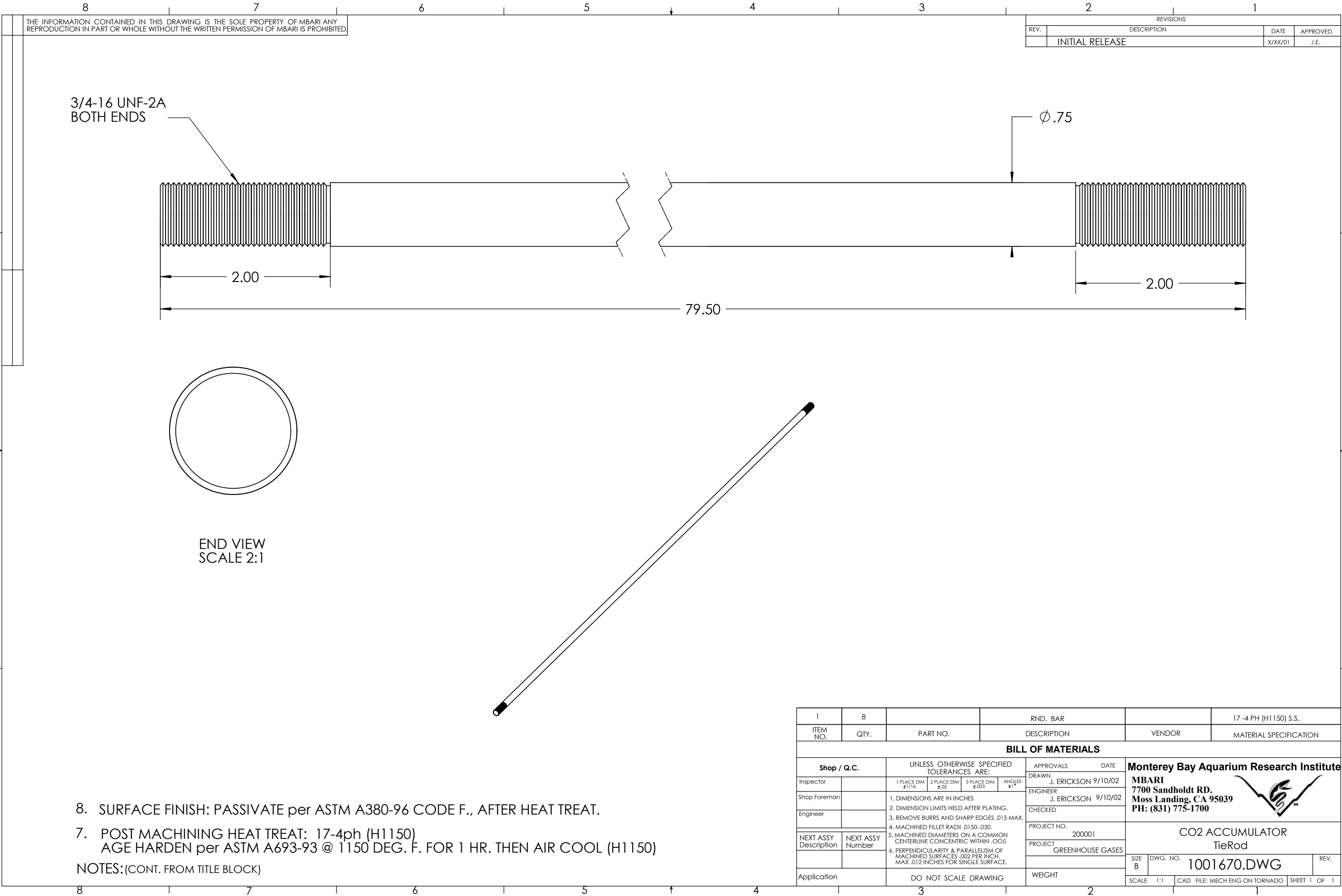




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.

3/4-16 UNF-2A
BOTH ENDS

Ø .75

2.00

79.50

2.00

END VIEW
SCALE 2:1

8. SURFACE FINISH: PASSIVATE per ASTM A380-96 CODE F., AFTER HEAT TREAT.
7. POST MACHINING HEAT TREAT: 17-4ph (H1150)
AGE HARDEN per ASTM A693-93 @ 1150 DEG. F. FOR 1 HR. THEN AIR COOL (H1150)

NOTES:(CONT. FROM TITLE BLOCK)

1	8		RND. BAR		17-4 PH (H1150) S.S.
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 9/10/02
Engineer				ENGINEER	J. ERICKSON 9/10/02
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	200001
				PROJECT	GREENHOUSE GASES
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO. 1001670.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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CO2 ACCUMULATOR
TieRod