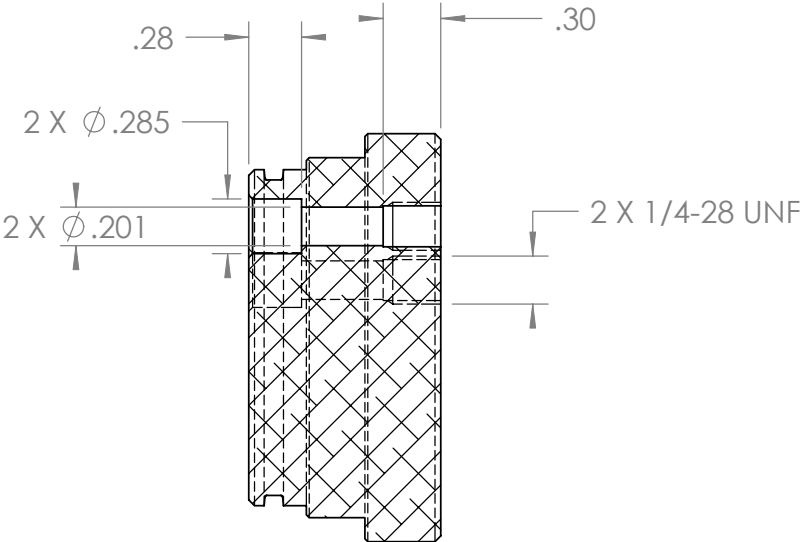
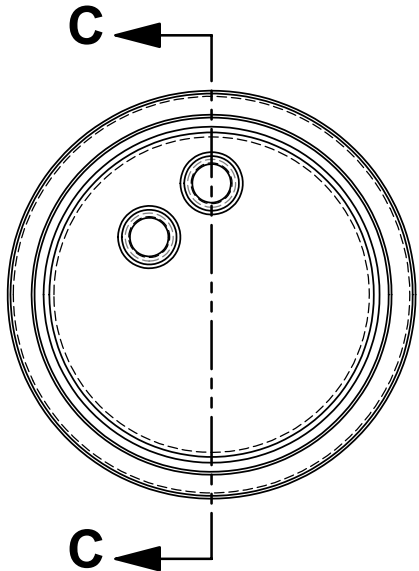
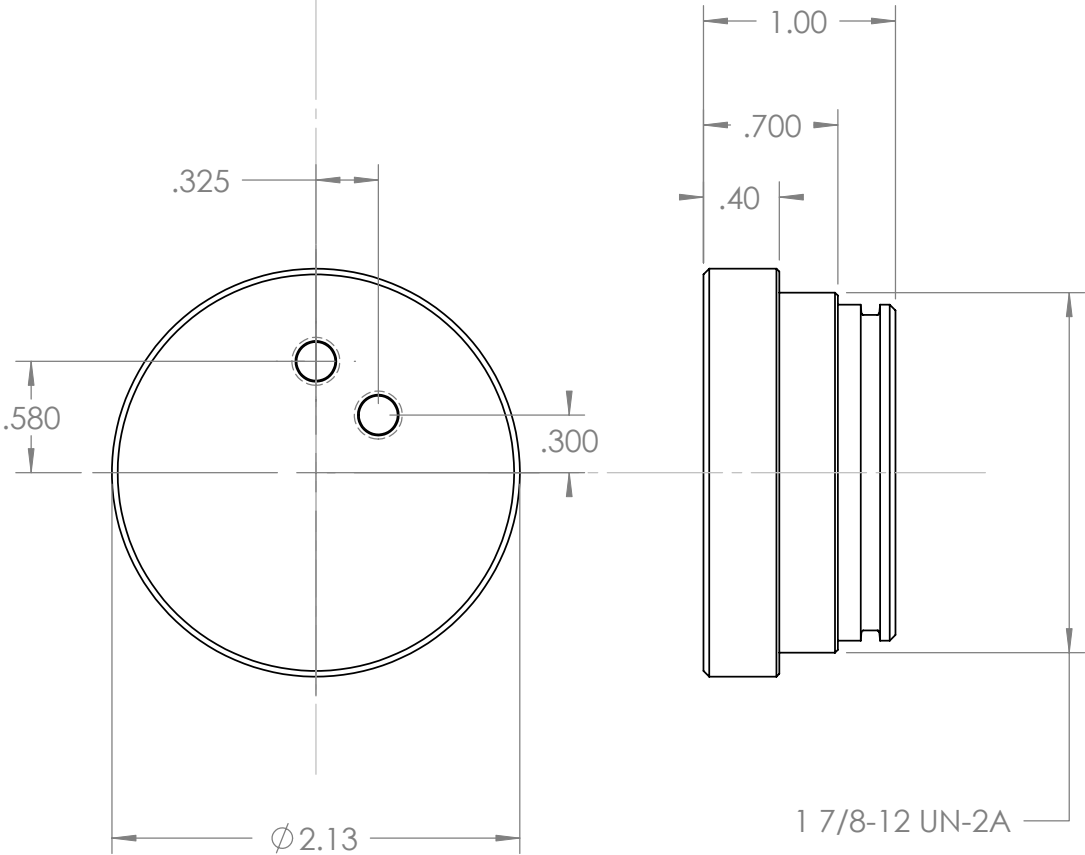


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/20/10	



DETAIL B
SCALE 3 : 1
USE -029 ORING



18 EACH 6061 T-6

ANODIZE PER MIL8625F TYPE-III CLASS-2
HOLD DIMENSIONS AFTER PLATING

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  TCS PUMP HOUSING END CAP		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	1/20/10				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	1/20/10				
Engineer						CHECKED						
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827					
		PROJECT	OCEAN ACIDIFICATION									
Application		DO NOT SCALE DRAWING				WEIGHT				SIZE B	DWG. NO. 10020436DWG	REV.
										SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1