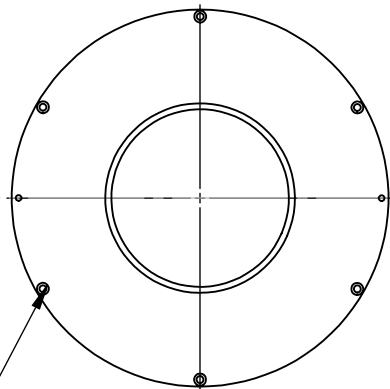




Align hole patterns as per best shop practice
No precision alignment fixturing required

BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
		1. DIMENSIONS ARE IN INCHES		DRAWN	11/12/22
		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	L. Bird
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	901006
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	BEDS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		WEIGHT	
					
		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
		BEDS Case Assembly			
		SIZE B	DWG. NO. 1089639		REV. REV
		SCALE 1:8	CAD FILE:		SHEET 1 OF 1

Status: