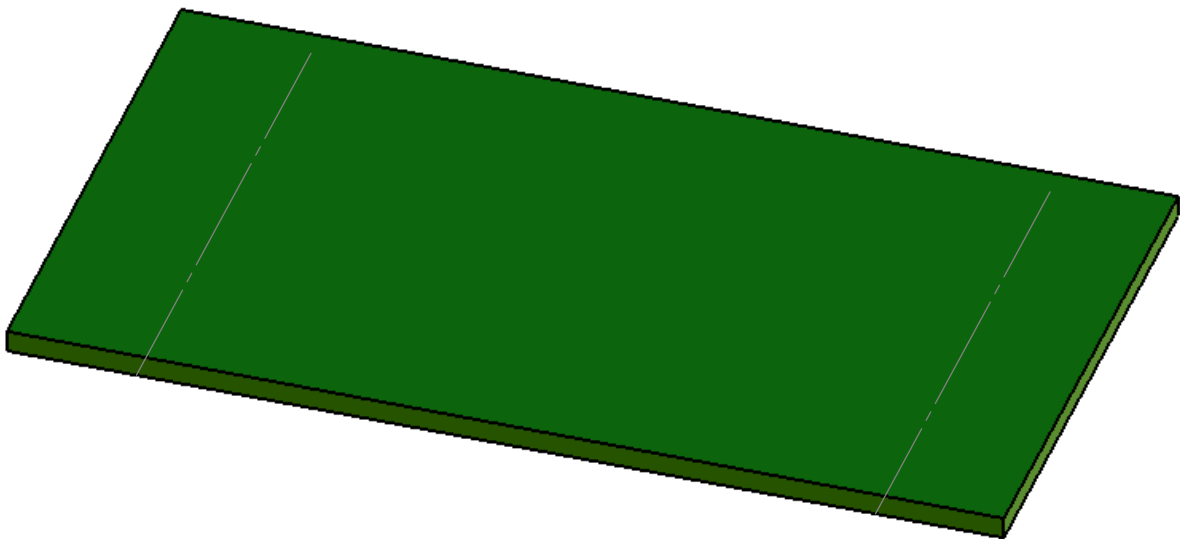
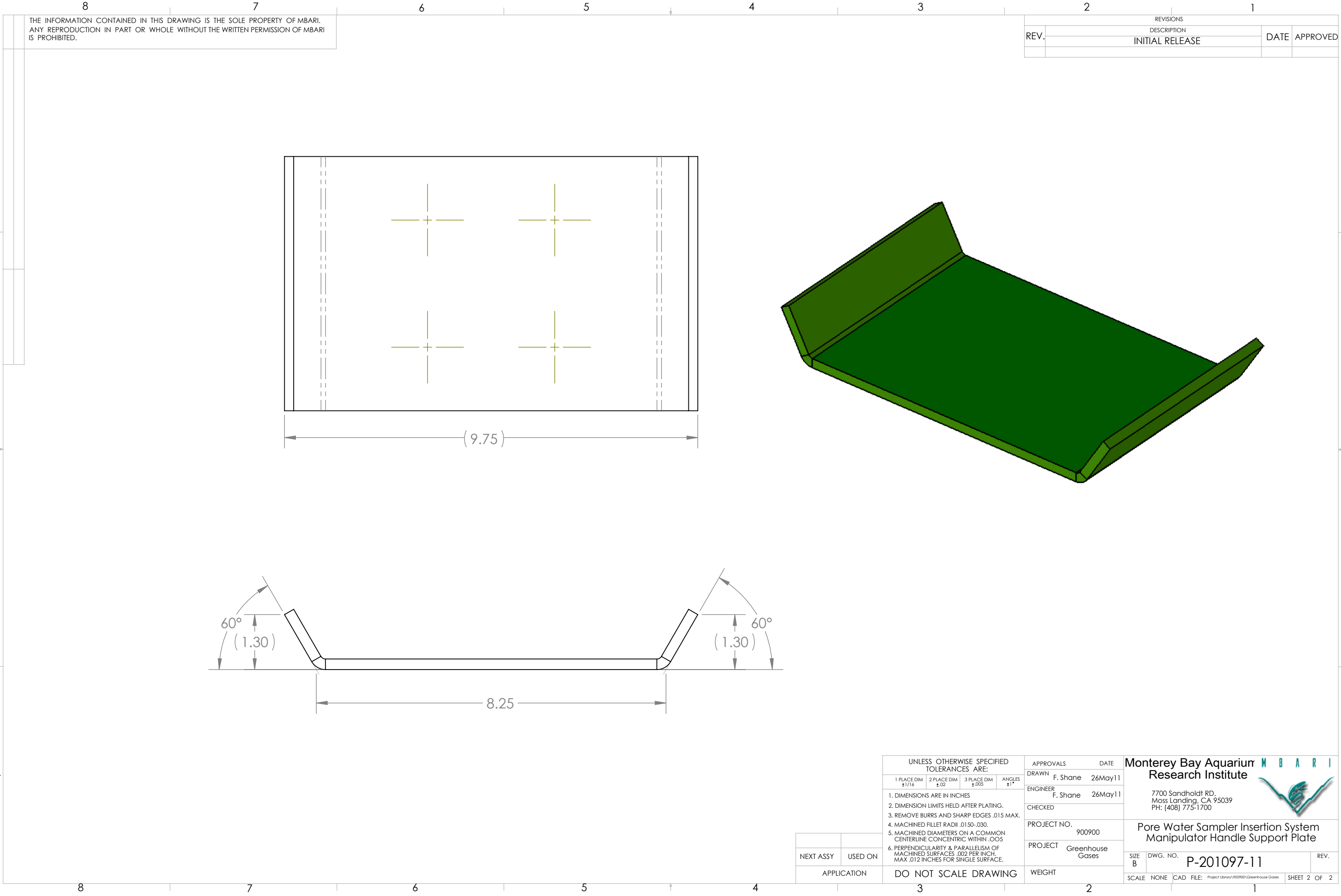


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2							
1		1 Ea.		Manipulator Handle Support Plate		5052 Al	
ITEM NO.	QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION	
BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM $\pm .016$				DRAWN F. Shane		26May11	
2 PLACE DIM $\pm .02$				ENGINEER F. Shane		26May11	
3 PLACE DIM $\pm .005$				CHECKED			
ANGLES $\pm 1^\circ$				PROJECT NO.		900900	
1. DIMENSIONS ARE IN INCHES				PROJECT		Greenhouse Gases	
2. DIMENSION LIMITS HELD AFTER PLATING.				SIZE B		DWG. NO. P-201097-11	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				SCALE NONE		CAD FILE: Project Library\900900\Greenhouse Gases	
4. MACHINED FILLET RADII .0150-.030.				REV.			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				NEXT ASSY		USED ON	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				APPLICATION		DO NOT SCALE DRAWING	
				WEIGHT			



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 												
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	26May11	ENGINEER					F. Shane	26May11							
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				Pore Water Sampler Insertion System Manipulator Handle Support Plate <table><tr><td>SIZE B</td><td colspan="3">DWG. NO. P-201097-11</td><td>REV.</td></tr><tr><td>SCALE</td><td>NONE</td><td>CAD FILE: Project Library\900900\Greenhouse Gases</td><td>SHEET 2 OF 2</td></tr></table>				SIZE B	DWG. NO. P-201097-11			REV.	SCALE	NONE	CAD FILE: Project Library\900900\Greenhouse Gases	SHEET 2 OF 2
				SIZE B	DWG. NO. P-201097-11							REV.								
				SCALE	NONE	CAD FILE: Project Library\900900\Greenhouse Gases	SHEET 2 OF 2													
				PROJECT NO.		900900														
				PROJECT		Greenhouse Gases														
WEIGHT																				

NEXT ASSY	USED ON
APPLICATION	DO NOT SCALE DRAWING