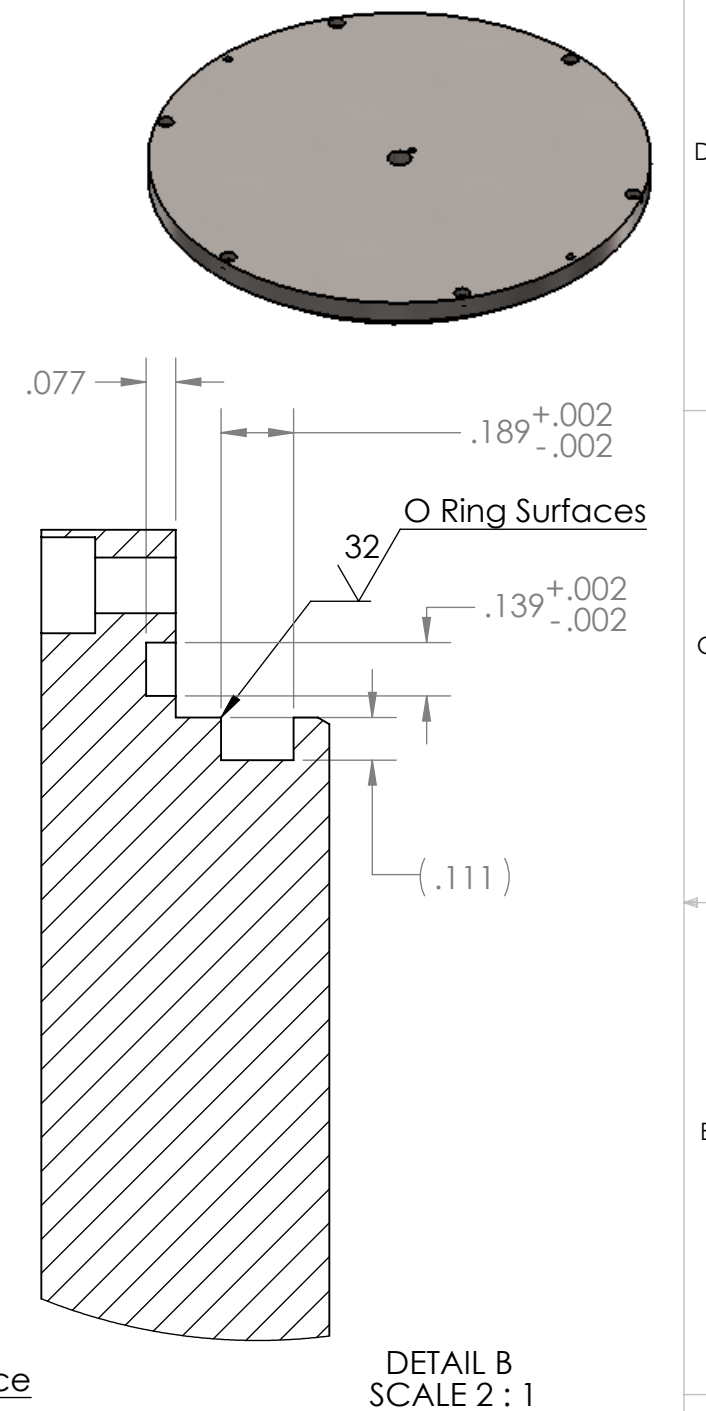
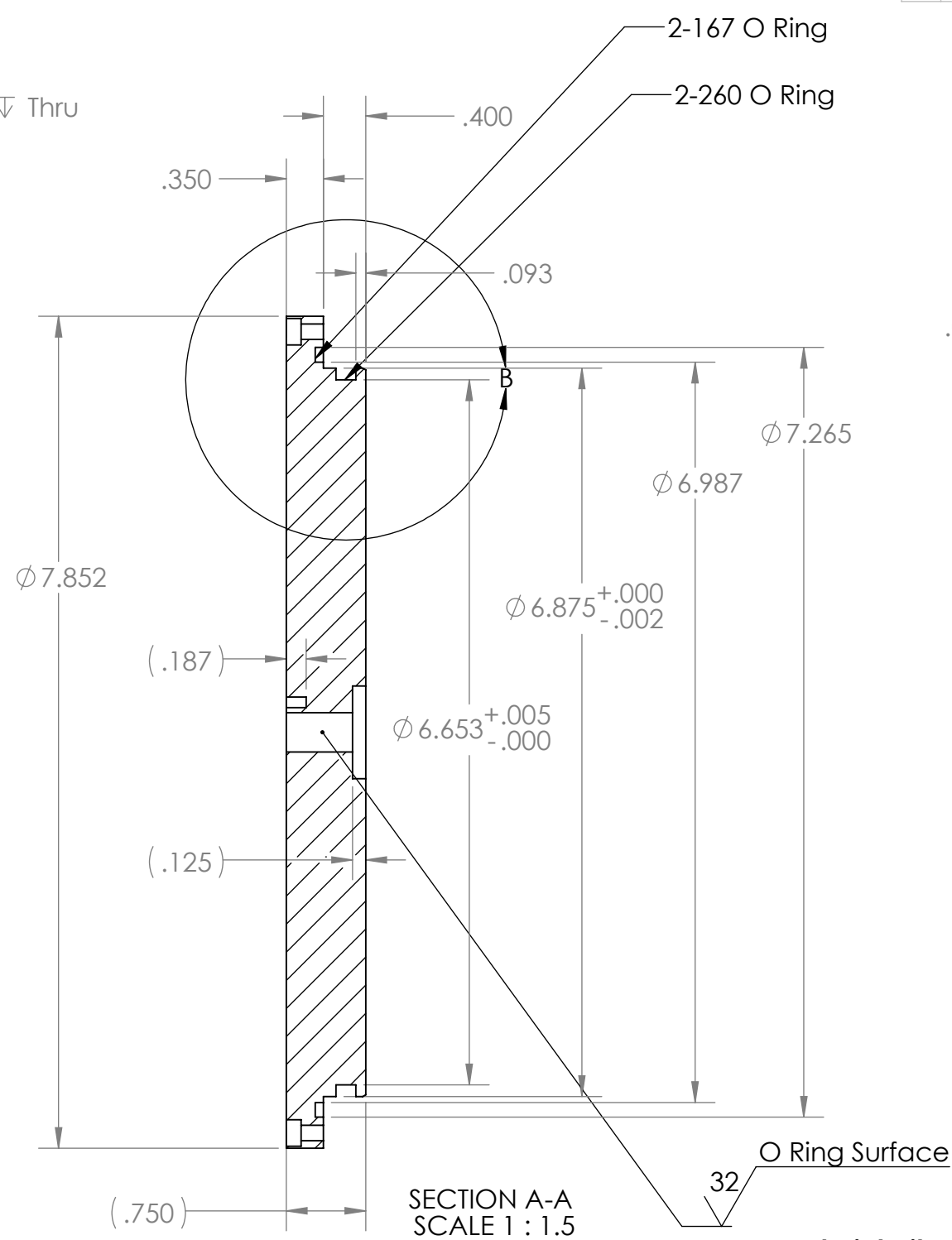
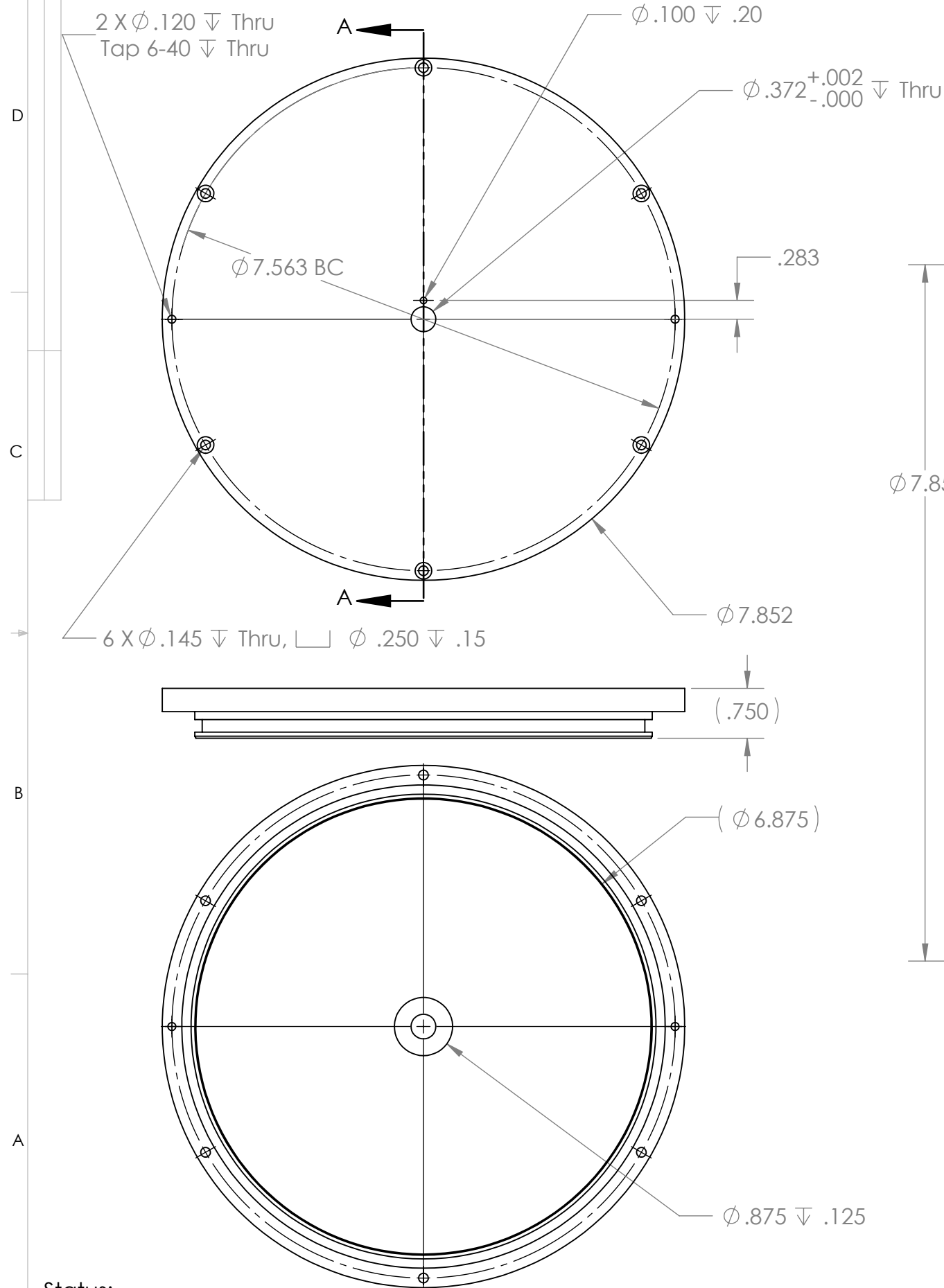


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Material; Titanium 6al 4v

BILL OF MATERIALS							
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN	11/08/12
						ENGINEER	L. Bird
		DO NOT SCALE DRAWING				CHECKED	
						PROJECT NO.	901006
						PROJECT	BEDS
						WEIGHT	
						SIZE B	DWG. NO. 1089637
						SCALE 1:2	CAD FILE:
						SHEET 1 OF 1	REV. REV.