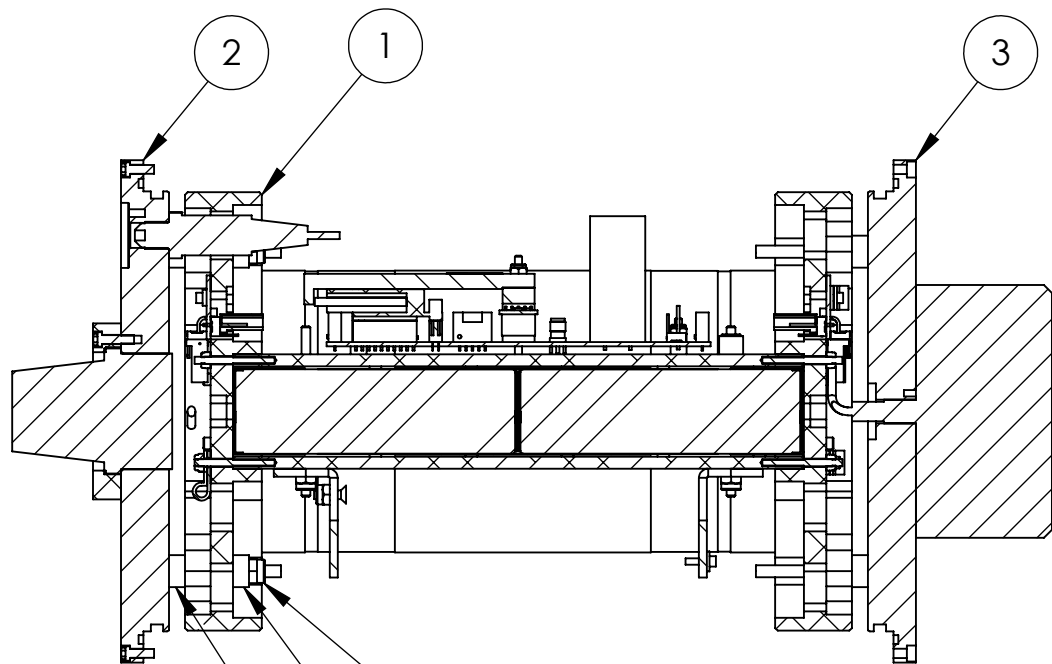
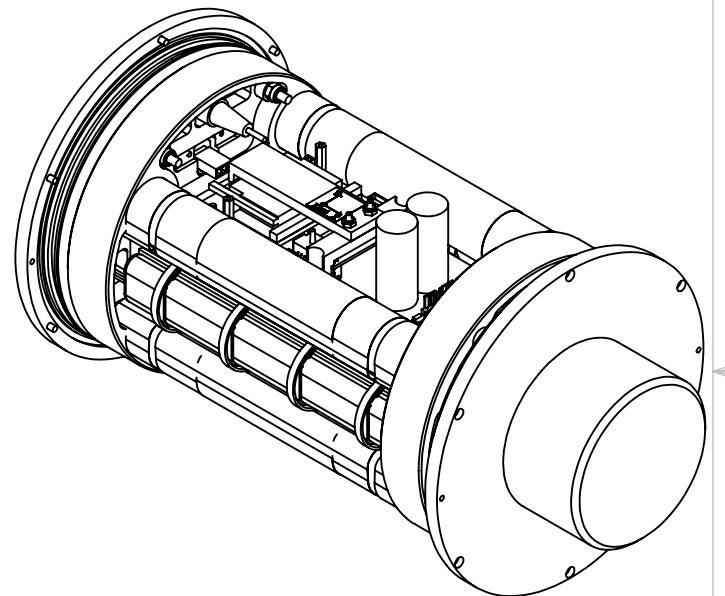
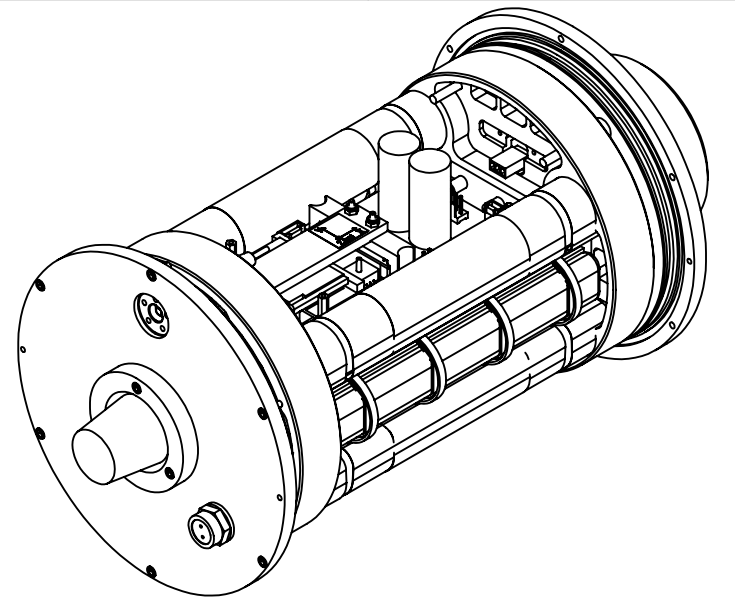
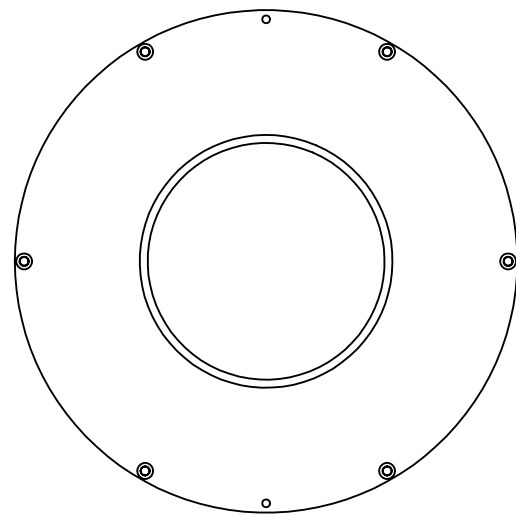
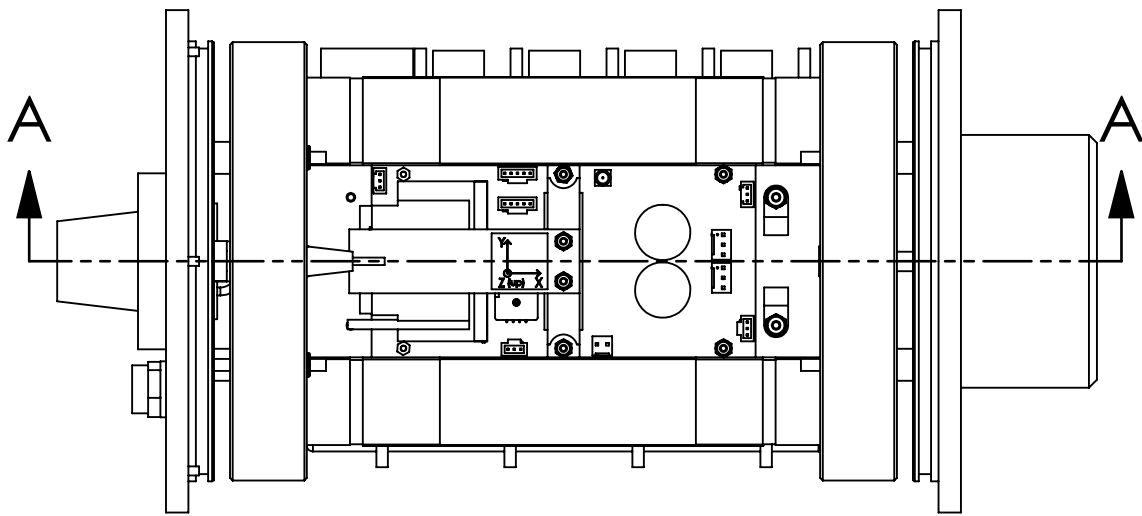
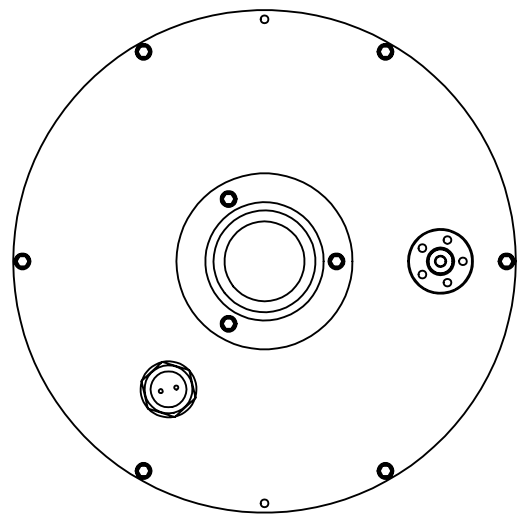


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



SECTION A-A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-AS2_Electropack-Assembly		1
2	10020895-AS8B_EndCapHomer-Assembly		1
3	10020895-AS9_EndCapModem-Assembly		1
4	Washer-#10x0.250-McMaster94639A549		12
5	Nut-NylonLock-10-32		4

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN DATE D. Graves 08/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm 1/16$ 2 PLACE DIM $\pm .02$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$	INITIAL RELEASE DATE Klimov 02/08/2013		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	LAST REVISION DATE Klimov 12/28/2015	DRAWING NAME and FILE NAME 10020895-AS1_BEDs-Cylinder-Assembly	
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	CHECKED DATE xx xx/xx/xxxx		
NEXT ASSY Description	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO. 901006	SIZE DWG. NO. B 10020895-AS1	REV.
Application	DO NOT SCALE DRAWING	PROJECT NAME BEDS	SCALE 1:3	SHEET 1 OF 1