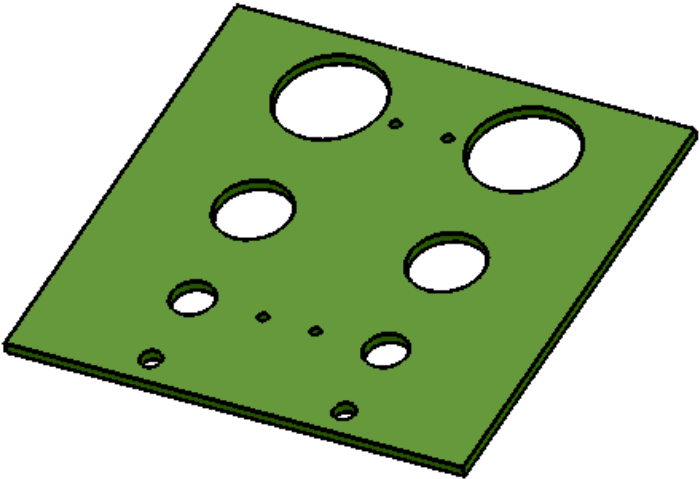
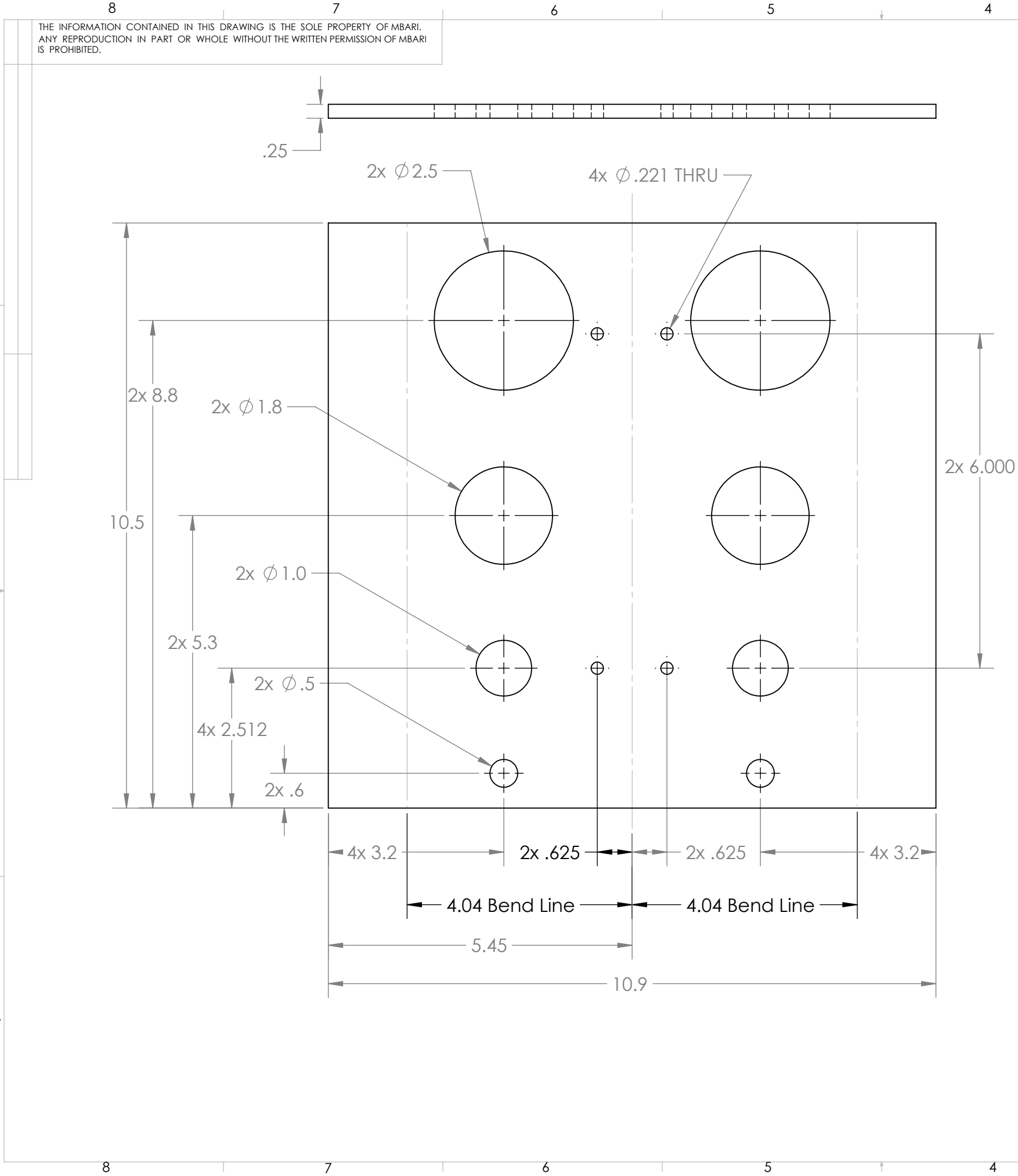




2					
1	2 Ea.			Rail Support Plate	5052 Aluminum
ITEM NO.	QTY	PART NO.		DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 Pore Water Sampler Insertion System Rail Support Plate
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 26May11	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER	F. Shane 26May11	
			CHECKED		
			PROJECT NO.	900900	SIZE B DWG. NO. P-201096-11 REV.
			PROJECT	Greenhouse Gases	
			WEIGHT		
NEXT ASSY USED ON APPLICATION			DO NOT SCALE DRAWING		SCALE NONE CAD FILE: Project Library\900900\Greenhouse Gases SHEET 1 OF 2

