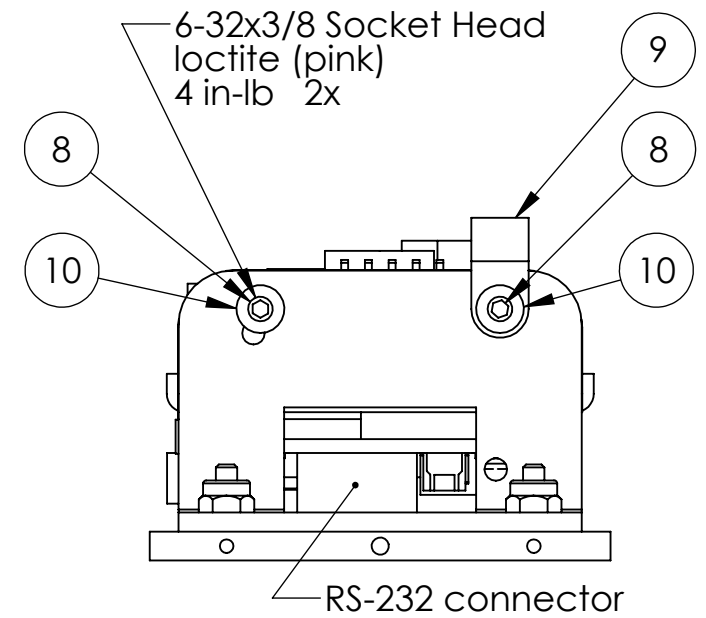
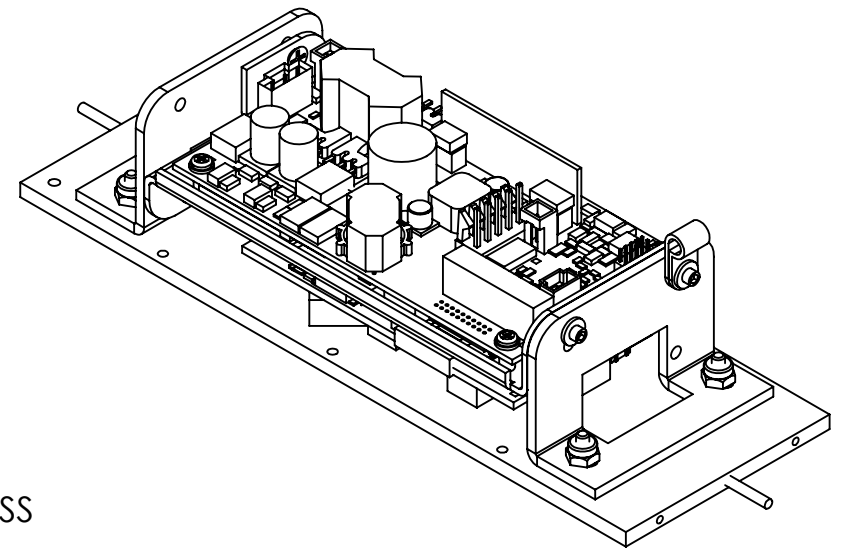
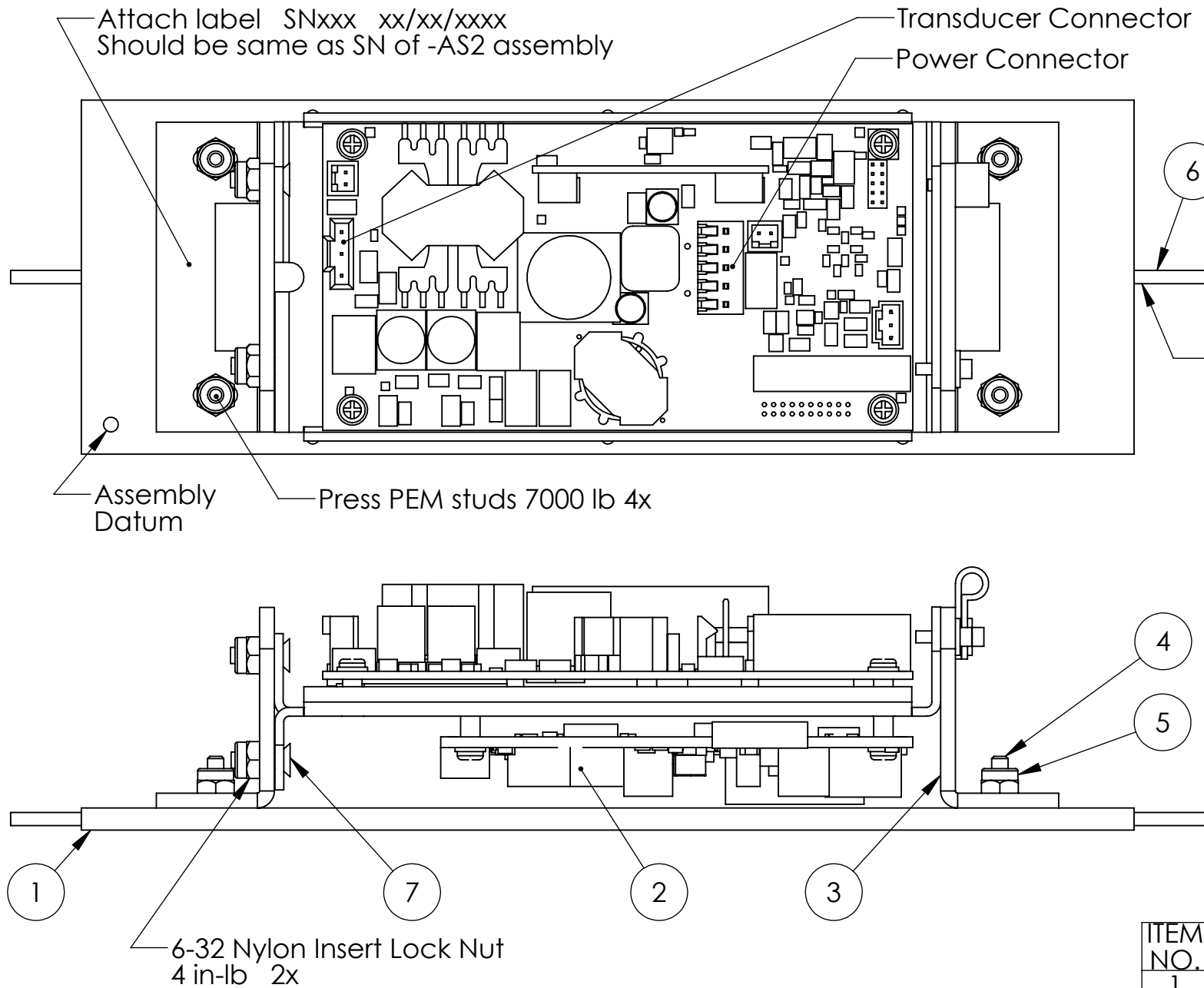


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Modem
Part Number:____
Serial number:____

Assembly
Built date:____
Assembled by:____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-011_Base-Plate		1
2	Bentos-ATM-885PCB-BoardSet		1
3	10020895-014_Modem-Bracket		2
4	PEM FHS-632-10 ---N		4
5	Nut-NylonLock-6-32[22] #6 -32		6
6	Stud-4-40x1.250-McMaster-95412A360		2
7	ScrewFlatHeadPhillips-6-32x0.500[3c] #6 -32 UNC x 1/2		2
8	ScrewSocketHeadCap-6-32x0.375		2
9	ClampCable-0.187-PN7622K-ND		1
10	Washer-#6x0.040		2

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN D. Graves DATE 08/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	INITIAL RELEASE Klimov DATE 02/08/2013	
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	LAST REVISION Klimov DATE 12/28/2015	
Engineer	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	CHECKED xx DATE xx/xx/xxxx	
NEXT ASSY Description		PROJECT NO. 901006	DRAWING NAME and FILE NAME 10020895-AS5_Modem-Plate-Assembly
Application	DO NOT SCALE DRAWING	PROJECT NAME BEDS	SIZE DWG. NO. B 10020895-AS5
		SCALE 1:1.25	REV. SHEET 1 OF 1