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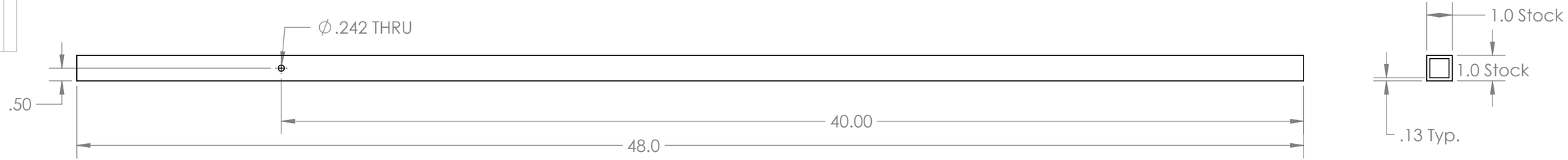
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
2				
1	3 Ea.		Vertical Frame Rod	6061-T6 Al

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ANGLES
±1/16	±.02	±.005	±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS		DATE
DRAWN	F. Shane	27May11
ENGINEER	F. Shane	27May11
CHECKED		
PROJECT NO.	900900	
PROJECT	Greenhouse Gases	
WEIGHT		

Monterey Bay Aquarium Research Institute
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

Pore Water Sampler Insertion System
Vertical Frame Rod

SIZE B | DWG. NO. P-201099-11 | REV.

SCALE NONE | CAD FILE: Project Library\900900\Greenhouse Gases | SHEET 1 OF 1

NEXT ASSY	USED ON
APPLICATION	