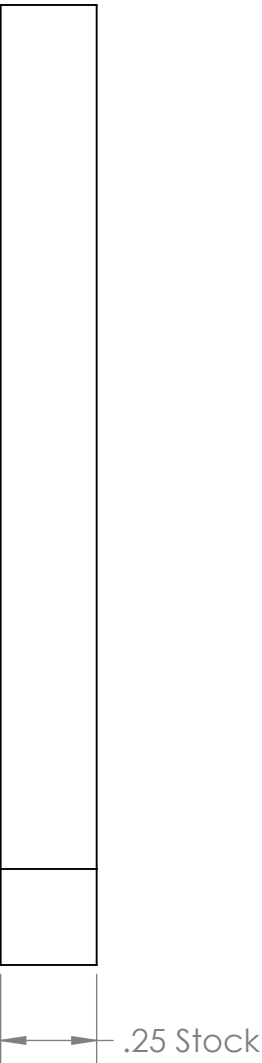


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2						
1	4 Ea.		Handle Support Gusset		6061-T6 Al	
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION		
BILL OF MATERIALS						
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 Pore Water Sampler Insertion System Handle Support Gusset	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 01 Jun 2011		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER F. Shane 01 Jun 2011			
			CHECKED			
			PROJECT NO. 900900			
DO NOT SCALE DRAWING			PROJECT Greenhouse Gases	SIZE B	DWG. NO. P-201083-11	REV.
			WEIGHT	SCALE NONE	CAD FILE: Project Library\900900\Greenhouse Gases	SHEET 1 OF 1

A