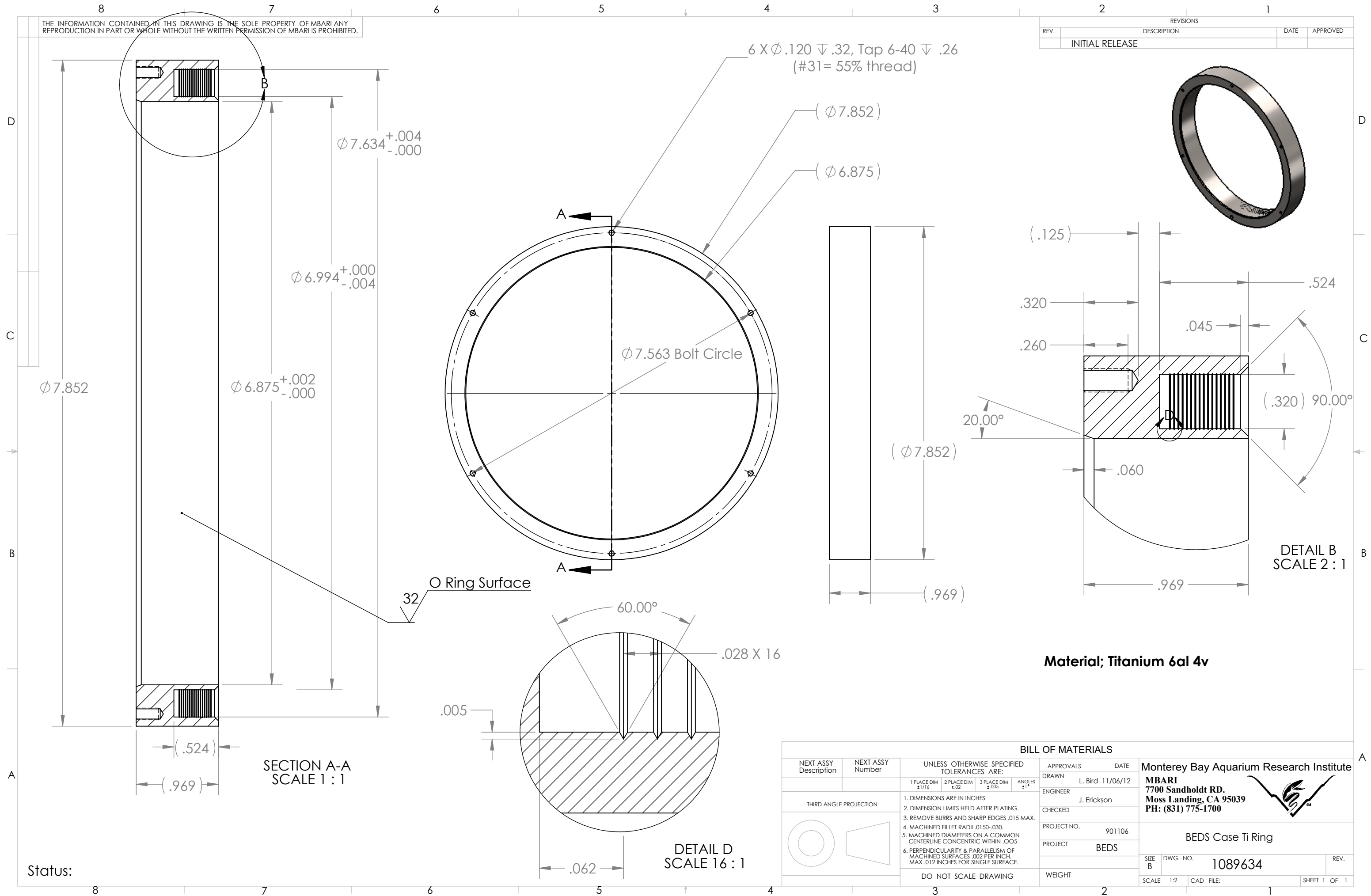


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Material; Titanium 6al 4v

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	L. Bird		11/06/12
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		J. Erickson	
						CHECKED			
						PROJECT NO.		901106	
						PROJECT		BEDS	
						WEIGHT			
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
						BEDS Case Ti Ring			
		SIZE B		DWG. NO. 1089634				REV.	
		SCALE 1:2		CAD FILE:				SHEET 1 OF 1	