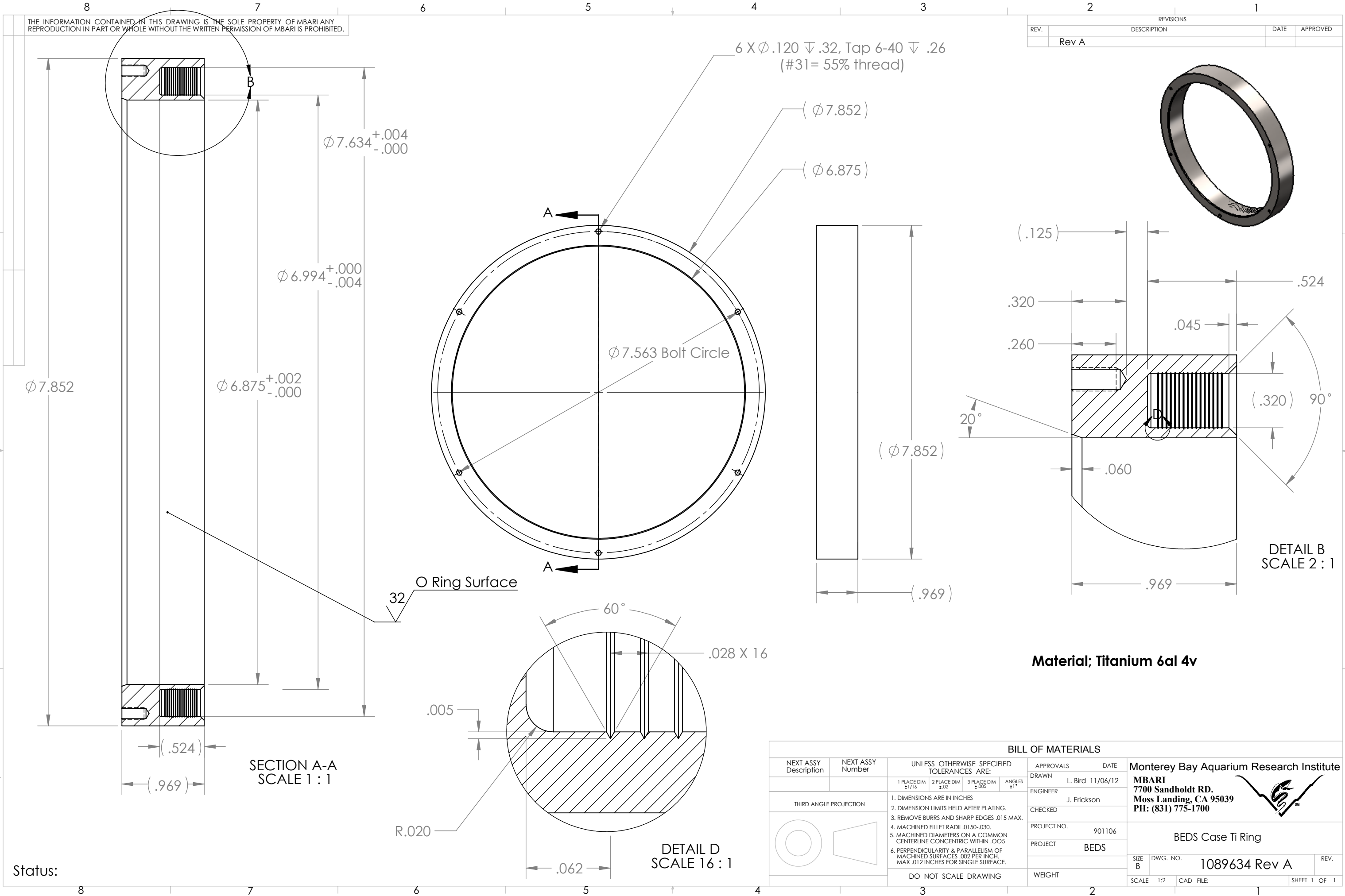




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
Rev A			

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm 1/16$	DRAWN L. Bird 11/06/12
		2 PLACE DIM $\pm .02$	ENGINEER J. Erickson
		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm 1^\circ$	PROJECT NO. 901106
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	PROJECT BEDS
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	WEIGHT

Monterey Bay Aquarium Research Institute			
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
BEDS Case Ti Ring			
SIZE B	DWG. NO.	1089634 Rev A	REV.
SCALE 1:2	CAD FILE:		SHEET 1 OF 1