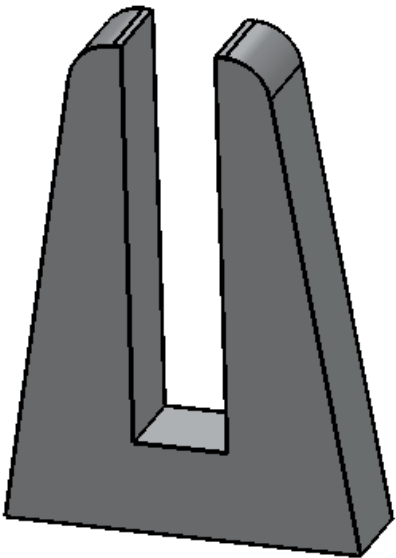
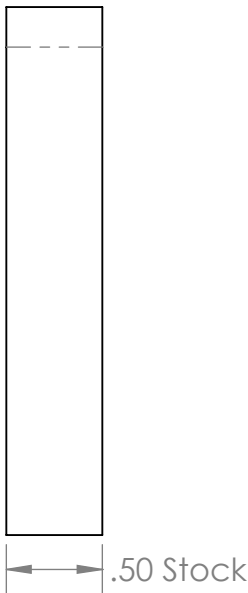
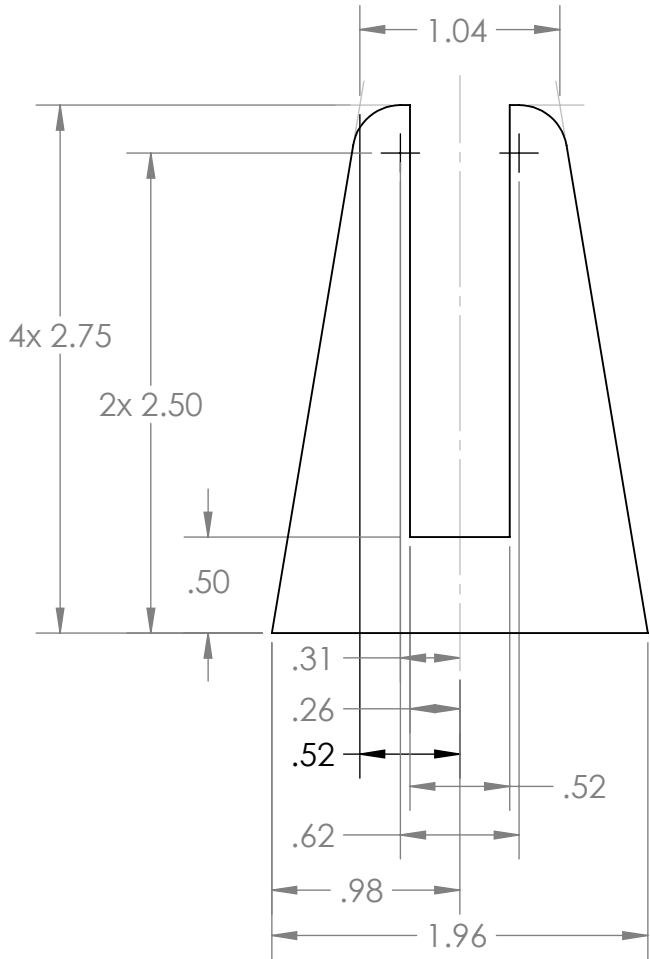


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2					
1	2 Ea.		Actuator Support Plate Gusset		6061-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE DRAWN F. Shane 01Jun2011 ENGINEER F. Shane 01Jun2011 CHECKED PROJECT NO. 900900 PROJECT Greenhouse Gases Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 		
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Pore Water Sampler Insertion System Actuator Support Plate Gusset	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILET RADII .0150-.030. 5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B DWG. NO. REV. P-201107-11	
DO NOT SCALE DRAWING				WEIGHT SCALE NONE CAD FILE: Project Library\900900\Greenhouse Gases SHEET 1 OF 1	