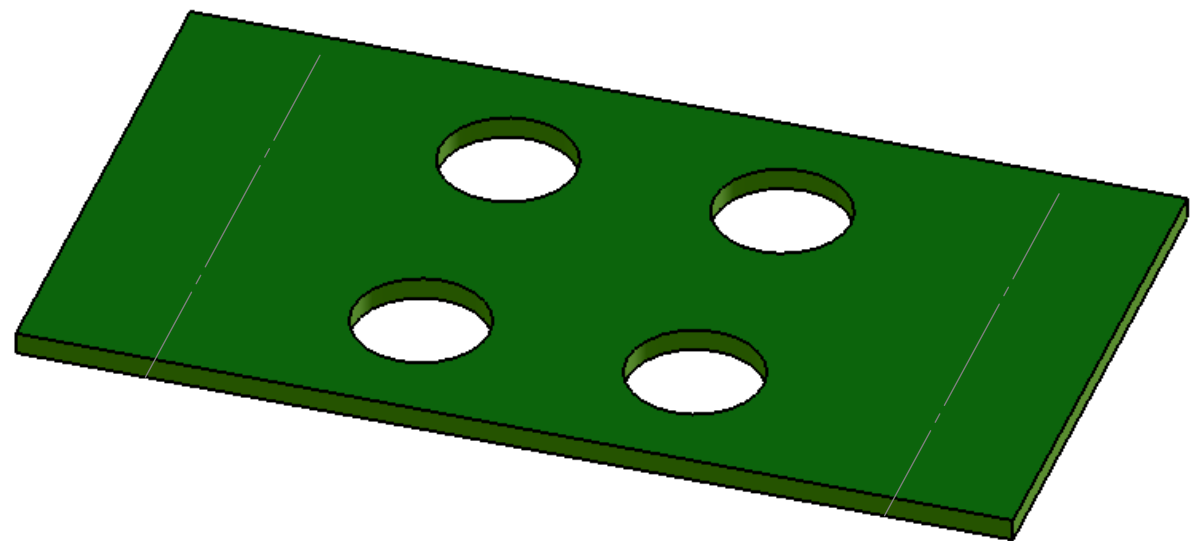
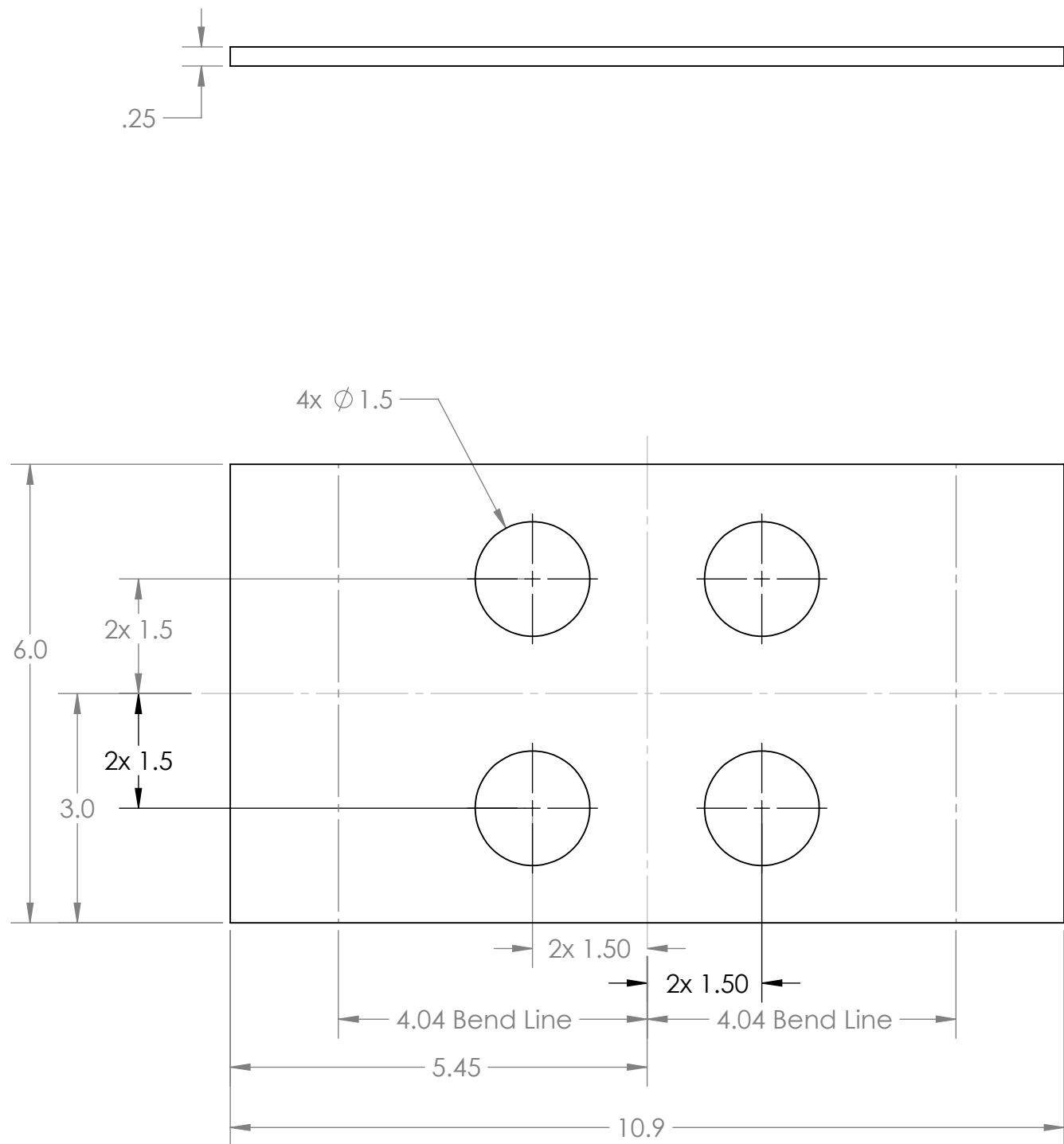


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



		2						
		1	1 Ea.			Manipulator Handle Support Plate		5052 Al
ITEM NO.		QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION	
BILL OF MATERIALS								
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
1 PLACE DIM $\pm .1/16$				DRAWN F. Shane		26May11		
2 PLACE DIM $\pm .02$				ENGINEER F. Shane		26May11		
3 PLACE DIM $\pm .005$				CHECKED				
ANGLES $\pm 1^\circ$				PROJECT NO.		900900		
1. DIMENSIONS ARE IN INCHES				PROJECT		Greenhouse Gases		
2. DIMENSION LIMITS HELD AFTER PLATING.								
3. REMOVE BURRS AND SHARP EDGES .015 MAX.								
4. MACHINED FILLET RADII .0150-.030.								
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
NEXT ASSY		USED ON		WEIGHT		SIZE B DWG. NO. P-201097-11 REV. SCALE NONE CAD FILE: Project Library\900900\Greenhouse Gases SHEET 1 OF 2		
APPLICATION		DO NOT SCALE DRAWING						

