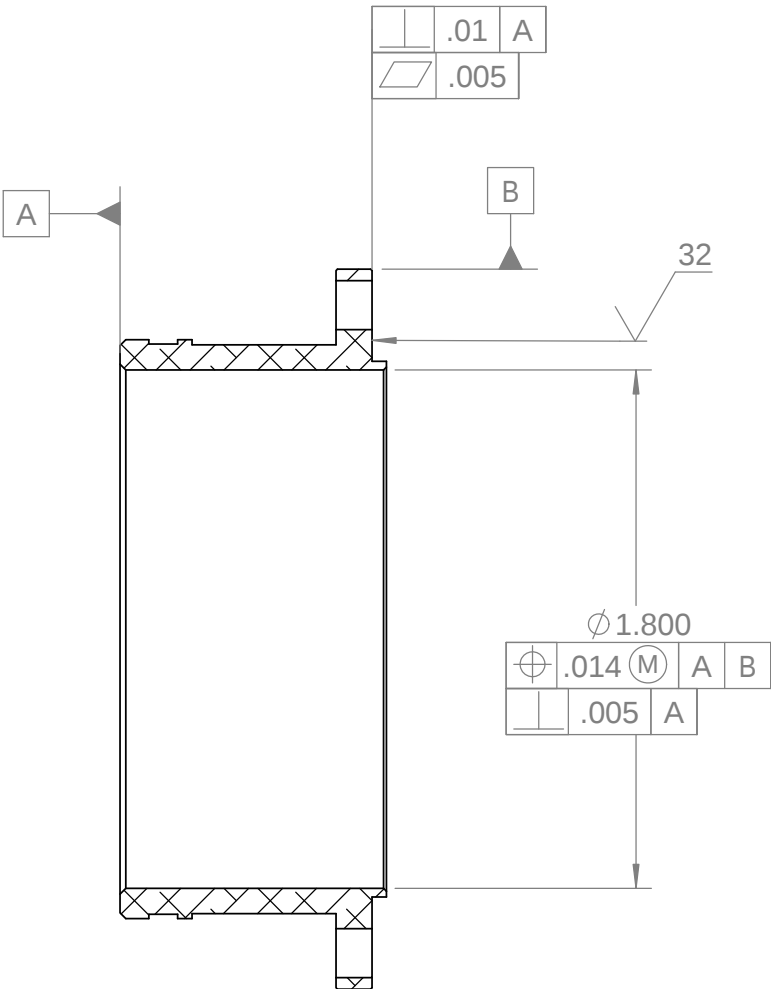
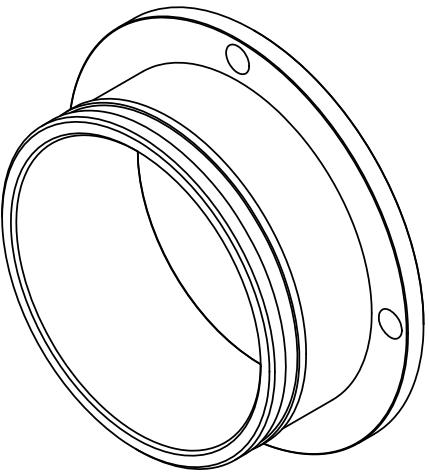


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/24/2014	
A	CHANGE HEIGHT	10/15/2014	



14 EACH 6061 T-6

				BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	6/24/14					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	6/24/14	M400M MOCAP COVER MOUNT				
Engineer						CHECKED							
NEXT ASSY Description	NEXT ASSY Number									PROJECT NO.	ocean acidification		
						PROJECT	901202						
Application		DO NOT SCALE DRAWING				WEIGHT							
		SIZE B		DWG. NO.		10021090 DWG				REV. A			
		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO				SHEET 1 OF 1					

ANODIZE PER MIL 8625F TYEP-III CLASS-2
BREAK EDGES ALL AROUND